

THE DESIGN OF A 3-HINGED
STEEL ROOF TRUSS

Thesis for the Degree of B. S.

Julius L. Kleinfeld

1937

THESIS

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STEEL ROOF TRUSS

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A THESIS

Submitted to the faculty of the
Michigan State College

By

Julius L. Kleinfeld

Candidate for the degree of
Bachelor of Science

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1937

DESIGN OF THREE HINGED STEEL ROOF
TRUSS FOR PROPOSED INDOOR SKATING ARMA

THE urgent need for a stadium of large proportions to be used as a combination building adaptable to ice skating, indoor pageants, conventions, and tournaments has existed now for the past several years. Since it is the opinion of several prominent citizens that this stadium might be built in the near future, I have therefore made this initial step toward a complete design, hoping to encourage a spirited movement toward the fulfillment of this idea.

The part played by the Michigan State College and it's faculty cannot be overpraised. In their conscious and continuous efforts to improve the life and living of the citizens of Michigan and of the United States. Always alert to be of use to the public, it has introduced a real spirit of progress into the consciousness of it's students. Much more can be said in praise of this great institution, but the gist of all such comments would be that of praise- praise for the administration, the faculty, and, egotistically, for the students. I can only add that it is the duty of the public and state administration to realize its' dutytowards this school to its'fullest extent and give it all the real cooperation necessary.

There is a great deal more that I would like to say relative to this theme of administrative and public cooperation, and perhaps an opportunity will be afforded me to do so in the near future, but at the present time the matter of recording my resignation is more urgent.

This thesis is written as part of the requirement for the degree of Bachelor of Science at the Michigan State College, and I wish to take this opportunity now, to express my sincerest appreciation to Professor C. L. Allen, Mr. J. E. Meyer, and others of the department of engineering, for their suggestions and comments in aiding me to prepare this paper.

Julius L. Kleinfeld
Michigan State College
E. Lansing, Michigan
February 1, 1937

PRELIMINARY CONSIDERATIONS

The primary purpose of this design is to provide an enclosed stadium containing an unobstructed area of at least two hundred by three hundred feet on each side. This will be sufficient to accommodate an ice surface one hundred by two hundred feet on each side, allow for an unobstructed view to the spectators seated on each of the surrounding three sides and permit the construction of a mammoth stage located on the fourth side of the rectangular area.

It will be necessary to provide locker-rooms for members of the hockey teams, rest rooms and toilets for both men and women, sufficient accommodations for the public to facilitate donning of ice skating shoes in place of street shoes and vice versa, dressing rooms and storage rooms in connection with the stage, and miscellaneous such as refreshment booths, ticket offices and offices of the building.

A preliminary investigation of a Pratt-type truss resulted in the conclusion that while it is relatively easy to construct a long span truss of this type, its extraordinary weight would be uneconomical for this structure. The use of that type of a truss in the recent-

ly constructed Kansas City Auditorium was successful economically because of the unusually gigantic size of the completed structure. The use of three hinged trusses in buildings of this type, that I am proposing, have been successfully used in the University of Illinois Drill Hall, and in the St. Louis City Auditorium, built in 1913 and 1917 respectively. There are several features incorporated in my design which are a direct result of the improvement of the quality of steel and of greater knowledge as to the limitations of the structural materials. Two of these are (1) greater spacing between trusses, 50 feet, (2) and lighter members furnishing the required rigidity and strength.

DESIGN DATA

The type of truss to be used will be a three-hinged open web steel arch. Center to center of abutment pins will be two-hundred - six feet and the height from floor surface to the axis of the center pin will be sixty-two and one-half feet.

The loadings will be taken as follows: Snow load as twenty-five pounds per square foot of roof surface; Unit wind pressure will be taken as thirty pounds per square foot of vertical surface. These figures are in conformity with present day knowledge and were obtained from Hool and Kinne, "Steel and Timber Structures".

The general requirements governing the design of the steel work will conform to the standard practice for this type of structure. Working stresses used in the design of the structure will be those Standard Specifications for Structural Steel Buildings as Adopted by the American Institute of Steel Construction.

ALLOWABLE STRESSES (maximum pounds per sq. inch)

Tension 18000

Compression

$$1 + \frac{18000}{L^2}$$
$$18000 r^2$$

with a maximum of ----- 15000

in which L is the unsupported length of the column and r is the least radius of gyration of the section, both in inches. $\frac{1}{r}$ less than 120 (main compression members)

Shearing on pins 13500

Bearing on pins, single shear 24000

Rivets will be taken as three-fourths inch in diameter and rivet holes punched one-sixteenth inch larger than the rivet diameter. In calculating net areas of tension the diameter of rivet holes will be taken one-eighth inch larger than the rivet or seven-eighths inch.

WIND LOADS

Wind pressure will be taken as equal to thirty pounds per square inch of vertical roof projection. Since the friction of air is light against comparatively smooth surfaces, it was assumed that only the normal effect of this pressure need be considered. The amount of normal pressure for varying slopes is given by Duchemin in the following formula.

$$F_n = F_h \left(\frac{2 \sin A}{1 + \sin A} \right)$$

in which F_h - the horizontal pressure per sq. ft. on vertical surface,

F_n - the normal pressure per sq. ft. of sloping surface,

A - the angle of inclination of the sloping surface.

