THE DESIGN OF EAST LANSING & MICHIGAN STATE COLLEGE AIRPORT

Thests for the Degree of B.S. MICHIGAN STATE COLLEGE Glenn A. Rushman 1946 THESIS

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The Design of East Lansing & Michigan State College Airport

A Thesis Submitted to

The Faculty of

MICHIGAN STATE COLLEGE

of

AGRICULTURE AND APPLIED SCIENCE

by

Glenn A. Rushman

Candidate for the Legree of

Bachelor of Science

August 1946

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PREFACE

Air transportation in peace and in war has heached the point in it's progress where special engineering consideration must be given the ground facilities which serve as the connecting link between surface and air transportation. Airport engineering must keep pace with the development of planes and the rapid increase in the use of the airways.

The author of this thesis has endeavored in the design and planning of this airport for East Lansing and Michigan State College to meet the requirements of the Civil Aeronautics Administration and to fulfill the needs of the region.

The author is deeply indebted to Professor. Allen, head of the Civil Engineering Department, Professor C. B. Andrews, Michigan State Highway Department, and to the many other instructors who have been of great assistance.

The publications of the Civil Aeronautics Administration and "Airport Engineering", by Sharp, Shaw and Dunlop have been consulted frequently and information from these publications has been used throughout this thesis.

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TABLE OF CONTENTS

| Preface | 1 |
|----------------------------------|----|
| Preliminary Planning | 2 |
| Factors Influencing Airport Size | 4 |
| Table #1 | 9 |
| Table #2 | 0 |
| Table #3 | ۲3 |
| Table #4 | 4 |
| Table #5 | 6 |
| Table #6 | 17 |
| Table #7 | 18 |
| Table #8 | 19 |
| Table #9 | 31 |
| Population Study | 23 |
| •••••• | 34 |
| Soil Stabilization | 25 |
| Drainage | 35 |
| Airport Turf | 37 |
| Airport Pavement | 38 |
| Cost Estimate | 51 |

The planning of a new location for an airport should include all the factors of regional planning and the position of the proposed airport in the national network.

1. Population of the City-

A study of the population of East Lansing and Michigan State College and their trends indicate that a class 2 airport would be sufficient to handle all the aeronautical activity in this region.

2. Local Topography-

The topography of all sites and that of the area surrounding each site within about a three-mile radius has received careful study. The study included a comparison of ease of drainage, probable grading required, and obstructions in the vicinity which would limit the effective length available for takeoff and landing in each direction. However, due to the fact that other thes is have been written on the plan of airports south of East Lansing, it was suggested that this airport be planned somewhere north of East Lansing.

3. Local Flying-

The amount of traffic has been determined by investigating records of other airports in the vicinity, or in similar localities, and consulting existing air line records. Consideration also has been given to the postal receipts of the city, retail sales of the city and trading area, and express possibilities. The rapid increase of enrollment at Michigan State College and the return of many veterans who will be interested in flying is a contributing factor to the necessity of a local airport.

The recent trend and the future possibilities of aviation in the prevention of crime should make an airport here a necessity for the use of the Michigan State Police. It has proven successful elsewhere and it would materially increase the efficiency of operation of that organization.

4. Accessibility-

It is desirable that an airport be located so that it will be close -in time- to the destination, and to those who will use it. This airport is located on a well constructed highway which could handle the traffic very easily.

5. National Defense-

This important factor cannot be overlooked in planning the location and size of any civil airport.

FACTORS INFLUENCING AIRPORT SIZE

The problem of determining the size of an airport to be developed in any given locality is extremely complex, deyending not only on the types of aircraft which are to be accommodated in the immediate future, but also upon some estimate of the future requirements. The individual airclane may be designed for a certain performance, however, this performance is affected by temperature, barometric pressure, and wind conditions which may vary from day to day, by the condition of the surfaces of the airport or runway on which the airplane is operated, as well as upon the technique of the pilot who is flying the plane. It is, therefore, apparent that in determining the airport size it is essential to provide landing areas sufficiently large for the operation of the aircraft to be accommodated under the most unfavorable conditions likely to occur.

In order to determine whether or not an airport is adequate in size for the safe operation of a given airplane, it is necessary to compare the distance required for the airplane to take off and to land with the landing area length available at that airport. Among the various factors which will influence the distance required for a given airplane to take off and land safely are the following:

1. Aircraft Performance-

The most important factors affecting the performance of airrlanes are wing loading, power loading, pilot 4.

technique, and friction of runway and landing area surfaces. Of principal importance is the wing loading and the power loading.

