	t James Zubkus discusses his career in General Motors and as e Plant Manager of the Fisher Body plant in Lansing, MI
4	
5Cheryl McQuaid: 6 7	This is the Fisher Body Historical Team. We are at the Union Hall and we are interviewing former plant manager Jim Zubkus and present today and this is Wednesday, October 18, 2005.
8 9Doug Rademacher:	19 th .
10 11Cheryl McQuaid: 12	19, 2005, and it is about 1011:15.
	I am Michael Flemming.
15Doug Rademacher: 16	Doug Rademacher.
17Doreen Howard: 18	Doreen Howard.
19Cheryl McQuaid: 20	Cheryl McQuaid.
21John Fedewa: 22	John Fedewa.
23Marilyn Coulter: 24	Marilyn Coulter.
25Linda Johnson: 26	And Linda Johnson.
27Cheryl McQuaid: 28 29	[00:33] Uh, Jim, could you, uh, tell us your name and spell your last name for us please and your address and go ahead.
30Jim Zubkus: 31 32 33	My name is really Earnest, E-A-R-N-E-S-T, Earnest James Zubkus. I go by Jim. My address is 2464 Emerald Lake Drive that's East Lansing, Michigan 48823.
34Cheryl McQuaid: 35	[00:57] And, uh, you're married, Jim?
36Jim Zubkus: 37 38	Yes, I am. I've been married for 43 years to the same woman. She's a lucky girl.
39 40	[laughter]
41Cheryl McQuaid: 42	[01:08] And how many children do you have?
43Jim Zubkus: 44	I have four children and seven grandchildren.
45Cheryl McQuaid: 46	Wow. [01:13] And names or

1Jim Zubkus: 2 3	I have, uh, my oldest is my son Jim and then my two daughters are in the middle, Janet and Jennifer, and the youngest is John.
4Cheryl McQuaid: 5	[01:23] And did you serve in the military?
5 6Jim Zubkus: 7	Yes, I did. I served in the United States Navy.
7 8Cheryl McQuaid: 9 10	[01:27] And your education, where'd you go to school? Get it out front now.
11Jim Zubkus: 12 13 14 15 16 17	From high school on, from high school on I went to a small school just south of Pittsburgh called Munhall High School. From there I went to the University of Michigan, and then from there I went to the Darden School of Finance at the University of Virginia, and I also went, and a lot of people don't know this, I also went to the military Army Work College in Canal, Pennsylvania. I was sent there by General Motors.
18Cheryl McQuaid: 19	[01:58] And, uh, when did you start work for General Motors?
20Jim Zubkus: 21	June of 1962.
22Cheryl McQuaid: 23	[02:03] And how did that come about?
24Jim Zubkus: 25 26 27 28	Uh, quite frankly, um, I had, uh, I always wanted to be a football coach and I went to school, uh, to be a football coach and, uh, when I got out of college, uh, I was accepted to Law School at the University of Michigan and I intended to go to law school and then come out of there and eventually teach and what have you, but, um, my wife, Betsy, at this time told me that
29 30 31 32 33 34 35 36 37 38 39	General Motors was interviewing on campus and, uh, lo and behold I went to the interview and they offered me a job at Pontiac Motor Division starting at \$480 a month. So I called my father and my folks, both my Mom and Dad are first generation. They are from what they call the old country. I am Lithuanian and they are Lithuanian, and I called my dad and I said, "Dad, um, it's either law school or I can take this job with General Motors for \$480 a month", and he says, "Don't ever pass up that kind of money." [laughter] And so I started with General Motors as a clerk on third shift. That's as low on the food chain as you can get in salary, third shift clerk in tooling.
29 30 31 32 33 34 35 36 37 38	to the interview and they offered me a job at Pontiac Motor Division starting at \$480 a month. So I called my father and my folks, both my Mom and Dad are first generation. They are from what they call the old country. I am Lithuanian and they are Lithuanian, and I called my dad and I said, "Dad, um, it's either law school or I can take this job with General Motors for \$480 a month", and he says, "Don't ever pass up that kind of money." [laughter] And so I started with General Motors as a clerk on third shift. That's as low on the food chain as you can get in salary, third shift clerk in

$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	money like that you think I'm going to pass that up?" I feel like this \$20 raise and so, um, I became a foreman probably late in 1962 and then from there I became a general foreman and Assistant Superintendent in the car assembly plant and from there I went to the Superintendent of Axle and Machining in General Motors and then from there I went as Plant Manager of the Metal Fabricating Plant. So I had experience in all ends of the manufacturing business for cars. Then I was given the opportunity to become superintendent of a brand new plant. It was the new 2.5 cylinder engine plant. They gave me a grass field and told me I could select my organization and build this plant to build engines, which exists today, today, still exists today in Pontiac. The plant is, they are not building engines anymore. From there I went to the hallowed job of going to downtown, going to Detroit. Boy that was terrible. That was a terrible duty for a manufacturing guy to go to Central Office and I was, um, in Central Office for about 20 months and, uh, a lot of folks don't know this but I was on the design team for the Pontiac Grand Am, which was called the "in" car at that
17	time, and I left there and, uh, became Plant Manager at Arlington, Texas,
18 19	and then I came to Lansing in 1989. I came to Lansing as, as Plant Manager
20	of the plants here. So that was sort of my career.
	I want to ask you, um, a question. [05:20] As you are talking about the
21Doug Rademacher. 22	different jobs you had and started from the ground, give us the insight of
23	you started at the clerk's position and you went into the frontline supervisor
24	as you called them then foreman and as you were plant manager, how do
25	you see the frontline supervisor's job then versus now? How much change
26	has that become?
27	
28Jim Zubkus:	Even though, um, there is animosity still exists between the frontline
29	supervisor and his bargaining unit people, his workmen, it's not as it was
30	back then. It, it was a we versus they kind of thing back then. It was very
31	grievance laden kind of occupation. It was, uh, who could outsmart the
32	other guy. Rather, there was nobody working together back then, and, of
33	course, strikes were prominent back then and what have you. Um, it was,
34	the environment was hostile. Today, it's much more, uh, amicable. People,
35	people work together better. You always have that one, you know, that 10
36	percent either bargaining unit or management who don't get along, but 90
37	percent of the workforce really works together today because, quite frankly,
38	if you don't hang together you're going to hang separately now.
39	
40John Fedewa:	Certainly.
41 42Chorryl McOunide	[06:41] Million you walked into the plant you're first day here how what
42Cheryl McQuaid: 43	[06:41] When you walked into the plant you're first day here, howwhat
43	was your first day like when you came to, uh, the Fisher Body plant?
44 45Jim Zukus:	Um, When I came into the plant here, um, I was welcomed because, uh,
46	Frank Shotters' was a person who I, who I, uh, replaced. Frank Shotters'

1 and, uh, my personality are very, very much the same. In fact, they think 2 that's why they selected me because I was sort of the same kind of manager 3 that Frank was. We always believed in our people and you could get it done 4 through your people and Frank made me feel right at home. I mean, uh, and 5 then he took me on the floor and introduced me, uh, to my salary group and, 6 um, the majority of them welcomed me, but you have to understand when 7 you come in, come in as a new guy, um, there are a lot of people who think 8 that they should have that job other than you and rightfully so. You know? 9 I mean, they worked their life to get that position and all of the sudden here 10 comes a new guy from the outside who they have never seen before and there is sort of a little, I don't want to call it friction, but it's just, you know, 11 that you could feel it. You know, you could feel like a resentment. There is 12 a resentment towards you and, um, you just have to understand that and 13 overcome it and Frank helped that, helped that debate. Um, and I helped it 14 too because you can only take resentment for so long and then somebody's 15 16 then they have got to do their job so you've got to do what you've gotta do 17 to straighten that out. 18 19John Fedewa: Absolutely. 20 21Linda Johnson: You were known for walking around the plant as, uh, [08:18] what did you see out on the floor when you were visiting and that was interesting to you 22 23 and you'd come back and say, "oh my gosh, did you see that bear?" 24 25Jim Zubkus: [laughter] Well, well, um, Linda, Linda let me say this, um, General Motors 26 is people. People have got to understand that. Salary people, hourly people, 27 union people, committeemen, foreman, whoever, General Motors is people. That's what it's all about and you know these are just buildings. They're 28 29 just a building. There's nothing that happens in the buildings until the 30 people walk in. Once the people walk in the air hoses start working, the lights go on, you know, the Andon System works, conveyors start moving, 31 32 cars are built and all that, but it's all people and so you might as well, you 33 might as well go where the action is. You know? You can't, you can't 34 express your ideas or your feelings or what is important to you, uh, if you sit 35 in your office and so the only way is you've got to take time and 36 incidentally I do a lot of this, I talked about the giving of time because I 37 think if you give time you are a leader. If you take time and give time to 38 people, they will respond to that and so I would go out on the floor and talk 39 to people and, and a lot of people felt that well because he came out on the floor, you know, he's really a good guy. Well, there's a lot of times I would 40 walk out on the floor and I'd tell somebody they're full of bologna. You 41 42 know, I had no problems saying, "Hey, that's not right" or "That's wrong" or "You have to have your safety glasses on", but I always tried to do it 43 tactfully where I wouldn't take away anybody's dignity when I'd do that, 44 45 but that that's where the action is. That's where...and that's where the knowledge is. You know, um, I would have my staff meetings and I would 46