For a horizontal pressure of 30 lb. per sq. ft., the values of the total F_n per panel of curved roof surface are calculated on the following table.

| Panel | Angle | Wt. In per sq. ft. | Total Wt. per sq. ft. |
|-------|-------|--------------------|-----------------------|
| 1 | 90 | 30 | 9000 |
| 2 | 90 | 30 | 9000 |
| 3 | 90 | 30 | 12000 |
| 4 | 32-10 | 25 | 18250 |
| 5 | 26-40 | 22 | 18300 |
| 6 | 25 | 22 | 18220 |
| 7 | 15 | 15 | 14900 |
| 8 | 12-50 | 12 | 10450 |
| 9 | 9-50 | 10 | 8370 |
| 10 | 8-25 | 10 | 7150 |

Calculations:

1. $30 \times 30 \times 6 = 9000$ lbs. per sq. ft.
2. $30 \times 30 \times 6 = 9000$ " " " "
3. $30 \times 30 \times 12 = 12000$ " " " "
4. $(30 \times 6 \times 30) + (25 \times 7.4 \times 50) = 18250$ lb. per sq. ft.
5. $(22 \times 7.4 \times 50) + (22 \times 6.4 \times 50) = 18300$
6. $(22 \times 8.1 \times 50) + (22 \times 8.25 \times 50) = 18220$
7. $(22 \times 8.25 \times 50) + (15 \times 7.8 \times 50) = 14900$
8. $(15 \times 7.8 \times 50) + (12 \times 7.7 \times 50) = 10450$
9. $(12 \times 7.7 \times 50) + (10 \times 7.5 \times 50) = 8370$
10. $(10 \times 7.5 \times 50) + (10 \times 6.8 \times 50) = 7150$

DESIGN OF RAFTERS

The composition of the roof covering will be a 5-ply felt and asphalt material, constructed by expert workman, and will be supported by one inch no. 2 yellow pine roofing planks, which will in turn rest on wooden joists, spaced at two foot intervals on centers.

RAFTER LOAD

(1)

| | | |
|-----------------------|---|--------------|
| Roofing and sheathing | $10\frac{1}{2}$ lb. \times 2' \times 16.80 | = 353 lbs. |
| Rafters | $2" \times 10" / 12 \times 16.80 \times 4\frac{1}{2}$ | = 126 |
| Snow load | $16.80 \times 2' \times 25$ lb. | <u>= 840</u> |
| | | 1319 " |

(2)

| | |
|-------------------------|--------------------------------|
| Roofing and sheathing | = 353 |
| Rafters | = 126 |
| $\frac{1}{2}$ Snow load | = 420 |
| Normal wind | $201b. \times 2' \times 16.80$ |
| | <u>= 759</u> |
| | 1584 " |

$$M = 1/10 w l^2 = 1/10 1584 16.8^2 = 32,500 \text{ "#/}$$

$$\text{Max. shear } S = 1584 \text{ lb.}$$

Select $2" \times 10"$ yellow pine joists

| | |
|---------------------------|---------------|
| Allowable stress: bending | 1650 lb./sq." |
| shear // grain | 240 |
| shear <u>l</u> grain | 150 |
| bearing // " | 1800 |
| bearing " | 350 |

$$F_m = \frac{Mc}{I} = \frac{32,500 \times 5}{2 \times 1000 / 12} = 1570 \text{ lb./sq.in. (all.1650)}$$

Req'd bearing area = $\frac{1554}{350} = 4.72$ " use 6" (3" lap at each end).

Design of Purlin:

The design of the purlin will be subject to the following considerations of it. Firstly, purlins will be placed at panel points only. There will be therefore seven purlins , spaced as shown, for each half of the truss. Exceptions to the general design of the purlin I have indicated will be necessary at the panel next to the center pin, where a purlin of only four foot depth will be required, and at the end panel where end architectural details might require some variations.

The purlin designed will be 50'(-) from truss to truss, 5' in depth, and consist of 10 panels each 5 ' in width. The lower end chord of each purlin will be cambered at angle so as to be supported at the upper and lower extremity of the vertical members of the truss.

In the design of the purlin as well as that of the truss the maximum stressed members , only will be designed and repeating sections used as much as permissible.

DESIGN OF PURLINS

Purlin load 43154 lbs.

left reaction 21577 lb.

$$\begin{aligned}\text{Shear panel (1)} &= 21577 - (1554 + 55 \times 21 / 2 + (1+3)/5 (1554)) \\ &= 18446\end{aligned}$$

$$\begin{aligned}\text{Bending panel (5)} &= 21577 \times 25 - (1554)(25 + 23 + 21 + 19 \\ &\quad + 17 + 15 + 13 + 11 + 9 + 7 + 5 + 3 + 1) \\ &\quad + (45 \times 25 \times 25 / 2) \\ &= 262350 \text{ ft. lb.} \\ &= 3148200 \text{ in lb.}\end{aligned}$$

Upper chord: compression member

shearing stress = 18446

area req'd = 18446 / 12000 = 1.54 sq. in.

bending stress = 3148200 / 60 = 52500 lb.

area required = 52500 / 15000 = 3.50 lb. / sq. in.

Try 2 angles 3" x 3" x 3/8"

A = 2.11 S = .83

r = 7.2 lb. r = .91

I = 1.8 x = .89

area furnished = 4.22 sq. in.

$r = 2(1.8 / 4.22) = .92$

$1/r = 60 / .92 = 65 \text{ ok.}$

$18000 / (1 + 1^2) / 18000 \times r^2 = 14,400 \text{ lb.}$

area required is 52,500 / 14400 = 3.62 sq. in.

area furnished is in excess of this and 4.22 sq. in.