A. In general, as the wing loading of an airplane is increased, the stalling speed of the airplane increases. Consequently, the speed which must be attained prior to takeoff is greater, and the minimum safe speed which must be maintained in gliding in for a landing is also greater. Thus it is seen that wing loading affects the flight characteristics of the airplane and the size of the landing area required. The wing loading is obtained by dividing the permissable gross load in pounds by the total wing area in equare feet.

B. The power loading of an airplane is obtained by dividing the gross weight of the plane by the total horsepower available. This is another characteristic of the airplane which affects it's performance and consequently, the size of the airport required for it's safe operation. As the power loading in pounds per horserower is increased, the rate of climb decreases, and, consequently, the take off distance is also increased.

By multiplying the wing loading in pounds per square foot by the rower loading in pounds per horsepower, it is possible to obtain an index number which in general, is indicative of the performance of the

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aircraft in landing and taking off, and which will indicate the landing area length necessary for the safe operation of the aircraft. The length in feet of runway required for safe operation of any airclane at sea level is approximately fifteen times the index number.

2. Characteristics of the Site-

A. Nature of surrounding obstructions and torography-The presence of vertical, natural and manuade obstructions in the approaches to the airport results in reducing the effective length of the lunding area available and necessital a alonger mean than would otherwise be necessary if they did not exist. This reduction in effective length of usable landing area is computed on the basis of approaches being clear of vertical obstructions within a glide wath of 30 feet horizontal to one foot vertical for a class 2 airport.

An "approach zone" for normal usage runways is a træcezoidal area having a width of 500 feet at the ends of the usable landing area and broadening to a width of 2,500 feet two miles away. The center line being a continuation of the center line of the landing strip.

B. Elevation above sea level-

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Increased length must be provided at higher altitudes for the takeoff run and the landing run, as airclanes land and take off at higher speeds and climb at flatter angles as the altitude above sea level increases. This is due to the normal decrease in atmosphere density and the consequent decrease in the lifting effect of the air on the wings, and in certain types of motors, resulting in a decrease in the amount of horsepower delivered.

C. Character of landing Stric and Runway-

Surfaces- It is apparent that when an airport has a soft sod or the runways are of loose gravel, affording greater resistance and friction, a longer ground run will be necessary before sufficient speed is attained for takeoff. Conversely, in the case of smooth bituminous and concrete surfaces a shorter ground run is sufficitnt to attain takeoff speed, and therefore, a shorter lending area may be used by the same type of airplane under such conditions, with the same degree of safety.

3. Meteorological Conditions-

A. Barometric pressure-

In a few cases the barometric pressure prevailing at the site, independent of the effective elevation above sea level, must be taken into consideration. B. Temperature-

In addition to the effect of increased altitude above sea level in reducing air density, there is also the

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effect of increases in temperature. On a very hot day an airplane will require a considerably longer run before taking off as a result of decreased air density due to the temperature effect alone, and the rate of climb will be decreased.

C. Wind direction and velocity-

Winds, if of more than negligible velocity, have the effect of decreasing the landing and takeoff runs necessary. If is usually not considered as a factor in determining the size of the airport required because the wind does not blow with absolute regularity and steadiness. The least favorable conditions occur when there is no wind, and this condition is assumed to exist.

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RECOMPRIMENT ALROAR DESIGN STANDARDS FOR COMMUNITES

(Exerct)

| Type of Community | Classifi- cation. | Landing Striv | Tyre of Aircraft which Airrort may safely |
|---------------------|----------------------|------------------|---|
| | | Lengths | accormodate. |
| Larger communities | C \7 | 3,700 | Larger size private owner planes and some |
| located on rresent | | to 3,700 | smell size transport rlanes. This repre- |
| or rrorosed feeder | | | sents rouchly rlanes in the gross weight |
| line airways which | | | classification between 4,000 and 15,000 |
| have considerable | | | rounds, or having a wing loading |
| asronautical activ- | | | (lhs./sq. ft.) times rower loging |
| ity. General | | | (1bs./HP.) of 190 to 337. |
| population renge | | | |
| 5,000 to 75,000. | | | |

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|------------------|
| TABLE |

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AIRPORT SIZE PLANNING STANDARDS

Recommended Minimum

| Standards | Cless 1 | Class 2 | Class 3 | Class 4 |
|-----------------------------------|-----------------------|--|---|--|
| Length of Landing Strips | 1,800 to 3,700' | 2,700 to 3,700 | 3,700' to 4,700' | 4,7001 to 5,7001 |
| Width of Usarle Landing Strips | 300 | ک ان ا | 500- | 500 |
| Length of Runways | none | 2,500 to | 3,500' to | 4,5001 to |
| Width of Runways | euou | 3,520' 150'(night or.) 110'(day or.) | 4,500 2001 (1004.) 1501 (night.òp.) | 5,500 2001 (instr.) 1501 (night op.) |

TABLE #2 (cont.)