1 sit down with the engineer and the financial guy and the labor guy and all 2 that and, and it's not like I'm a saint or anything, but I always relegalized 3 that at that staff meeting I was the least informed person in that meeting. 4 Everybody else was an expert. Everybody else had more information about their job then I did. They, they were much smarter in their own individual 5 field than I was and so when I'd go onto the floor I would use the same kind 6 7 of approach. I would know that the guy loading fenders or doing metal 8 finish knew more about it than I did and so I would ask some questions and, 9 and, uh, and people liked to be asked questions. People like you to ask of 10 them what they're doing and so that's when I....and what I'd always... you'd say would I come back with what was remarkable about coming back 11 into the plant...what was remarkable and I'd and this is in retrospect, I 12 would never go and sit in my office as say 'now what did I see today that 13 was really important' but what was really remarkable was how people 14 basically want to do a good job. I don't care where you are. I don't care if 15 16 you're at McDonald's or if you're at the shoemakers or you're at the 17 barbershop. The barber doesn't give you a except in my case he does a bad job at times, you know, but the barber doesn't sit there and say 'man, I'm 18 going to give this guy a bad haircut', you know, and people don't come into 19 20 the plant and say, 'man, I'm gonna build bad cars'. Uh-uh, they don't do that. People want to do a good job and there are things that inhibit them 21 22 from doing a good job and a lot, you know, it could be, it could be things 23 that management causes or it could be things that maybe at home they had a 24 fight with their wife before they came in and they're not in the right mindset 25 or something and when you go out on the floor and you bump around you're 26 able to find these things and talk about them and a lot of times people are 27 just dying to tell you why they can't do a good job. They want to tell you that and here comes the time element. You have got to take time to listen to 28 29 what they have to say. Don't have to agree with it. Don't have to agree 30 with it, but if you take time to listen to what they have to say you immediately become their leader and you can turn around and 'now listen, 31 32 I've listened to what you have to say but here's why you're wrong' and they 33 respect you for straightening them out, but that, that was the thing that always amazed me about it as I look back at it. Everybody wants to do a 34 35 good job. Everybody. Now, you asked me about the differences in some 36 plants. I say everybody, I'm going to say most of the people want to do a 37 good job. Most of the, the vast majority of the people want to do a good 38 job. The difference in the plants in General Motors is the percentage of 39 people who want to do a good job. When you get to some plant, and I'm not gonna name it, but I could walk through that plant today right now and I'll 40 tell you about maybe 40 percent of the people are concerned. You walk 41 42 through the Lansing plant and I'm gonna say you have, you have 97/98 people in Lansing. Both sides of the town want to do a good job. It's 43 almost like there's a work ethic here. Another thing about the Lansing plant 44 45 that's significant is that there's a lot of second and third generation in this plant. There are a lot of, you know, I look at the obituaries. I always look at 46

1 2 3 4 5 6 7 8 9 10 11 12	the obituaries because I gotta know I want to see if I'm going to go see somebody and I hate to look at them. I always hope that I don't see anybody, but you'll see that they worked here for 40 years, 50 years, and their children have worked here and what have you and it's sort of a neat thing, uh, I go to, um, as I go to Meyers, Joe, I can't think of Joe's name, but he's over there, but his son Alex works here. I always talk to Alex and he's talking about his dad and got hishere I talk to his dad everyday, you know, it's just funny how and, and this goes on because people they want their kids to work here. There's always been a pride that existed here and that pride still exists. That, that's a big thing about Lansing. They've, you know, when they took away the Oldsmobile from us I think they destroyed not our pride, but a lot of the heritage we had here. That's a long, long
12	answer to a short question.
14	
15Linda Johnson:	That's great.
16	0
17Doug Rademacher:	That's a great, that's a great way to put it.
18	
19Cheryl McQuaid:	Your answer made me want to think[14:13] I thought of a question that I
20	always wondered about and that was when you went out on the line and
21	worked for a day with Al Pressely, I thought I wonder what he thought
22	about the jobs, doing those jobs and I kind of wondered also, um, how the
23	people, um
24	
25Jim Zubkus:	[14:29] Do you remember that Cheryl?
26 27Chowyl McOuside	Vec I de
27Cheryl McQuaid: 28	Yes, I do.
20 29Jim Zubkus:	You know how that.
30	Tou know now that.
31Cheryl McQuaid:	I was very proud of you.
32	i has rely produ or your
33Jim Zubkus:	[14:32] Do you know how that came about?
34	
35Cheryl McQuaid:	No, I don't.
36	
37Jim Zubkus:	Aw, God, very few people remember this. We had the United Way and I
38	raffled myself off. I raffled myself off and everybody who gave a fair share
39	in the body shop their name went in a hat and when they pulled the name
40	out I was going to work on their job and then, and I did it in the body shop,
41	the trim shop, plant engineering, the wholeeach department.
42	
43Linda Johnson:	You worked all day. You and Al.
44	
0	I'm going to tell you something.
46	

1Linda Johnson: 2	Both shifts.
2 3Jim Zubkus: 4 5 6 7 8	I'm going to tell you something, the worse thing is I can't remember the foreman's name from plant engineering, but he put me on a jackhammer and I was able to do the jackhammer job okay, but after I got back in my office I said, "Holy smokes", but I wouldn't let them know I was tired and then, [15:22] Cheryl, you were in trim weren't you?
9Cheryl McQuaid:	Yes I was.
10 11Jim Zubkus: 12	You were in trim. [15:25] You know the door paper job?
13Cheryl McQuaid: 14	Yeah.
15Jim Zubkus: 16	Well, I was on the door paper job.
17Cheryl McQuiad: 18	Oh my.
19Jim Zubkus: 20 21 22 23 24 25	That's the job I had. Well, you know, that first of all you're gonna feel dumb, you know, and they'll just love you not to be able to do their job. You know? They just love you not being able to do their job. You know? Not in a nasty way, but, you know, they just get an enjoyment out of it. Oh yeah. Like pulling a joke on somebody. Like on this door paper job and I can't do the damn job. You know, I go to put the paper on and I couldn't get it. Well, they turned the fan on.
26 27 28	[laughter]
20 29Jim Zubkus: 30 31 32 33 34 35 36 37 38 39 40 41 41 42 43 44	See, they turned the fan and then you don't pick up on it, you know, so I'm going and then after about 20 minutes I just "turn that fan off right there" and they just cracked up. The whole place looked at me and said, "Man, it took you a long time to find that out", you know, but, um, to answer your question, um, it always amazed me at how when you walk down a line and watch a job it looks so easy. It looks so easy, but when you get on to it you have to find out that there are so many little techniques and talents that have got to come about that, um, it's an art. It's an art and that is truly why absenteeismyou know, every time I give a quarterly meeting I'd always talk about absenteeism because you're losing, you're losing a genius at this job. You know, if I could take you and put you on the job you could try your butt off, but you're not going to be able to do it as good as that person who is on it every day. Absenteeism killed us. It kills everything. I mean not only our place, but I mean it could happen at the barbershop and there is an absentee barber in there. You know, you're not going to get the same haircut. I think I always get an absentee guy that gives me one, but, um I, I was, I knew that it is skilled, but I never had the appreciation until I went