PURLINS

| | |
|-------------------------|----------------------|
| 5 ply roofing | 7.00 lb.persq.ft. |
| 1" yell. pine sheathing | 5.50 " " " " |
| ceiling | 7.00 " " " " |
| Total | <u>17.50 " " " "</u> |

Rafters: 26-2"x10"x17' @ 7.5 lb.per ft. = 127.5#/rafter

Purlin load:

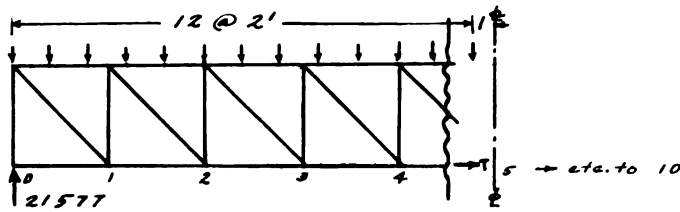
| | | |
|-------------|------------------|------------------|
| (1) roofing | 17.5 * 50 * 16.8 | 14690 lb. |
| purlins | 45 * 50 | 2250 |
| snow | 25 * 50 * 15 | 18750 |
| rafters | 26 * 127.5 | 3320 |
| Total | | <u>39010 lb.</u> |

1/3 wind load 15/3 15 ft. 50 = 3750
 Total 42760 lb.

| | | |
|----------------|--------------|------------------|
| (2) roofing | | 14690 |
| purlins | | 2250 |
| wind load(max) | 25 * 50 * 17 | 21220 |
| rafters | | 3320 |
| Total | | <u>41480 lb.</u> |

| | | |
|-------------|--|------------------|
| (3) roofing | | 14690 |
| purlins | | 2250 |
| 1/2 snow | | 9375 |
| wind load | | 15000 |
| Total | | <u>41315 lb.</u> |

Lower chord: tension member



$$5 \times 12 \times T = (21577 \times 20) - (1554)(20+18+16+14+12+10 \\ + 8+6+4+2) + (45 \times 20 \times 10)$$

$$T = 2971920 \text{ "lb. / 60} = 49,532 \text{ lb.}$$

$$\text{req'd area} = 49,532 / 18000 = 2.755 \text{ sq.in.}$$

$$\text{area of 2 rivet holes} - 7/8" \text{ dia.} = 2(.501) = 1.002$$

$$\text{total area req'd} = 3.957 \text{ sq.in.}$$

$$2 \text{ angles } \sim 3" \times 3" \times 3/8"$$

$$\text{total area furnished is } 4.22 \text{ sq.in.}$$

Diagonal:

All the diagonals of the purlin are tension members and as in the design of the previous members, a design will be made for the diagonal carrying the most stress, and this design repeated for the other diagonals. The diagonal in panel(1) carries the greatest stress.

$$T_v = 21330 - 1554 + (3+1/5)1554 + 45 \cdot 5 \cdot 5/2$$

$$T_v = 18020$$

$$T = 18020 / .707 = 25500 \text{ lb.}$$

allowing for 2-7/8" rivet holes, area required

$$\text{is } 25500 / 18000 + 2(.661) = 2.6 \text{ sq.}''$$

try 2 angles 3" x 2-1/2" x 5/8"

$$\text{area furnished} = 2(1.32) = 3.64 \text{ sq.}''$$

Vertical:

These are all compression members. As the end verticals will be subjected to the greatest stress, the design will be made accordingly.

$$\text{Stress} = 18446 \text{ lb.}$$

$$\text{area req'd} = 18446 / 18000 = 1.54 \text{ sq.}''$$

try 2 angles 3" x 2 1/2" x 5/8"

$$A = 1.32$$

$$S = .81$$

$$h = 6.6$$

$$r = \sqrt{I/A} = .94$$

$$I = 1.7$$

$$x = .96$$

$$l/r = 60 / .94 = 64$$

$$s = 18000 / (1 + l^2/18000) \quad r^2 = 14890 \text{ ok.}$$

Weight of purlin:

| | | | |
|---------|----------------|---------------------|------------|
| 200'- | 3"x5"x5/8" | angles at 7.2 lb./' | =1440 lb. |
| 196.4'- | 3"x3/8"x2 1/2" | " " 6.6 " " | =1295 |
| | rivets " | | = 50 |
| | | Total | = 2735 lb. |

2735/50 = 54.7 lb./ft. (assumed 55 lb./ft.)

Purlin load:

| | |
|-------------------------|-----------|
| purlin and ceiling load | 2500 lb. |
| 26 rafters at 155 lb. | 4040 lb. |
| | <hr/> |
| Total | 62700 lb. |

Truss load per panel:

| | |
|--------------------------------|-----------|
| Roofing, sheathing and ceiling | 11000 lb. |
| Rafters | 3510 |
| Purlins | 2500 |
| | <hr/> |
| Total | 20010 lb. |

panel load = 20010/2 = 10005 lb.

purlin: $10005/50 \times 15 = 15.5 \text{ lb./sq. ft. for proj.}$

truss: 15.0 " " " "

truss load per panel 28.5 " " " "

A loading of 10,000 lb. per panel will be used and the maximum stress will be proportionately increased in the ratio of 28.5/15.5 .

DESIGN OF TRUSS MEMBERS

Top Chord:

Because of the variation of stress in the top chord, some of the members having maximum stresses while in compression while others have maximum stresses when in tension, a member will be designed which will satisfy the greatest requirement in either case. This variation of stress in the top chord of three-hinged trusses of this type is not unusual and it is better to have the top chord uniform and artistic in appearance than to allow economical and diverse sections to be used.