🐔 of Wind

Facilities

100 ξOα 02 20 COVATAGE

came as Class 3 : = = = = = E F = Building, Taxiways Include Class 1. Include Class 3 Instrument arfacilities and weather hureau Visual traffic Administration Two-way redio roach system control facilities and Teather infor-Office stace Pangar and lighting Fuel ing Perking mation Shop wind dir-Fencing Indicator Drainage ^Narking lighting Hancer ection **Fasic**

11.

and aprons.

AIRPLANES ACCOMMODATED BY CLASS 2 AIRPORTS

| Company and Model Designation | I fidex No. | Gross Weight | Horse Power |
|----------------------------------|-----------------------|--------------|----------------|
| Abrams Explorer T-2 | 138 | 4,000 | 450 |
| Curtiss-Wright A-19-R | 110 | 2,837 | 430 |
| Curtiss-Wright CW-22 | 140 | 3,200 | 420 |
| Piper Cub Coupe | 157 | 1,200 | 50 |
| Piper Cub Sport | 136 | 1,100 | 50 |
| Piper Cub Trainer | 140 | 1,000 | 40 |
| Ryan S-T-4 Special | 138 | 1,600 | 150 |
| Ryan S-C | 158 | 3,150 | 145 |
| Waco F K S | 153 | 3,250 | 785 |
| Boeing Z47D | 808 | 1,690 | 90 |
| Fairchild Z4 | 235 | 3,550 | 165 |
| Waco E G C | 206 | 3,800 | 320 |
| Bellanca 14-9 | 216 | 1,690 | 90 |
| Cessna C-145 | 329 | 2,450 | 145 |

| Howard DGA-15P | 226 | 4,350 | 400 |
|--------------------|-----|-------|-----|
| Monocoupe 90-A | 218 | 1,610 | 90 |
| North America AT-6 | 197 | 4,158 | 650 |
| Stinson S R I O F | 209 | 4,650 | 450 |

Class 2 Airports will accommodate planes with index numbers between 0 and 230.

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RECOMMENDED STANDARDS FOR RUNWAY LAYOUTS

| Recommended Standards | Class 1 | Class 2 | Class 3 | Class 4 |
|--------------------------|----------------|---------|---------|-----------------------|
| Minimum distance between | | | | |
| center lines of parallel | | | | |
| runways. | none | 7001 | 7001 | \$ 00 ' |
| Minimum distance between | | | | |
| center line of runway | | | | |
| end einnent buildings | | | | |
| and airport culldings. | | | | |
| Instrument landing run- | | | | |
| way. | none | 7501 | 750' | 750 ' |
| Minimum distance between | | | | |
| runway center line and | | | | |
| aprons and loading plat- | | | | |
| forms. Instrument | | | | |
| landing runway. | none | 500' | 500' | 500' |
| Distance between center | | | | |
| | | | | |
| line of runway and air- | | | | |
| port buildings. | desir- able | 5001 | 500' | 5001 |
| All other runways. | Minimum | 350' | 3501 | 350' |

TABLE #4 (cont.) Minimum distance between center line of runway and approvs and loading platforms and parking areas. 250' 250' 250' All other runways _ Maximum landing strip and runway grades. 24 Transverse Maximum landing strip and runway grades. 2% 1½% 1½% 1% Longitudinal Grade breaks longitudinal Maximum algebraic 3% 2½% 2% **3%** difference

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RECOMMENDED STANDARDS FOR TAXINAY LAYOUTS

| Recommended Standards | Class 2 | Class 3 | Class 4 |
|-------------------------------|---------|---------|---------|
| Minimum width of taxiways. | 50' | 50' | 50' |
| Minimum distance between run- | | | |
| way center line and parallel | | | |
| taxiway center line. | 2751 | 3751 | 275' |
| Minimum distance from | | | |
| boundary fence, obstructions, | | | |
| etc. to taximay center line. | 100' | 150' | 150' |
| Maximum longitudinal grade. | 3 | 322 | 22% |
| Maximum transverse grade. | 127 | 127 | 13% |
| Minimum angle of taxiway. | | | |
| intersection with runway | | | |
| ends. | 60 | 60 | 60 |