1 2	out and tried it myself. Um, I gotta tell you[17:20] am I boring you with this stuff?
3 4Cheryl McQuaid: 5	No.
5 6Linda Johnson: 7	No.
8Doug Rademacher: 9	No.
10John Fedewa: 11	No, not at all.
12Jim Zubkus:	I was in Arlington and back then we had to solder joints that you did on a
13	rear quarter and soldering is an actual art. It was a body shop art that you
14	had to get that solder at just a certain temperature because it would flow. If
15	you got it too hot, it would turn into water and if you got it too cold, it
16	wouldn't adhere, but anyway we were getting all of these defects and all the
17	defects in the cars so I'd go out and I said, "Now you guys I just can't
18 19	believe this job is that hard to do. I can't believe solder is that hard. It doesn't look that hard." So they said, "oh, it's hard." So anyway Saturday I
20	come in with my, my guard, my sneaks and my jeans and my shirt and my
20 21	lunch and I'm going on a soldering job. They're going to teach me how to
22	do it and I said, "Well, here's what I want you to do now? I'm going to get
23	on this job and I want you to put an extra repairman down there 'cuz you're
24	gonna get repair because I don't know how to do this, but I'm gonna learn
25	it." This solder is molten steel is what it is. Well, I'm trying to put the stuff
26	on and I go 'sniff, sniff' and I can smell this rubber burning. My sneaker
27	was on fire.
28	
29	[laughter]
30	
31Jim Zubkus:	And they cracked up, you know? I never did learn how to do the soldering.
32	It would have taken me a month to learn how to do that, but there are skills.
33	There are skills, um, for people to do the job. I, I think that we as a
34	management team do a bad job of assigning the right person for the right
35	job. You don't assign a short person to do a job here. You don't assign a
36	tall person to do a job here. You don't assign a little person to do some
37	weightwhere there is weight involved. We don't do a good job of lining
38 39	up our workforce to do the job at hand from an ergonomic standpoint, but
40	the jobs take talent. The jobs take a lot of skill. The jobs and, uh, quite frankly, I think people don't realize, uh, how hard they are because when
40 41	they go through the plant they see these jobs These people are so skilled at
41 42	it that they make it look easy. It's like a guy that does card tricks. He looks,
43	you know, just take you how long to learn it, how to do a card trick, but they
44	do it so much they become adept at it. So Cheryl to answer your question,
45	the jobs are complex and they take, uh, and you're gonna have to be
46	ambidextrous and you have to be intelligent. You have got to know what

1 2 3 4 5 6 7 8 9	the schedule calls for, which is another thing. The schedules on a car. This car calls for this item and this car calls for that item and so you've got to know how to read the schedule and, um, and if you get behind for some reason you have a tough time keeping up because the jobs are set to be, you know, you're loaded. The job is loaded, hopefully not unfairly, but the jobs are full so that you're efficient and you can't, you can't afford to miss a miss movement or you're in the hole and then you're fighting your way back so it's tough. It's tough work. It, it's worth every dollar you get paid.
	Let's talk about yourthe environment overall. [20:22] How were things
102.00g rademacher 11	for you when you went into the holidays say Thanksgiving and Christmas
12	and your staff? How did that work out for you?
13	
14Jim Zubkus:	You mean as how did we
15	
16Doug Rademacher: 17	[20:37] Wha, what types of things did you all do around that time of year?
18Jim Zubkus:	Oh, that, that
19	
20Doug Rademacher:	As a group.
21	
22Jim Zubkus:	A, uh, I had a, um, uh, every Christmas, um, the staff would have a staff
23	Christmas party and it was paid for by General Motors and, ah, your wives
24	would be involved. We would always have the wives involved and, um,
25	we'd always have a nice present for them, nothing elaborate, but something
26	that they and something that was sort of, uh personal, you know, that, that
27	would, you know, it was always for the women, you know, it wasn't for us,
28	and we'd have a good time just being together and sharing, sharing the
29 30	Christmas spirit. Another thing that we did, eh, not necessarily on the holidays, but I don't know if you recall but General Motors used to give out
31	pins for seniority. They'd give out like a rube for 25 years and this and for
32	some reason, I would assume cost reasons, they canceled that and so we
33	started, uh, in with our salaried people and incidentally I tried to get the
34	Union to do this with me and they didn't for some reason did not want to do
35	it, did not want to do it, but, um, and so I didn't question it, but we still did it
36	for salaried, um, incidentally, almost everything I did for salaried I tried to
37	do for the bargaining unit too because they were just as important to me as
38	my salaried people were, um, and this was a neat thing. If you had 30 years
39	experience up until the first time we did it everybody who had gathered 30
40	years in seniority we had a luncheon, a dinner for them upstairs. You used
41	to come and take pictures. We'd have a dinner for them and it was a first-
42	class dinner. I mean it was first-class. I mean it was the best steak, the best
43	desserts, I mean it was a knock out and they brought their wives or their
44	husbands or their significant other. They were part of it and we had and we
45	would have this and this was for everybody who acquired 30 years up until
46	this day, and during that after we had the dinner and before dessert we

1	would go around and each participate who had 30 years their supervisor
2	would stand up, put his or her hand on their shoulder, and talk about their
3	achievements in 30 years. Now you could hear the buttons flying through
4	the room because your wife is standing next to you or something like that or
5	your husband is sitting next to you, they felt proud that we recognized their
6	30 years and then afterwards, after we go the first slew out of the way, then
7	every year thereafter those who accrued 30 years during that year we just
8	went on and on and we did it for about 4 years. In fact, it come back
9	twice. It was such a success. I'd come back to the Union again and say,
10	
	"this is really successful and we go do this at a big shindig like at the
11	Sheraton or something like that and do it" and I, I don't know why our
12	Union was, both Unions, I don't knowour Union said "we're always
13	participative with you". You know, we'd talk about that and for some
14	reason they didn't want to do that, but that's another thing we did to build
15	up the team. Then, I, I did something else that, um, this has nothing to do
16	with holidays or something but you talked about how I built the team up,
17	um, I wasn't a nice guy all the time. You had to make your goals. You had
18	to make, you had to keep us profitable so we could stay in business. You've
19	got to make money to stay in business and if it means being the nice guy
20	you're not going to make money, then you've got to change a little bit
21	because you have got to stay in business. I would never dress down
22	somebody in my staff meeting. Never, but I'll tell you what, we had some
23	knockdown, drag outs just me and that individual, but no one else knew
24	about it and it's like Lee Iacocca said, which is really important, Lee Iacocca
25	said, "if you're going to praise somebody, do it in a crowd. If you're going
26	to degregate somebody, do it on the telephone." And that, that's true and
27	that's what really makes the team because when you can take somebody
28	down and tell them 'here's where you're not doing your job, you're
29	incompetent and you're hurting us' or something like that and you do it just
30	them and you all they do is gain respect for you because you're telling them
31	the truth and you're probably telling them something that they already know
32	anyway. So those are the kinds of things that I used to build up the team,
33	but the holidays were always special for me and then we had theI'd write
34	the thing the letter for the line times to the people. Yeah. I'd write about
35	going home to Pittsburgh to my mom's house and how important that was
36	during Thanksgiving. I don't know if you're, uh, you talk about building
37	the team up, um, there were 2 twins in the body shop that[25:28] do you
38	know the 2 twins I'm talking about in the body shop? They were identical
39	and
40	
41John Fedewa:	[25:33] What colors did they wear?
42	
43Jim Zubkus:	They were, they were big Notre Dame fans, alright. So you know coming
44	from Pittsburgh, which is basePittsburgh is just loaded with ethinic. It's
45	all ethnic groups. There's Italians. There's Lithuanian's, There's Polish.
46	There's the Black people. There's the Hungarians. You know, and they all

$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	have their own little communities. Everybody has their own church and their own bars. They all have their own bars too. Anyway, my mom was a big Notre Dame fan. You know, being Catholic she's a Notre Dame and she wanted me to go to Notre Dame real bad. In fact, I had a chance to go to Notre Dame but didn't do it, but anyway, out on the floor I'm talking to these guys about they're talking about Notre Dame and they said, you know, and I'm talking about Notre Dame and they said, uh, told them about how big of a fan my mom was and they said, [26:19] "Well, is she Catholic?" And I said, "Yeah, she's Catholic and loves Notre Dame." Well, they were both Catholic, very good Catholics, practicing Catholics, and they went to Rome. They went to Rome with their families on a vacation and when they come back from Rome they brought a rosary, now I don't know if you know what a rosary is but it's like a string of beads that you pray on and it's sort of old fashion stuff, so they said it was blessed by the Pope. You know, some vendor on the corner is probably 'yeah, they were blessed by the Pope', but my mom didn't know the difference, you know, so I took it home to my mom and she said, "Jim, when you go back I want you to go out and hug those guys. I want you to hug them." And, uh, when your mom tells you to do something you better do it if your mom tells you to do it. So, um, I told you Linda.
22Linda Johnson: 23	Yeah.
24Jim Zubkus: 25 26	Didn't I and I said, "Come on up, we're going to take a picture." So I went out and I hugged these guys. I actually hugged them. Now, I don't mean just, you know
27 28Linda Johnson: 20	I got the picture.
29 30Jim Zubkus: 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46	I mean, I hug them and I actually transferred my mom's love and appreciation through my body to theirs and it felt good. It, it felt, you know, and it wasn't out of the ordinary. It wasn't phony, but it was given time. It was taking time to walk out of your office and give these guys a hug. It was the greatest thing going so what started in the plant [inaudible 27:32] "I haven't been absent in a week. [27:36] How about a hug?" And I'd say, "Nah, it doesn't deserve it." You know? It started to be like a funny deal, but those are the kinds of things that spending time. You spend time with your organization. That's ayou know, I worked in General Motors for, um, 40 years and there's 2 things I was never absent 1 day in 40 years and every time I had a plant I never went home without going into my plant somewhere, 10 minutes, 15 minutes, an hour somewhere. I'd always go out in the plant. They'd always see me in the plant. It was sort of like ait became like a thing for me. Of course, never missing a day of work I got a lot of people sick because I came in with the flu a lot of times. [laughter]
U	