$U_3 - U_4$ (tension member). $5/4$ " rivets . $A = .442$ sq. in.

$$S = 230000 \text{ lb.}$$

$$A = 230000 / 10010 + 4(.442) = 13.015 \text{ sq. in. necessary}$$

$$2-15 \text{ lb. } \sqrt{s} \quad 9" \times 2\frac{1}{2}" \quad = 8.78 \quad " \quad "$$

$$1- \text{C.P.} \quad 13 \times 7/16" \quad = 7.00$$

$$15.78 \quad " \quad " \text{ furnished}$$

$U_5 - U_6$ (compression member).

$$S = 149000 \text{ lb.}$$

$$A - \text{req'd} = 149000 / 13500 = 11.1 \text{ sq. in.}$$

$$2-13.4 \text{ lb } \sqrt{s} \quad 9" \quad 2\frac{1}{2}" \quad = 8.78 \quad " \quad "$$

$$1- \text{C.P.} \quad 13 \quad 7/16" \quad = 7.00$$

$$15.78 \quad " \quad " \text{ furnished}$$

$$\frac{14000}{1 + \frac{1^2}{10000} r^2} = 15000 \quad \text{ok. (used 13500)}$$

$$L/r = 39.4 \text{ ok. (less than 125)}$$

U₈-L₁₀ (tension)

$$S = 105200$$

$$\text{Area req'd.} = 105200 / 14000$$

$$= 7.514 \text{ sq. in.} + 2(.412) = 7.838 \text{ sq. in.}$$

Use 10" - 30 lb. I. Area = 6.78 " "

Members U₂-L₄, U₃-L₅, U₄-L₆, U₅-L₇, U₇-L₉,
U₈-L₁₀, (U₆-L₈), will all be made of the
same size member.

BOTTOM CHORD

Maximum stress occurs in bar L₃-L₄ and
equals 505000 lb. compression.

L₄-L₁₀ has maximum stress of 497 500 lb. comp.

L₀-L₃ has maximum stress of 400 000 lb. comp.

member L₀-L₂:

$$\text{Area req'd} = 400000 / 15000 = 27.05 \text{ sq"}$$

$$2 - 35 \text{ lb. [s } 12" \times 3 \frac{1}{8}" = 20.84 \text{ " } \text{ furnished}$$

$$1 - \text{C.P. } 16" \times 7/16" = 7.00 \text{ " } \text{ "}$$

$$\text{Total } 27.84 \text{ " } \text{ "}$$

member L₂-L₅:

$$\text{Area req'd} = 505000 / 15000 = 33.67 \text{ " } \text{ "}$$

$$2 - 35 \text{ lb. [s } 10" \times 3 \frac{1}{8}" = 20.84 \text{ " } \text{ "}$$

$$2 - \text{C.P. } 16" \times 7/16" = 14.00 \text{ " } \text{ "}$$

$$1 - \text{C.P. } 16" \times 3/8" = 6.00 \text{ " } \text{ "}$$

$$\text{Total } 40.84 \text{ " } \text{ "}$$

member L₅-L₁₀:

$$\text{Area req'd.} = 497500 / 15000 = 33.17 \text{ " } \text{ "}$$

$$2 - 35 \text{ lb [s } = 10" \times 3 \frac{1}{8}" = 20.84 \text{ " } \text{ "}$$

| | | |
|---------|--------------|-------------|
| 2- C.L. | 10" by 7/16" | 14.00 sq. " |
| | Total | 34.34 " " |

Diagonals - U₂- L₅, U₃- L₆, U₄- L₇, U₅- L₈, U₆- L₉,
 U₇- L₁₀, .

maximum stress = 103200 lb. tension

area req'd = 103200 / 18000 = 5.73 sq. in.
 = 5.73 + 2(.001) = 7.05 " "

2- /s 2 1/2" x 2 1/2" x 5/16" = 8.5 " " furn.

(less 10% outstanding leg)

Member A - L₁

stress = 71090 lb. tension

area req'd. = 71090 / 18000 = 3.95 sq. in.
 = 3.95 + 4(.442) = 4.710 " "

2- /s 2 1/2" x 2 1/2" x 5/8" = 5.40 " "

1- plate 10" x 5/8" = 3.75 " "

Total 7.21 " "

(lug angles used at connections)

rivets: 71090 / 2(3,960) = 6 rivets

Members B - L₁

stress = 209400 lb. tension

area req'd. = 209400 / 18000 = 14.97 sq. in.
 = 14.97 + 4(.442) = 16.74 " "

4- /s 5 1/2" x 5 1/2" x 1" = 13.00 " " prov.

1- plate 10" x 7/16" = 4.5 " " "

Total 17.5 " " "

rivets: $109400 / 9000 = 12.16$ use 50, 12 in each leg.

member B - L₂

stress = 13200 lb. compression

area req'd. = $13200 / 10000 = 13.2$ sq.in.

4- [s 3" x 3" x 3/8" = 8.46 sq.in. turn.

1- plate 10" x 7/16" = 4.5 " " "

Total 12.94 " " "

$I = 3.3 + .0032$

$A = 1.21 + 4.27 = 5.48$ sq.in.

$r = \sqrt{I/A} = .695$

$l/r = 81.6" / .695 = 118$ ok.

stress = $\frac{13200}{1 + \frac{I^2}{10000 r^2}} = 16,550$ lb. ok.

member C - L₂

stress = 110,000 lb. tension

area req'd. = $110,000 / 10000 = 11.0$ sq.in.

= 01 0.17 4(.42) = 7.910 " "

1- [s 30 lb. - 10" 3" = 8.910 " "

member D - L₃

stress = 94,000 lb. comp.

area req'd. = $94,000 / 10000 = 9.4$ sq.in.

1- [s 10" x 7/8" - 25lb. = 7.53 sq.in.

least $r = 0.63$

$l = 99"$

$$99/0.69 = 143 \text{ (only allowed 120)}$$

| | |
|--|-------------------|
| try 2- \angle s 2 $\frac{1}{2}$ "x2 $\frac{1}{2}$ "x $\frac{1}{2}$ " | = 4.00 sq.in. |
| 1- plate 10"x3/8" | <u>= 3.75 " "</u> |
| Total | 7.75 " " |

$$99/1.20 = 77 \text{ ok}$$

$$\text{allowable stress} = \frac{12000}{1 + \frac{I^2}{12000 r^2}} = 10550 \text{ lb. ok}$$

member D - L₃ , D - L₄ the same as C - L₃

member U₁ - L₄

stress is 120,000 lb. compression

$$\text{area req'd is } 120,000/12000 = 10.00 \text{ sq.in.}$$

| | |
|--|-------------------|
| 4- \angle s 2 $\frac{1}{2}$ "x2 $\frac{1}{2}$ "x $\frac{1}{2}$ " | = 9.00 " " |
| 1- plate 10"x $\frac{1}{2}$ " | <u>= 5.00 " "</u> |
| Total | 14.00 " " |

$$L/r = 210/1.20 = 175 \text{ ok}$$

$$\text{allowable stress } \frac{12000}{1 + \frac{I^2}{12000 r^2}} = 12000/1.20 = 10000$$

try 4- \angle s 3"x3"x3/8" if the following doesn't succeed.

| | |
|--------------------------------------|-------------------|
| 4- \angle s 3"x3"x $\frac{3}{8}$ " | or a=11.00 sq.in. |
| 1- plate 10"x $\frac{1}{2}$ " | <u>= 5.00 " "</u> |
| Total | 16.00 " " |

from Carnegie handbook,

$$r = 2.95 + 0.92 = 2.93$$

$$L/r = 210/2.93 = 71.3 \quad \text{ok.}$$

allowable stress,

$$1 + \frac{L^2}{18000 r^2} = 14,100 \text{ lb.}$$

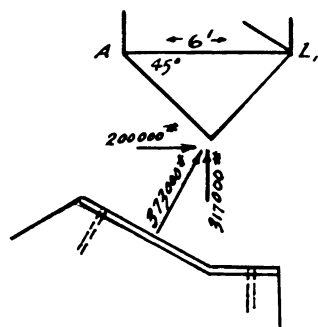
check area,

$$196,000 / 14,100 = 13.9 \text{ sq.} \text{ " req'd}$$
$$= 16.0 \text{ " provided ok.}$$

rivets are in single shear,

$$196,000 / 2(1260) = 77.0 \text{ , use 18 rivets}$$
$$9 \text{ in each leg.}$$

Design of shoe pin and connections:



7/8" rivets will be used-

allowable stress: shear 15000

bearing 24000

$$\tan \theta = 200,000 / 317,000 = 32^\circ 15'$$

$$R = 100 \sqrt{20^2 + 31.7^2} = 373,000 \text{ lb.}$$

maximum vertical reaction is 317,000 lb.

If the allowable bearing on a concrete foundation is taken as 400 lb. per sq.in. the area of the base of the shoe must be

$$373000 / 400 = 932.5 \text{ sq.in., at an angle of } 32^\circ 15'.$$

The bearing area between the members and the pin must be sufficient to keep the bearing pressures within the allowable limits, which will be taken as 24000 lb. per sq. in. and, the extreme fiber stress due to bending, considering the pin as a simple beam will be taken within the allowable limits as 25,000

pounds per sq. inch.

A 3/4-inch pin will be assumed. The load brought down by the pin to the shoe is equal to the reaction, 373,000 lb.

The width of bearing required on the web of the shoe is

$$373,000 / (24000)(2) = 1.11 \text{ in. for each web.}$$

assuming that a cast-steel shoe is used, the webs will be made 3/4" thick.

The load brought down by the arch to the pin is equal to the resultant of the horizontal and vertical components of the maximum reaction, which is 373,000 lb. The width of bearing required at the lower end of the arch truss is $373,000 / (2)(6)(24000) = 1.1$ inches.

The main gusset plate at the joint will be 5/8" thick.

The thickness of the angles is 13/16". Add 2-5/8" plates on each side,

$$\text{total} = 2 \frac{7}{16}"$$

this is the thickness on each leg of the channel iron, and though in excess of the area required, it was desired that a rigid detail be provided rather than use a lesser number of plates. A clear space of 1/4" is provided between the several members.

The allowable stress for 7/8" rivets,

$$\text{double shear} = 14,400$$

$$\text{bearing } 7/8" \times 5/8" \times 2,000 = 13125 \text{ lb.}$$

The rivets connecting the 10 "[s to the plates are in double shear, when both [s are assumed to act together. For the allowable shearing value given, the double shear value of a rivet is 14430 lb. The number of rivets required is 86400/14430 = 6 rivets.

Assuming that the 5/8" filler plates and the channel and gusset plates act together, the total load to be carried is (86400 + 78900) = 165300 lb. As shown in the detail, the connecting rivets are in bearing on the 5/8" gusset plates, and hence the number of rivets required is 165300/13125 = 126 rivets.