1	
2Jim Zubkus:	[28:18] What else?
3	
	Good times and bad times as far as staff is concerned. [28:24] Any particular staff member that stood out more than the others as outstanding and one that may have been one that you had to nurture more?
, 8Jim Zubkus:	Well, the first time we won the J.D. Power Award was absolutely a big, big
9	thing for me, and then I don't know of you know that, um, because of the
10	plant, not because of me but because of the plant and the people, I received
11	the Society of Quality Engineer Man of the Year Award. It's a unithat's a
12	nat, Europe, Germany, every out and we received it for our plant. Those
13	are a couple outstanding moments. The only thing that bothered me was,
14	you know, the only strike that we ever had at Lansing I was the plant
15	manager. I don't know if you remember that, and that was a strike we had
16	over mass relief.
17	
18Linda Johnson: 19	[29:14] Is that was on, mass relief? How long was that strike?
20Jim Zubkus:	Uh, one day. Started on Friday and ended on Monday. Broke my heart. It
21	just broke my heart, simply because I thought what I was doing was right
22	and the bargaining unit thought what they were doing was right, you know,
23	but it was really neat. You talk about what's neat about Lansing. It was
24	amazing but over the weekend we resolved our differences and, uh, they
25	said and the way we resolved it really was and Gary Bernath was President
26	and, um, he said, "If you hold off, if you cancel this right now and hold off
27	until the next contract, we will put it in the next contract." And I said, "It's
28	a deal. It's a deal." [29:58] You know why? Mess around for 10 months
29	or a year or however long it was, why, you know, why break relationships
30	and friendships for it and so we did it and next year, bingo there it was and
31	look at it the place just went crazy, went good. That, that was broke my
32	heart really. I was just I was depressed. I thought 'Golly' because that
33	was the only strike that I was plant manager of.
34	, i i i i i i i i i i i i i i i i i i i
35Linda Johnson:	[30:23] Where there any programs that were ever initiated during the time
36	that you were here that you really liked a lot as far as making a difference in
37	the plant?
38	
39Jim Zubkus:	There have been so many programs that would come up. Numerous
40	programs that we never really saw to its entirety. They'd always change the
41	program somewhere along the line or change the goal or change the
42	direction and there would be another program come up so they'd really start
43	to lose their emphasis. They started to lose their, you know, importance.
44	They'd say, 'okay, here's another program that's coming up', you know,
45	and hell we're working on this one right here. [31:05] Why don't we
46	continuethe only program that came up and stayed and prospered and did
	only program and came up and stayed and prospered and did

1 2 3 4 5 6 7 8 9 10 11 12 13	well was the Substance Abuse Program. We put people on the Substance Abuse Program because I'm going to say safety is a given. Safety was a given. I never considered that as a program. I considered that as a mandate. You know, that wasn't a program. We had police there so as, but substance abuse put the right people on there and they probably did a tremendous job, every place I'd been, on helping so many people that we don't know anything about and don't care to know about, but it was, it was really, really a great program. Um, QWL, um, QWL was just you could call it a program. I'd call it a way of management but both Union and Management. It's a way of treating your people. It's, uh, merely giving time to your people. Having them treat you as you wantedtreat them as you wanted to be treated so it's really not a program, it was just really do what you're supposed to do, but that stuck around for a long time.
14 15Doug Rademacher:	[32:16] Would that be Quality of Work Life?
16	
17Jim Zubkus:	Yeah, Quality of Work Life. Yeah.
18	
0	For those that are listening that don't know.
20	
21Jim Zubkus:	Yeah, it's Quality of Work Life. Yeah. Itsome of you don't realize it.
22	That started out being called Daisy a Day. It was called Daisy a Day and
23	then it turned into QWL, but, um, I'll tell you what I thought, uh, I started
24	and I thought was pretty neat, um, and I'm not looking for any accolades
25	here but I did the quarterly business thing with the tape for the teams, you
26	know, on where we are with [inaudible 32:49] and absenteeism and double-
27	shifting, and boom, boom and what's important it told people exactly
28	how I felt and, uh, you know if you don't tell the people what's wrong
29 30	they're not going to be able to help you. It's like going into the doctor's office and he says, 'where do you hurt' and you don't say anything. Well,
31	how's he give you a cure? You've gotta tell him where you're hurting so
32	you can get a cure so I told people exactly where we were hurting and the
33	response, the response was just fantastic and you get it when you walk out
34	on the floor. They'd ask you about the taper, tell you what they thought you
35	were wrong or what have you, so that was a program that, and that hopefully
36	continued. I don't know if Amy continued it or not, but I thought that was
37	important.
38	1
39Cheryl McQuaid:	[33:30] Do you have a day in the plan that stands out better or brighter than
40	any other while you were here? Something that happened or
41	
42Jim Zubkus:	I'm going to tell you a story. I, I had, uh, what I considered a pretty darn
43	good open door policy. You could come in and talk to me about anything
44	and incidentally my people when you talk about an open door policy you'd
45	think that people are going to come in and talk about your foreman or their
46	job. Never. They would always come in and talk about divorce, substance

abuse, finance problems. They needed somebody to talk to. They needed somebody to air these things to and I'd sit there and, and listen. Well, one day I was getting ready to go to a meeting and I shot out of my office to go to the meeting and there's a woman standing there and she says, "Mr. Zubkus, I gotta talk to you." And Barbara, I don't know if you remember my secretary Barbara, the Iron Lady, I was afraid of Barbara. She's... [34:36] Is she still here?

7 8

10

1

2

3

4

5

6

9Doug Rademacher: Yes.

11Jim Zubkus: I love her. She's great, and she said, "He can't talk to you. He's got to go to this meeting. He can't talk to you." But I looked at this lady and 12 something inherent in me said 'there is a problem here' so I told Barbara to 13 go on without me. I'll catch up. Somebody will fill me in and I told this 14 lady to come in and sit down. So she came into my office and she sat down 15 16 with me and, um, she just stared at me. She didn't say anything and she just 17 stared at me like just looked at me for like I'm going to say 30 seconds. Now 30 seconds does not sound like a long time, but if someone just sits 18 19 and looks at you for 30 seconds and doesn't say anything you become 20 uncomfortable. So you just... so she finally said, "Mr. Zubkus, Are you 21 area of some of the convenient stores and gas stations that have been 22 robbed? Have you noticed that?" And I said, "No." So she said, "Well, I 23 know who is doing it." And I said, "Okay." She said, "It's my son." And I 24 said, "Okay." and then she stops and she said, "Well, I have a real problem." 25 She said, "I'm a Christian. I know what to do in my heart, but in my whole 26 life he's the only person who's ever loved me." And I said, "Okay." And then she just looked at me for about 20 seconds, just looked at me, and she 27 got up, walked to the door, she turned around and looked at me and she 28 29 says, "Jim Zubkus, you're my hero. You don't know how much you helped me. I know what to do." And she walked away. Now, if I would have run 30 31 down to that meeting I possibly could have destroyed that woman's life. I didn't give her one bit of advice. I didn't give her one bit of direction. All I 32 33 did was took time to listen to her. That's all I did. I just listened to her. It made me feel so good. Incidentally, her husband...she turned this kid in and 34 35 he is now out. They put him in jail, but he's out now, but it was just so 36 gratifying to me that I had the discipline to stop because I always believed in 37 stopping and listening, stopped and listened to her that I probably changed her life around by doing that and I, I do this talk to different places and I, I 38 39 tell that story because I tell them it's one of the most significant days in my 40 life and how people in roles of leadership, of committee men or trustees or foreman, how... what an opportunity is for them to change people's lives if 41 42 they just listen to them because most people know what to do, they just need 43 to bounce. They've gotta...that's why these psychiatrists make all this money. You go lay on a couch and he doesn't do anything. He sits on a 44 45 couch and you hand him a check. He's just like me, I'm just shaking my head yes, no, yes, yes, no and that I'll never forget that day. In fact, I still 46