The bending moment of the pin is determined by calculating the moment of the resultant.

$$\text{B.M. } 373000/2 + 2-31/4" = 154000 \text{ in.lb.}$$

From the table (Carnegie Handbook) the allowable stress for 6" pin with a fiber stress of 25000 lb. at the outermost surface

is 30,100 in.lb. It is necessary to use the next larger size of pin and that is a 6-1/4" pin.

The pin plates added to the gusset plate, in order to increase the width of bearing on the pin

must be fastened to the base plate so that all the plates will act as a unit. Assuming that the load carried by each plate is proportional to its thickness, the load carried by each $1/8$ " filler plate is $373,000 \times (0.125 / 2.5175) = 73,000$ lb.,

$11/16$ " [s is $373,000 \times \frac{11}{16} / 2.5175 = 66,400$ lb.

The figure also shows the details of the shoe designed to carry the vertical and horizontal components of the reactions. The slope of the base of the shoe is determined by the condition that it should be perpendicular to the resultant of the maximum conditions of the reactions.

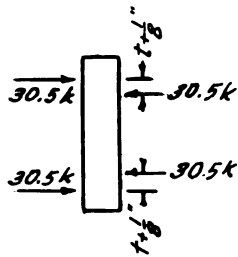
The base area that is required on the line x-x, must provide for the maximum reaction of 373,000 lb. It is usual to provide a short horizontal base area, shown x-y.

Design of the Center - pin:

The design of the center pin is made in the same manner as for the footing pin. 7/8" rivets will be used. The allowable stresses:

| | |
|--------------|-----------|
| double shear | 14100 lb. |
| bearing | 11100 lb. |

$$\frac{14250 \times 124500}{2} \times \sin 18^\circ 15' = 30100 \text{ lb.}$$



Assume a 3" pin.

Allow. bearing is 24000 lb.

Allowable B.M. is 62000 lb.

Plate thickness required

$$t = \frac{30100}{2 \times 124500} = .121 \text{ "}$$

To resist shearing the required size of pin assuming a 3" pin is used, area of 7.009 sq. in.,

allowable stress = 11000 lb.

$$t \times 11000 \times 7.009 = 30,500 \text{ lb.}$$

$$t = .36 \text{ "}$$

and a 3" is ok.

Actual bending moment 30100 lb. = 30,500(t 1/8")

$$t = 1.96 \text{ " required, use}$$

$$t = 2.00 \text{ "}$$

Allow 1/8" clearance .

STRESS DATA:

| member | dead load | snow load max. | load min. | wind load left | load right | max. Total |
|--------|--------------|-------------------|--------------|-------------------|---------------|---------------|
| A- 1 | 35400 | 51100 | 12450 | 64600 | 10250 | 100050 |
| A- 2 | 25100 | 22050 | 8830 | 45700 | 7500 | 72800 |
| B- 4 | -78100 | -68500 | -27400 | 80800 | -44000 | -149500 |
| C-6 | -119200 | -102650 | -41800 | 96500 | -62700 | -223700 |
| D- 8 | -96400 | -86400 | -55800 | 94500 | -60200 | -190400 |
| E- 9 | -88700 | -77800 | -31100 | 78500 | -45000 | -166500 |
| F-11 | -11300 | -99100 | -39600 | 130000 | -76500 | -127400 |
| G-13 | -104500 | -91600 | -36700 | 169500 | -97250 | -238450 |
| H-15 | -70700 | -62000 | -24800 | 182300 | -110800 | -206300 |
| I-17 | -25200 | -20400 | -8160 | 172200 | -103600 | 149000 |
| J-19 | 27420 | 24050 | 9650 | 121500 | -61900 | 148200 |
| K-21 | 60200 | 52800 | 21100 | 47700 | -5800 | 123000 |
| Z-1 | 204500 | 179000 | 71800 | 12800 | 48000 | 124900 |
| Z-3 | 248000 | 21700 | 87100 | -26500 | 71000 | 383500 |
| Z-5 | 299000 | 262000 | 104900 | -43500 | 92000 | 406100 |
| Z-7 | 300000 | 263000 | 105000 | -45000 | 96700 | 561000 |
| Z-10 | 255000 | 252500 | 93300 | -69500 | 108000 | 563000 |
| Z-12 | 265000 | 231500 | 93300 | -109000 | 129500 | 497500 |
| Z-14 | 238500 | 209500 | 84000 | -138000 | 145000 | 496500 |
| Z-16 | 196500 | 172000 | 68900 | -145000 | 155500 | 467500 |
| Z-18 | 144000 | 126000 | 50500 | -131300 | 145200 | 339700 |

| member | dead load | snow load max. | load min. | wind left | load right | max. Total |
|--------|--------------|-------------------|--------------|--------------|---------------|---------------|
| 2-20 | 90500 | 79400 | 31800 | -79500 | 103000 | 225300 |
| 2-22 | 66500 | 58400 | 23300 | - 6900 | 53000 | 142800 |
| 1- 2 | -25290 | -22200 | -8900 | - 45800 | 7500 | -71090 |
| 2- 3 | -143500 | -125900 | -50400 | 49000 | -51000 | -269400 |
| 3- 4 | 99250 | 87000 | 34800 | -25800 | 35500 | 186250 |
| 4- 5 | -59200 | -51800 | -20750 | 23000 | -26500 | -111000 |
| 5- 6 | 42200 | 51900 | 14888 | -7600 | 19000 | 94100 |
| 6- 7 | 31650 | 27800 | 11100 | -2700 | 5000 | 59450 |
| 7- 8 | -20700 | -18150 | -7260 | 20000 | -5100 | -38850 |
| 8- 9 | 104500 | 91700 | 5670 | -68000 | 52250 | 196200 |
| 9-10 | 16200 | 13310 | 5340 | 51500 | -23000 | 67700 |
| 10-11 | 31650 | 27800 | 11100 | -43000 | 32000 | 74750 |
| 11-12 | 25750 | 22400 | 9050 | 30000 | -7500 | 55750 |
| 12-13 | - 8450 | -7420 | -2960 | -35500 | 23000 | -43950 |
| 13-14 | 44400 | 58900 | 1555 | 8000 | 2000, | 83300 |
| 14-15 | -30600 | -26850 | -10750 | -12000 | 16500 | -57450 |
| 15-16 | 44800 | 39300 | 15700 | -9000 | 10000 | 84100 |
| 16-17 | -46500 | -40700 | -16300 | 8800 | -5500 | -87200 |
| 17-18 | 41250 | 36100 | 14450 | -23000 | 23000 | 78700 |
| 18-19 | 50700 | 44500 | 17780 | 51000 | -41000 | 101700 |
| 19-20 | 31700 | 27800 | 11100 | -29000 | 26000 | 68800 |
| 20-21 | -34850 | -30600 | -12210 | 77000 | -58200 | -105260 |
| 21-22 | -10550 | -9270 | -3700 | -27000 | 3000 | -37550 |

| member | dead load | snow load max. | load min. | wind left | load right | max. Total |
|--------|--------------|-------------------|--------------|--------------|---------------|---------------|
| Z-20 | 90500 | 79400 | 31800 | -79500 | 103000 | 225300 |
| Z-22 | 66500 | 58400 | 23300 | - 6900 | 53000 | 142800 |
| 1- 2 | -25290 | -22200 | -8900 | - 45800 | 7500 | -71090 |
| 2- 3 | -143500 | -125900 | -50400 | 49000 | -51000 | -269400 |
| 3- 4 | 99250 | 87000 | 34800 | -25800 | 35500 | 186250 |
| 4- 5 | -59200 | -51800 | -20750 | 23000 | -26500 | -111000 |
| 5- 6 | 42200 | 51900 | 14888 | -7600 | 19000 | 94100 |
| 6- 7 | 31650 | 27800 | 11100 | -2700 | 5000 | 59450 |
| 7- 8 | -20700 | -18150 | -7260 | 20000 | -3100 | -38850 |
| 8- 9 | 104500 | 91700 | 3670 | -68000 | 52250 | 196200 |
| 9-10 | 16200 | 13310 | 5340 | 51500 | -23000 | 67700 |
| 10-11 | 31650 | 27800 | 11100 | -43000 | 32000 | 74750 |
| 11-12 | 25750 | 22400 | 9050 | 30000 | -7500 | 55750 |
| 12-13 | - 8450 | -7420 | -2960 | -35500 | 23000 | -43950 |
| 13-14 | 44400 | 38900 | 1555 | 8000 | 2000, | 83300 |
| 14-15 | -30600 | -26850 | -10750 | -12000 | 16500 | -37450 |
| 15-16 | 44800 | 39300 | 15700 | -9000 | 10000 | 84100 |
| 16-17 | -46500 | -40700 | -16300 | 8800 | -5500 | -87200 |
| 17-18 | 41250 | 36100 | 14450 | -23000 | 23000 | 78700 |
| 18-19 | 50700 | 44500 | 17780 | 51000 | -41000 | 101700 |
| 19-20 | 31700 | 27800 | 11100 | -29000 | 26000 | 68800 |
| 20-21 | -34850 | -30600 | -12210 | 77000 | -58200 | -105260 |
| 21-22 | -10550 | -9270 | -3700 | -27000 | 3000 | -37550 |

Reactions:

Left. Wind load right.

$$R_n = 39000\text{---}$$

$$R_v = 26500$$

Dead load.

$$R_n = 119250$$

$$R_v = 169000$$

Max. snow load.

$$R_n = 102750$$

$$R_v = 148000$$

wind load left.

$$R_n = 36750$$

$$R_v = 54500$$

Min. snow load.

$$R_n = 41800$$

$$R_v = 59400$$

Dead load plus max. snow load--

$$R_n = 119250 + 102750 = 122000$$

$$R_v = 169000 + 148000 = 317000 \text{ (max.)}$$

Dead plus min. snow plus max. wind right

$$R_n = 119250 + 39000 + 41800 = 200,000 \text{ (max.)}$$

$$R_v = 169000 + 59400 + 26500 = 254900$$

Seating:

Allowing seven square feet per person, and skating area of $200' \times 100' =$ equal to 20,000 sq. ft.