$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	talk about it. In fact, I talk to my kids about it, but that willthat is probably one of the memorable days and, you know, everybody when you want to talk to different people they say, 'well, when's a memorable day for you' and they say, 'well, when we made 5000 cars' or 'when we got 20 percent improvement' or 'when we made x amount of budget years'. Those aren't the important things. The important things are how I as a manager and the people who work for me affected people's lives. That was the important thing. Everything else will fall by itself. You treat those people right, you get those people to believe in you those cars will come all by themselves. The efficiency and quality all just fall right in line. That's after, that's an aftermath. You treat the people right, they'll treat you right because I'm a firm believer. People that walk through thatyou know, these people that come in our plant, salaried and hourly, you know, their little league coaches or boy scout leaders or they are in the church programs, their choir leaders. When they walk through that gate with their lunch bucket something changes them if they're bad and I think it's the leadership that changes them. That's what changes their attitude. They can't go from whistling to crying. Something makes that happen and it's leadership and that's what I think is management's job, and so that is probably a unique
20	experience and I'll never forget it. I'll never forget it. Incidentally, that
21	woman still works here.
22	
0	[39:38] Do you havewhat's your, uh, what happened in your work in
24 25	there thatthe worst moment you can remember that you had to
26	experience?
27Jim Zubkus:	I mentioned the strike.
2751111 Zuokus. 28	i menuoneu me surke.
29Doug Rademacher:	Vou did say that
30	Tou did say that.
31Jim Zubkus:	Yeah, that strike was the worst moment. Yeah. That was the worst thing
32	that ever happened. Then, you know, I don't know if you folks remember,
33	we had several fires. Remember, we had fires up in the paint shop there for
34	a while and we could never find those out and I'd get a call at night, 'hey,
35	the paint shop is on fire.', but you don't realize what that does to you. You
36	know, you worry first 'did anybody get hurt'. The first thing you worry
37	about is did somebody get hurt and then trying to get the plant running and
38	then your embarrassed and that was some of the bad moments. I'll tell you
39	some other bad moments and, um, probably wouldn't be popular for me to
40	say this, but I gotta say it is the Westside neighborhood with these emissions
41	things, I put millions of dollars into incineration. \$11 million I put into
42	incineration and those people thought that I was still trying to mess over
43	them and the last thing I want to dothe last thing you want to do is hurt
44	anybody. You know, you're not there to if I knew and believed that the
45	emissions were toxic going out of that plant, I would've shut that plant
46	down in a minute. My obligation is to, you know, I, you know, because I'd

1 2 3 4	rather not build cars than hurt somebody, but I would've done that in a second. Boy, you'd go to those meetings and they would just tear you up. I mean, they would justoh, I just hated going to them, but those were bad moments. They ever bad moments. They cost us a lot of
5 6 7 8	money and we put all this emissions stuff in there that really was not necessary. It was expenditures and all we did was to appease them and those were bad moments right there.
-	Health and safety are always on the list. You spoke of it as very high on
10	your list. We've come a long way with health and safety through UAW
11	General Motors and [41:32] was there ever a time on your watch that we
12	had any fatalities that you can remember?
13	had any fatallites that you can remember?
14Jim Zubkus:	Can we hear it if it neverno, never had a fatality. I'm just trying to think
15	of, uh, I did have a fatality at Pontiac, but that was years ago, but no, never
16	one here at our plant. We had, we really had a good health and safety
17	organization. It was, of course, a Union management organization and they
18	worked well together and, um, Dick Dickout, what a name.
19	
20Cheryl McQuaid:	Dave Dickout.
21	
22Jim Zubkus:	Dave Dickout. I said, "You've gotta change your last name", but I see him
23	all the time and, uh, and, uh, he was, you know, the thing that I like about
24	our safety department was they had, they had an attribute that is not very
25	common. They had common sense. They had common sense. They, they
26	would not ask for the sky and by the same time would make it safe. You
27	know, they were good, especially Joe from the body shop. Remember Joe,
28	the little Mexican fellow, Joe and, um, uh, boy we hadI'm trying to think
29	of the other guy who was really good. Um, boy we had some good ones
30	though. We had, we had good, good safety
31	
32Linda Johnson: 33	Robin Voucher
34Jim Zubkus: 35	[43:03] Who?
36Linda Johnson:	Robin Voucher and I'm trying to remember Joe's
37	Robin voucher and I in dying to remember Joe S
38John Fedewa:	Lynn Marifield.
39	
40Michael Flemming:	Joe Perez.
41	
42Cheryl McQuaid:	[inaudible 43:11]
43	
44Jim Zubkus:	[43:12] Who?
45	
46Cheryl McQuaid:	Don Rathbaum.

1	
2Jim Zubkus:	Don Rathbaum.
3 4Linda Johnson:	He was the trim
5 6Cheryl McQuaid:	He was the trim safety guy.
7 8Jim Zubkus: 9 10 11 12 13 14	Yeah, yeah. We had good people. We had good people. You know, people can tell you something is unsafe, but you're a fool not to fix it. I mean, you've gotta fix it. You've gotta do it and they'd bring stuff to me that was necessary to be done. Sometimes you'd be embarrassed by them bringing it to you. Holy smokes I didn't even recognize this, but I never had a fatality. Never.
15John Fedewa: 16 17 18	[43:39] Did you know of a there's different groups in the plant that might, uh, the met regularly like a Bible study or people that played music? Did you ever participate or attend any of that stuff while you were
19Jim Zubkus: 20 21 22 23 24	No. No, I, I attended a lot of team meetings. I'd stop in to team meetings, but, um, first of all the answer to you is no. I never, except I would go to the meetings that pertained to the business. You know, like, uh, preventive maintenance meetings. I'd always make myself available there, but you never knew where those meetings were. You know, the Bible meetings or stuff like that. I, I did not attend them.
25 26John Fedewa:	Okay.
27 28Linda Johnson: 29 30 31	In our plant we sometimes had vendors, people that sold their hot dogs or their burritos or their coffee or their candy. [44:35] How did you feel about that?
32Jim Zubkus: 33 34 35 36 37 38 39 40 41 42 43 44 45 46	I didn't like it because, um, if you have time to sell burritos and candy and all that, then you have time to do work. Okay, and, and, um, that was like an infringement on work time so I didn't like it. That was one reason I didn't like it. Second reason I didn't like it is, especially the hot foods and I remember the taco guy and all that, and there is a chance for that food to be tainted, you know, because you can't keep it refrigerated or warm or whatever it is supposed to be in a plant so there is a chance for it to go bad. That's the second reason. Third reason is, and this is strictly numbers that they'd give me, for every cup of coffee or whatever we sold in the plant, we infringed on the income of the cafeteria upstairs so they couldn't know the price so I never got into that, but that was their story. That was another reason because I wanted the cafeteria to be a nice cafeteria for us. In fact, we remodeled it if you recall. That is the negative end of the business. The positive end of the business about the coffee, coffee is sort of like an

$ \begin{array}{c} 1\\ 2\\ 3\\ 4\\ 5\\ 6\\ 7\\ 8\\ 9\\ 10\\ 11\\ 12\\ 13\\ 14\\ \end{array} $	American tradition. You know what I mean, like the British have their tea in the afternoon, you know, tea and crumpets, coffee is sort of like anand to have to go to the machine to get coffee, which was really bad coffee alright. Terrible, it's watered down. It wasn't worth a penny, but these guys would make coffee in various areas of the plant, which was neat. Another thing I liked about coffee is that I like going to get a cup of coffee with the folks and sitting there and I'd drink a cup of coffee. In fact, I'd bet them coffee on the games. You know, I'd bet onhey I'd bet you coffee on this and something like that so it was a social thing for me. I liked the coffee end of the business. The hot food, the tacos, the burritos, and what not I did not like it for the reasons I told you, but if a person could run around with his deal selling tacos, he should be working and I'd tell them that all the time and I was a straight one. I'd say, "If I catch you doing this, you're going toI'm going to tell your boss. You're going to hit the road for a
15	couple of days." and the guys would say something, something and I'd say,
16	"A deal's a deal." Okay, I want to go back just a second and tell you about
17	a day that really pleased me in that you asked about. We had General
18	Motors called us and said we're going to give you \$25,000 to do whatever
19	you want to do with in the plant. Buy pizzas or, and I want to talk to you
20	about pizzas too. I want to tell you about giving pizzais this going too
21	long?
22	
23Doug Rademacher:	No sir.
24	
0	As a matter of fact, why don't we just take a break.
26	
27Cheryl McQuaid:	No, he has
28	
29Michael Flemming:	Just for one second.
30 21 line Zublasse	Wa'd drive and I'm driving about 40 mmb and an old falls drives right into
31Jim Zubkus: 32	We'd drive and I'm driving about 40 mph and an old fella drives right into me head first, head-on collision. They thought my wife was going to die
33	and they thought my son was going to die. In fact, we had the priest in to
34	give him the Last Rites.
35	give him the Last Rites.
36Linda Johnson:	[47:33] How old was he?
37	
38Jim Zubkus:	He was about 10.
39	
40Linda Johnson:	So you guys wereokay.
41	
42Jim Zubkus:	And it wasBessie was incapacitated for I mean she couldn't do anything.
43	I mean she couldn't go to the bathroom, uh, she would have her period and
44	had to be taken care of, she couldn'tboth of her wrists were broken so she
45	couldn't use those. She had broken bones. She still limps bad in the
46	morning when she gets up, but it was, it was the scariest time of my life.