$$\frac{20,000}{7} = 2,856 \text{ (max. seating on main floor).}$$

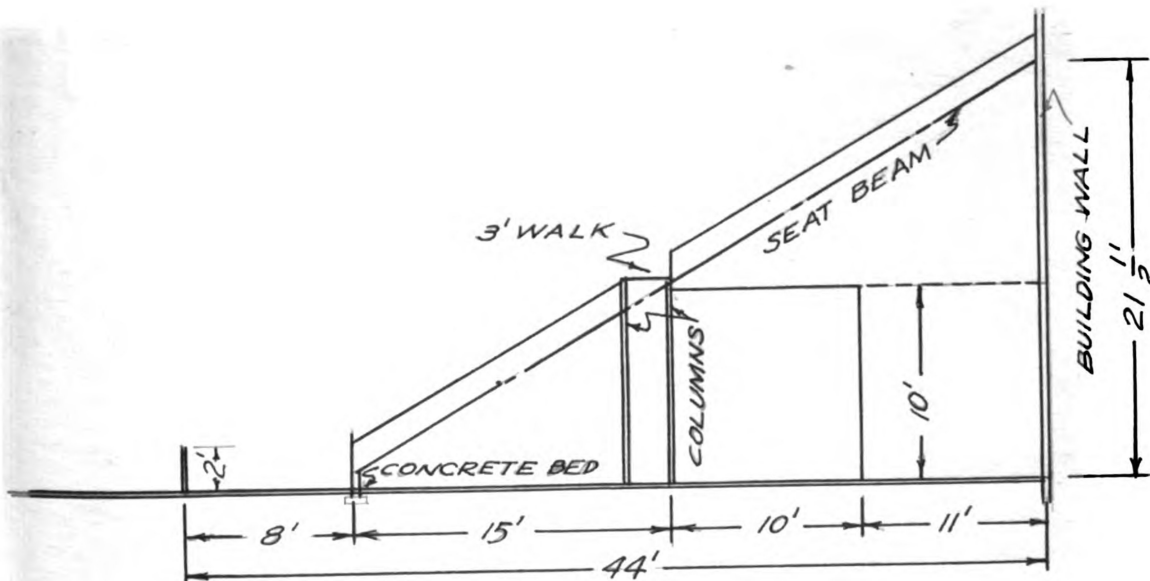
5000 seats to be provided in balcony.

Total seating capacity 7,856 persons.

Skating area $2(45' \times 250') + 100 \times 50 = 38,500$

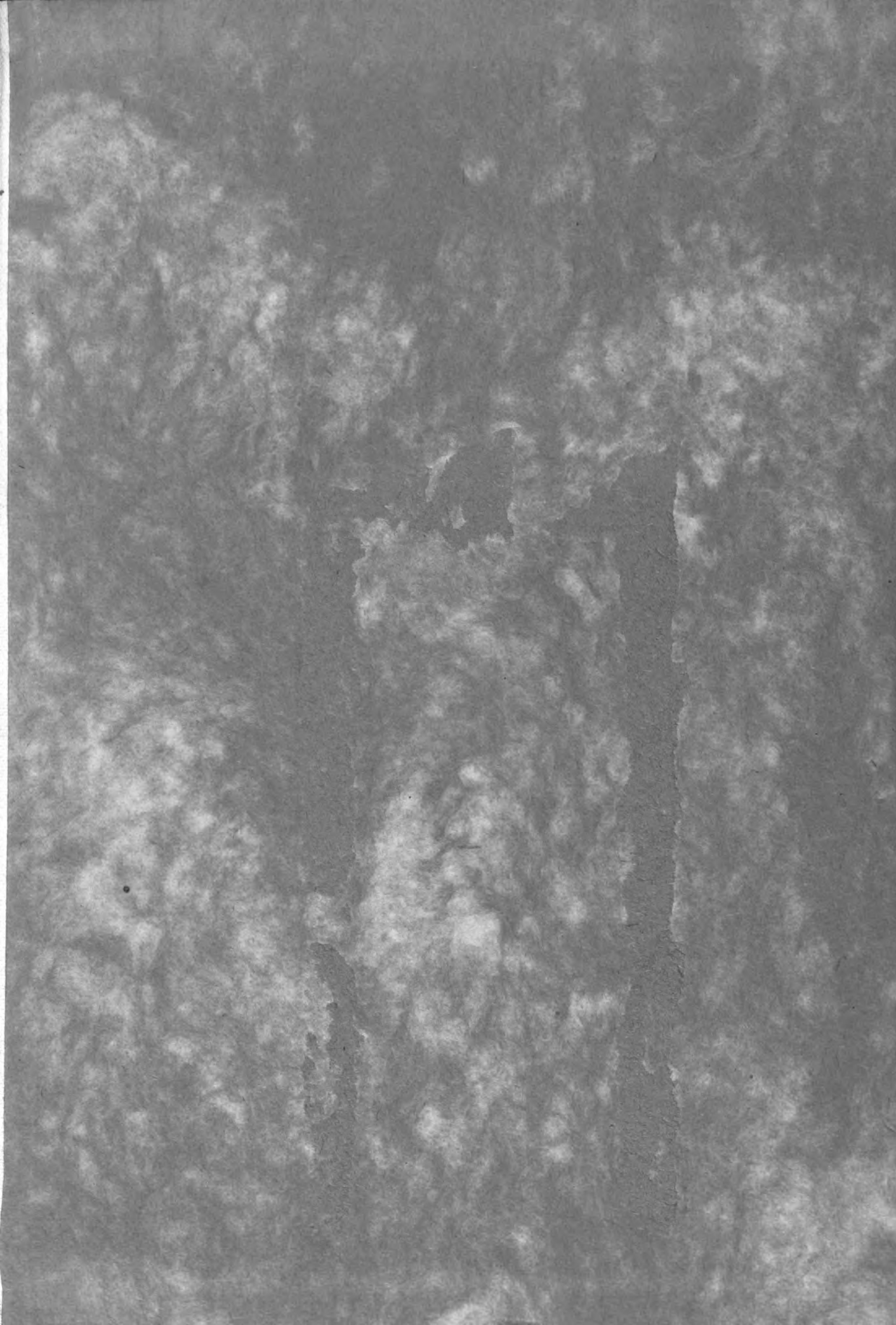
$$38,500 + 5000 = 43,500 \text{ sq.ft.}$$

Allow 8' walk around seating area, the balcony space provided $43,500 - [(2)(8 \times 250) + 100 \times 8] = 38,700 \text{ sq.ft.}$



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