$ \begin{array}{c} 1\\ 2\\ 3\\ 4\\ 5\\ 6\\ 7\\ 8\\ 9\\ 10\\ 11\\ 12\\ 13\\ 14\\ 15\\ 16\\ 17\\ 18\\ 19\\ \end{array} $	That was a head-on accident. Yeah, got through that and what was really funny is, uh, I, I left the metal plant. I left as manager of the metal plant to go on this team, this design team, to go on the design team but when I was in the metal plant engineering would come in and say, "Jim, we want you to put a dart" it's called a dart and it's metal which means you've got to go in and make a dye change and then take a little chunk of metal out so that the car would collapse better and I would always resist it. I would say, "This is a bunch of baloney. You know you engineers are splitting hairs, blah, blah, blah". Well, when we had that accident the car, if you can imagine this, there was such a terrible head-on crash that the rear axle buckled. The roof buckled. The hood buckled. The doors, everything, the floor pan buckled, but everything buckled because the car was designed, as it is today, for all the inertia of the crash to go around the passengers. So, if you're buckled you really have room to live. You're going to get beat up, but all of the inertia, the forces go around you and so you live and so I never, never, ever resisted another engineering change from there on. In fact, I went to Downtown to the board meeting and talked about engineering changes, about how important they are to the product, but I thought I was going to lose my family. That was scary.
20	lose my family. That was seary.
21Linda Johnson:	[49:26] And you said you were driving the prototype for what vehicle?
22 22	[45.26] This you said you were arrying the prototype for what vehicle.
23Jim Zubkus:	The Grand Am.
24	
25Linda Johnson:	Grand Am.
26	
27Cheryl McQuaid:	The Grand Am. Wow.
28	
29Jim Zubkus:	Which we build here, which was a very successful vehicle for us. You
30	asked about and I'm going to tell you about[49:41] did you click me back
31	on? About a great time in the plant. A time that I really felt good. Well,
32	GM said we have \$25,000, they gave each plant manager \$25,000 to do
33	whatever he wanted to do with it. Well, you could not throw a party for the
34	bargaining unit because there is not enough money. You couldn't through a
35	bargaining party for the salaried people because people would get mad at
36	you and say, 'hey, you're only doing it for one entity'. So, we said let's do
37	this and let's do that and quite honestly it was my idea. I said, "Wait a
38	minute. Let's do something that everybody can get involved in and we're
39	all going to give it to one person. We will give the whole \$25,000 to one
40 41	person, but they have to use it for a scholarship program for their children." [50:27] Do you remember that?
41 42	[30.27] Do you remember mat:
42 43John Fedewa:	Yes, yes.
4350m redewa. 44	1 co, y co.
45Jim Zubkus:	Well, we get together. We've got Mayor Hollister and we've got everybody
46	there, Burton Nath, and we're all in there, Art Baker, and we're all in my
	, , ,

1 2 3 4 5 6 7 8 9	office and so we pull the name out of the hat and we said and I can't remember the name, but anyway we run over and we have, of course we have a roster. Every employee at General Moat Lansing, you know, every badge number every position, and we can't find this guy in the plant. We're looking all over and we can't find him. Well, he happened to be on the third shift. He's a third shift skilled trades guy and he's at home sleeping. So, we said ah poop, you know, doggone it, well the guy's at, [51:09] where you in there Lin
10Linda Johnson:	Yeah, I was in there.
11 12Jim Zubkus: 13 14 15 16 17 18 19 20	So, well we get the name and we said, "Well, we'll call him at home." Se we call him at home and he picks up and I said, "Hi" whatever your name is, and I said, "This is Jim Zubkus and I am here with Mayor Hollister" and he says, "That's a bunch of bullshit. Who is this?" And we've got him on the speaker phone and I said, "This is Jim Zubkus" and he said, "No it isn't" and I said, "Yes it is and you won, you won this scholarship." He said, "I can't believe it" and I said, "Yeah." So Hollister and I get in the car. [51:41] Did you come with us Lin?
21Linda Johnson:	Yes.
22	
23Jim Zubkus:	Drove out to his house. We drove out to his house and we, we presented the
24 25	scholarship to him. Well, it so happens he has twins, two twins and he was down and out. Something happened where he had a huge debt or something
26	like that and his two twins were graduating from school, high school, that
27	year, ironically, he was going to be able to send them to school so he went 1
28	to Central and 1 to Lansing Community College and what a great thing that
29	was, but the greatest thing was I got a call from 1 of the twins who
30	graduated and was going on for her Master's Degree call me at home and
31	say, "I want to thank you for that, for that deal", but it was, you know, you
32	talk about a neat thing to do for people. That was a great, that was a great
33	idea. Okay, now secondly thing I want to tell you about is pizzas.
34	
35Michael Flemming	: Okay.
36 37Jim Zubkus:	Company times in in avery plant Pays been in people should say (Day Pro-
3751111 ZUDKUS:	So many times in, in every plant I've been in people would say, 'Boy, I'm going to buy pizzas for my crew because they did a good job" and that
39	would bother me so much because pizza has beendo you think somebody
40	goes home at night and sits down with their family at the table and says
41	'guess what, we had pizza', they don't care about that.
42	
43	[laughter]
44	
45Jim Zubkus:	I said, if you really want to show people that you appreciate their efforts get
46	off your duff and walk out, take timethere's that word again 'time'.

1 2 3 4	There's the leadership thing. Take time to walk out into that plant, shake the person's hand, and put your hand on their shoulder and say, "You mean a lot to me. You did me a heck of a job." I guarantee you they're going home at night and sit down with their family and say, "Hey, the leadership
5	came up and said to me I did a good job for them. It really made me feel
6	good." Anybody can buy pizza. All you've gotta do is get on the phone and
7	call Dominos and they'll be right out there with their pizzas, you know, and
8 9	it's the same thing you can get at home that night if you want, you can call
9 10	Dominos, but you can't get that person to come out and congratulate you and give you the feelings that, you know, give them that hug. That's what
10	they need, so that's that answer to that question.
12	they need, so that s that answer to that question.
	[53:37] Do you ever think that there will ever be a team assembled the way
14	that it was when you and the Blue Ribbon Committee and David Hollister
15	was involved in that, do you think the relationship with Hollister, yourself,
16	and the others that were involved, do you think you'll ever see anything that
17	dynamic again?
18	
19Jim Zubkus:	Sure do. I sure do because necessity will make that happen. Uh, we knew
20	that we weren't going to get money for a new paint shop here and, um, our
21	only alternative was we were going to go down the tubes without anything
22	or we were going to have to band together and work together to get new
23	plants, which we were successful as you can see the one over here at Grand
24	River and, of course, the one going out at Delta Township. Yeah, and if
25 26	some place comes up like that and you can get management, it's a three-
20	legged stool; it's management, union, and community. You've gotta have those three legs on a stool. If one of the legs aren't on that stool, it's not
28	going to fly. That stool is going to fall over. So, we had the necessity. We
29	knew what we had to do. Frankly, uh, I have to give credit to Hollister. He
30	was just, just in our corner. He fought for us like crazy and the governor at
31	that time was, who the heck was the governor before
32	
33Doug Rademacher:	Big John.
34	5
35Jim Zubkus:	Huh?
36	
37Doug Rademacher:	John Engler.
38	
39Jim Zubkus:	Yeah, he really helped too. He really helped, and of course they convinced
40	GM Downtown and, and people, uh, what we did is we sold, we sold the
41	efforts of the workforce. You talked about history, you know, you want to
42	know something about history the workforce, the workforce and the
43	relationship between union and management here made it a viable, a viable
44 45	investment for General Motors. You know, they're not going to invest billions of dollars into someplace where you're fighting among yourselves
45	billions of dollars into someplace where you're fighting among yourselves and the work is shoddy. It's a tribute to the people. All of them.
τu	and the work is shoudy. It's a troute to the people. All of them,

1 2 3 4 5 6 7 8 9 10	Management, hourly, union, everybody, the community, that the business came here because they're not goingyou're not going to invest, you're not going to put your money into a savings account of a bank that is doing shoddy business and falling apart. You're only going to put it where you think you're going to reap benefit, and quite frankly the efforts of the people and the results of the people were what made it come here. Nothing else. They could've gone where it was warm. You know, that's the trend to go down to the heat belt, you know, down to the sunbelt, come right here to Lansing and it's, there is a different work ethic in this community. There is definitely a different work ethic in this community.
11 12Cheryl McQuaid:	We were talking earlier about the amount of time that managers work and
13	things like that. [56:18] Can you tell us about some of the hours that you
14 15	used to work as a manager?
16Jim Zubkus:	Sure. I probably worked let's say my last 10 years, uh, average, 12 hours a
17	day. Average. Now that's every day 8-hour shift plus half of another one.
18	That's almost like double-shift, which I'd hate because you take time away
19 20	from your family to do it, but of course my children were gone then. See, my children were gone so I was able to do that and in good faith. Prior to
20	that, I would say like when I was a foreman and a general foreman when I
22	was on the night shift when I was on repair, I was working 16 hours a day
23	and I was working 16 hours a day because, you know, when I got out of
24	college I didn't have anything. I had nothing, and I wanted the overtime. I
25	wanted the overtime. Quite frankly, you know time and a half back then,
26	double-time on Sundays. I was getting paid and I was working 7 days a
27 28	week, 16 hours a day. If I had to do it over, if I had to do it over, I would go
28	back and go to those little league games that I missed, those teacher conferences that I missed, the missing walk-ins to the school and seeing my
30	kids paintings up on the school hanging on the wall like I see right now with
31	my grandchildren. I would do it over. It took a big chunk out of my life
32	and, uh, the people and, you know, I brought thatI always, I was always
33	against double-shift. My contention on double-shift is it's the worst thing
34	that could happen to a plant. First of all, your people aren't safe and
35	secondly they're probably building a shoddy job because they're tired, 16
36	hours of beating a line, and they're missing the greatest thing in the world
37 38	their leisure time and their family. They're missing it and my contention as a manager I always said 'look if we have to double-shift there's two things
39	that are wrong. If we don't have enough people to run this plant, go hire
40	them. You get enough people in to man this job. If we've got enough
41	people and they're not showing up, bang them in the fanny and get them in
42	here because they have a responsibility to the job.' But, I'd go back and
43	Cheryl I would in a minute change those hours that I spent to spend time
44	with my family. That's the most important thing in your life. The most
45	important thing in your life.
46	

1Doug Rademacher: Absolutely.

IDoug Rademacher:	Adsolutely.
2 3Jim Zubkus: 4 5 6 7 8 9 10 11 12	So, uh, and I away too manybut towards the end I was spending a good 12/15 hours, especially when we started to negotiate for this new plant. I did a lot of things that people didn't know. I couldn't let them know. I'd be with the governor, I'd be with Hollister, we'd spend hours in secret meetings so that people wouldn't know we were doing it because you didn't want to build up hopes and, of course, you don't want anybody else to know that you have a chance to get a new plant because as soon as some other manager, you know, some manager at Lordstown or Terrytown who is losing his plant, he's coming right after me. He's going to say, 'Hey, I'm goinghere's my plan to do this." He's just got to be competitive for you.
12	So you're trying to keep everything a secret, you know, and a lot of hours,
13	but great results.
15	but great results.
16John Fedewa:	Great results.
1050iiii Fedewa. 17	
18Michael Flemming: 19 20 21	You worked at a number of different plants. [59:39] Can you share what it was like in Lansing as far as women working for you and ethics? Was the Blacks and Hispanics, was there more women and minorities employed in Lansing over different
22	
23Jim Zubkus:	No. I had more minorities in Pontiac, Blacks, Afro-Americans in Pontiac
24	than I did here at Lansing and in Arlington by far, by far more minorities
25	because of the Mexican/Hispanic because that's a very big Hispanic area
26	and a lot of them came from San Antonio north to the Dallas/Ft. Worth area
27	where Arlington is located so I probably, my workforce in Arlington was at
28	least, at least 50 percent Hispanic and maybe and where I was population
29	wise there was very few Black people in my area of ArlinI maybe had 5
30	percent Black people in, in, uh, in Texas and here in Lansing we have a
31	pretty much, if you look at the demographics, minorities, women and then
32	you break your minorities down by Indian, Hispanic, and Black people there
33	percentages are pretty much the population of the area. Pretty doggone fair.
34	Where there is a discrepancy is in the management positions. I had virtually
35	no minorities in Texas. The, uh, I had maybe one or 2 Hispanics in my
36 37	workgroup and, uh, probably 10 Black people in, in, uh, Lansing, uh, we're
37	a little bit under. I mean we were not quite as many as we need, especially not Blacks but women. A little bit, uh, need more women in management
39	positions, and I like women in management positions and I'll tell you why.
40	Women are more detailed than men. You know, we're sloppy. I get toast
40	crumbs all over the place and coffee spilled here, you know, Bessie is
42	running around, you know, mopping up after me all the time, but they are
43	much more detailed. They're aware of detail more than men are and they
44	would see the little things that were really important so they're and you have
45	to give them all a chance if you're capable. I, first of all, I don't believe in

1 2 3	tokens. I don't want to give anybody a job if they don't deserve it, but if they do deserve it they better get it.
4Michael Flemming:	That's the way I look at it.
5 6Cheryl McQuaid: 7 8 9	You talked a little bit about your family and [62:27] can you talk a little bit about your work family and the people the comradery and the people that you've met through your work and how they have affected your life?
9 10Jim Zubkus:	Well, here, this is part of the family right here, you know, this is part of it.
11	The family wasI'll tell you when you really know you have a family.
12	You know, I still my guys still call me believe or not and they'll still talk to
13	me about different things. Ed Grant's back here now. Of course, I've been
14	out to the DelFi plant already. Randy [inaudible 63:00] wanted to show me
15	some things out here so I went out with him. You know, he was my
16	assistant plant manager. Part of the family is promote them. I had a lot of
17	guys I promoted through my time that have advanced and that makes you
18	feel good. It's like one of your own kids going to school and graduating and all that so your family and they
19	all that so you feel good about that, so that's part of your family and they call me and they stay in touch with me. The biggest thing is seeing the
20 21	
22	bargaining unit people as part of my family. When I bump into them at Meyer's or I bump into them at K-mart or I bump into them and they come
23	over and talk to me. You know, they consider me one of them and I
24	consider them one of me. That's the neatest part about it, and, uh, since I
25	retired that's great, but I could always rely on the people. I could always,
26	you know it's something that, uh, maybe I created it I don't know, but I can
27	always talk to the people in the plant and get a straight shot. They always
28	give me the straight answer. Sometimes I didn't like what they told me, but
29	they'd tell me what they really felt that they were sincere about their thing
30	and I think that's part of being family. Um, and then, um, I wish we would
31	have, I belong to the Salary Retirement Group or the salary retirement group
32	that I belong to and so I still get to see some of the old codgers, but one of
33	the neatest things, you talk about family, is down in Zephyrhills Pontiac in
34	Zephyrhills, Florida, is the Pontiac Retirement Society and they have
35	bargaining unit people, management, everybody who has been at Pontiac is
36	allowed to be in that retirement group and there are as many management
37	people as there areand I still go there every year and it's amazing, I told
38	you about starting out as a foreman years ago, the first time I went there and
39	I didn't know it existed the sales group asked me if I would go down and
40	talk to them because every year they have somebody talk to them so I said,
41	"Sure". I went down and lo and behold here comes Virgil Crux, who was
42	my first utility man, and he came and he said, "I haven't been to one of
43	these meetings, but I understood that you were here and I came to see
44	because you were my favorite foreman." I'll never forget that. It just, you
45	talk about family, well, I went down there to give this talk and I had
46	scheduled it and I had the secretary schedule me in. I got in that morning

$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	and was going to turn right around and fly out that evening so I had about, after the talk, about a 2-hourwell, we got to talking about old times down there and I said to the guy, "Where is the closest beer store?" and I sent out and brought in a keg of beer, called the secretary and said change my flight I won't be home 'til tomorrow morning, and I sat there talked to those folks, drinking beer with them and that's what family is all about, you know, and those bargaining unit people and management people are great, and it's the same thing here. I'll go, I'll stop around, I'll stop at the Irish Pub every now and then just to see if I bump into anybody, you know, and I've never been to Harry's and I always say I'm really going to go to Harry's one of these days just to walk in there, I never went into Harry's, but it's because you share so much. It's because you share so much time with them. You share grief, you share the good times, the quality, you share the down time with them, and you automatically become family with them, you know, so they're, they're my buds.
17Cheryl McQuad:	Now, you were here during the changes in the, um, from Fisher Body to the
18	BOC. [66:37] Where you
19 20Jim Zubkus:	No. That was Frank Shodder. Frank was here then. He made that change.
2051111 Zubkus. 21	When I came in it was all Lansing Car [inaudible 66:46]. It was done.
22	Frank did that. It was a hard job and he did a wonderful job at it.
23	
24Cheryl McQuaid:	[66:53] You retired when?
25 20 Jun Zuhlman	
26Jim Zubkus: 27	Uh, 2000.
28Cheryl McQuad:	2000. Okay, [67:00] can you tell us about your last few days at the plant
29	and how you felt about the plant and your retirement?
30	
31Jim Zubkus:	Well, yeah. It, uh, I didn't want to leave. It's like you finally make this
32	decision to go and then you wish you could change it around, you know,
33	you want to change it around because I knew I was going to miss the people.
34 35	I knew I was going to miss the hubbub. You know, you, you never realize how much pressure is on you until you leave and pressure is part of the job.
36	It's part of the job. There's always somebody with a complaint. There's
37	always somebody with a kind of a problem going on and I knew, I was
38	aware that I'd miss that and I had misgivings about retiring. As a matter of
39	fact, probably my first six months I really went into depression. I became
40	depressed. I mean, not that I had to see a, you know, seek medical attention
41	but I was down on myself. I felt like I wasn't contributing anymore, that I
42	was getting old and it really bothered me and that started probably a week
43 44	before, especially when you know someone is going to take your place and when, when you become a lame duck, you become a lame duck all of the
44	sudden you lose you pizazz, your value. You know, you're impetus. You
46	lose it because this person's waiting to take your place. You know, you're

1 not the man anymore. You know, and it, it, boy I tell you it rips the soul 2 right out of you, but we all go through that in life. 3 4John Fedewa: And that's not knowing Frank's feeling, but, uh, [68:39] when you were here to take Frank Shotter's place did you think every think back that maybe 5 6 he was feeling just what you just said you felt? 7 8Jim Zubkus: Oh yeah. Well, you know, Frank, Frank, uh, was going to be a vice president and, uh, he really, he really got shafted. Frank got shafted because 9 10 he was a fantastic candidate for, uh, and it's funny how you know your own...you committee man and shop committee man, you know the guy, you 11 know your group, you know who's good and who isn't, you know, and the 12 managers all knew Frank and we knew he was the best. He was absolutely 13 the best and, um, quite frankly I was worried about replacing him because 14 he was so good. You know, step in to try to cover for a guy like that, and he 15 16 got shafted, but when we had...[69:29] I'm not boring you and I with this? 17 18Cheryl McQuaid: Not at all. 19 20Jim Zubkus: Okay, because I carry all of these little stories, you know, that you don't hear about. Frank said, "You", when I came I came two weeks early. He 21 22 says, "Okay, you take over the office" and I said, "Absolutely not." I said, 23 "As long as you're here, this is your office. Okay?" Because he made 24 himself a little office down the hall because he couldn't retire for two weeks 25 because of the date. I said, "No way." I said, "Your right in this office. 26 You're still the man. Until you walk out, you're the man." He said, "Well, we'll share this office together." So I said, "Alright, we'll share this office 27 together." Well, every now and then Doug Tracey, who was our boss and 28 29 Doug was just a nasty soul, and he's always ask all these questions that he knew the answer to. You know, he knew the answer already but he'd call, 30 31 you know, so he'd call and, of course, out of respect for Frank instead of me 32 getting on the phone like being I'm the manager now and you sit there like a 33 lump on a log, I would flip on the speaker so Frank, so Doug would say, "Well, how about this" and Frank would say, "Zub, don't pay any attention 34 35 to this jerk. He's going to ask you.." and I'm trying to shut the speaker 36 phone off and I'd say, "Frank, you're leaving and I'm staying" and he'd go, 37 "Nah, don't pay any attention to him. He's going to ask you these goofy 38 questions." So, but he made me feel at home. He took me around, he took 39 me around to every group and introduced me to every group and brought me to the union hall and all that, and I tried to do that with Amy, but she didn't 40 want to do that, but I thought that was the neatest deal for him to take me 41 42 around and, you know, make me feel at home and what's neat is it makes 43 the transition because they all respected Frank and if Frank shows that he respects you, then people automatically will sort of get on your band...sort 44 45 of support you because if Frank supported you and they supported Frank they'll support you too, but he treated me great. He was great. He was in 46

1 2 3 4 5 6 7 8 9 10 11 12	his last two weeks and I am definitely against drinking in a plant. I just I, I think that's the worst thing you can do is drink in a plant. Well, he says, "Come on, we're going out to lunch" and we'd go out to lunch and he'd go take me over to the Lansing Country Club and he'd put down two Manhattan's, you know, he'd just boom, boom and those are like powerful drinks and I wouldn't drink. I wouldn't drink, not that I won't drink afterwards, but during work hours I won't drink, and he'd put two of those things and he'd be half blitzed and then he say, "I'm going to down to this office and sit for a while" and I'd go down and I'd here (snoring noises). I'd be shutting the door. God Almighty. I'd close the door so no one would see Frank in there. Uh, it was a riot.
	Jim, I do want to tell you that I've worked in the Fisher Body plant for 27
14	years and I've had four different plant managers and I want you to know
15	that you, uh, you may coming into work a rewarding experience for me, um,
16	you know, I had a job to do and I came in, but it was a pleasure to work for
17	you.
18 19Jim Zubkus:	Oh, thank you.
20	On, mank you.
	To work in a plant because you did, you came out and saw the people and I
22	wanted you to know we really respect that because you did
23	
24Jim Zubkus:	I appreciate you saying that.
25 26 Doug Dadamachar	That was when and I told you I analys to you since you retired and I told you
20Doug Rademacher. 27	That was, uh, and I told you I spoke to you since you retired and I told you we don't have that feeling. That is not the case anymore and I was able
28	you had an open door policy and I was able to walk in and I came to you a
29	couple of times.
30	•
31Jim Zubkus:	Oh my gosh.
32	
33Doug Rademacher:	So, uh,
34 35Jim Zubkus:	I appreciate you saying that Doug. That makes me feel good. It really does.
36	r appreciate you saying that Doug. That makes me reer good. It rearry does.
	He's absolutely right. You, you did exactly what you spoke of. You spent
38	time with the people and it showed that you were a true leader. Uh, and it
39	echoes in the way that, uh, the community treated you and the city. We
40	happen to have a Jim Zubkus Way and, uh, we're really proud to see that
41	you have a street named after you.
42 43Jim Zubkus:	But what a that is that is the neatest you bring that up. I didn't want them
4551111 Zubkus. 44	But what athat is, that is the neatest you bring that up. I didn't want them to do that, um, I didn't want to come up to I came up to City Council and I
45	said, "I don't want you to do this" and my two daughters called me and they

1 2	said, "Dad, you got to do that because you're going to really like that as you get older", well doggone it their right.
3	Set order , wen doggone it then right.
4	[laughter]
5	
6Jim Zubkus:	I do. I do. You know, every now and then I'll drive by and I'll be in a car
7	with somebody who doesn't know about that and I'll say, "Check this out on
8	your right", you know, but I appreciate that thing, but the people make you
9	what you are, you know, it's the, the hardest thing to do are the soft parts of
10	the job. It's easy to do the numbers. It's easy to do the tooling. You can
11	get people to do tooling for you. There's all kinds of experts in tooling.
12	Becoming an expert in numbers, they can do the numbers for you. You
13	could get the labor law people. You can get all those people. Those things
14	are basic. The trick to the game is the soft part of the game. To get those
15	people to believe in you, to spend time with the people to take that very,
16	very scarce commodity of time and give it to your people, you know, that's
17	the trick to leadership is give time so I appreciate you folks having me in
18	here.
19	
20Doug Rademacher:	It's been a real pleasure.
21	
22Cheryl McQuaid:	Thank you.
23	
24Linda Johnson:	Thank you.
25	
26Michael Flemming:	We appreciate you.
27	
28Jim Zubkus:	[74:36] Am I off that
29	
30	
31/cv	