EFFECT OF ALTITUDE ABOVE SEA LEVEL ON AIRPORT SITE

| Elevation (in feet) | Run length (in feet) | Run length (in feet) | Run length (in feet) | Run length (in feet) |
|------------------------|-------------------------|-------------------------|-------------------------|-------------------------|
| | Class 1 | Class 2 | Class 3 | Class 4 |
| Sea level | 1,800 | 2,500 | 3,500 | 4,500 |
| 1,000 | 1,920 | 3,660 | 3,730 | 4,670 |
| 2,000 | 2,040 | 2,840 | 3,980 | 4,860 |
| 3,000 | 2,180 | 3,040 | 4,250 | 5,050 |
| 4,000 | 3,340 | 3,250 | 4,550 | 5,250 |
| 5,000 | 2,510 | 3 ,490 | 4,880 | 5,460 |
| 6,000 | 2,690 | 3,740 | 5,230 | 5,670 |
| 7,000 | 2,980 | 4,020 | 5,640 | 5,910 |
| 8,000 | 3,120 | 4,350 | 6,070 | 6,150 |
| 9,000 | 3,380 | 4,690 | 6.550 | 6,550 |
| 10,000 | 3,660 | 5,090 | 7,130 | 7,120 |

AIRPORT LIGHTING STANDARDS

| Minimum Recommended Facilities | Class 1 | Class 2 | Class 3 | Class 4 |
|-----------------------------------|---------|---------|---------|---------|
| Airport Beacon | include | include | include | include |
| Bounding lights | include | include | include | include |
| Obstruction lights | include | include | include | include |
| Illuminated wind line | | include | include | include |
| Contact lights | | | include | include |
| Illuminated wind tee | | | | |
| or tetrahedron | | | include | include |
| Landing area | | | | |
| floodlights | | | include | include |
| Apron floodlighting | | | include | include |
| Ceiling projector | | | include | include |
| Taxi lights | | | | include |
| Approach lights | | | | include |

TAPLE "8

WIND DIRECTION

Station----East Lansing Weather Bureau Latitude----42° 43' 50" N. Longitude----84° 28' 54" W. Elevation, Gr. 856 feet.

| Direct- ion | Jan. hours | Feb. hours | March hours | Apr. bbours | May hours | June hours | July hours |
|----------------|---------------|---------------|----------------|----------------|--------------|---------------|---------------|
| N | 796 | 1107 | 1,171 | 1,354 | 1,230 | 963 | 1,317 |
| NE | 695 | 631 | 1,013 | 1,226 | <u>947</u> | 774 | 930 |
| E | \$48 | 731 | 880 | 1,269 | 1,010 | 990 | 984 |
| Se | 1,130 | 814 | 1,035 | 245 | 1,129 | 1,18^ | 8 01 |
| ç | 1,591 | 1,261 | 1,383 | 1,415 | 1,918 | 1,957 | 1,780 |
| <u>ट्</u> रा | 8,690 | 3,189 | 1,858 | 1,596 | 1,934 | 1,771 | 2,107 |
| TRT | 1,923 | 1,651 | 1,749 | 1,332 | 1,680 | 1,754 | 1,714 |
| NW | 1,443 | 1,967 | 2,060 | 1,874 | 1,307 | 1,369 | 1,560 |

This data covers the period from 1931-1945 inclusive.

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| T | A | В | L | E | Ŧ | 18 |
|---|---|---|---|---|---|----|
|---|---|---|---|---|---|----|

(cont.)

0% Direct-Aug. Sept. Oct. Nov. Dec. Total No. of hours hours hours hours hours ion. hours 1,435 1,108 1,040 Ν **9**36 788 13,145 10,01 9,806 783 NE 1,035 634 555 577 7.56 E 953 994 625 506 758 10,577 8.04 1,065 1,187 1,069 SE 274 923 12,193 9.27 2,031 3,083 3,135 3 1,**845** 1,732 21,100 16.05 1,988 2,003 2,347 2,830 2,738 26,049 19.82 SW W 1,391 1,380 1,690 1,752 1,706 19,663 14.96 1,234 1,289 1,596 1,446 1,855 19,001 NW 14.45

Calm 824

100.00

This data covers the period from 1931-1945 inclusive

WIND VELOCITY

Station----East Lansing Weather Bureau

Latitude----43° 43' 50" S. Longitude----84° 28' 54" ". Elevation, Gr. 856 feet.

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| Direct- ion. | Jan. | Feb. | March | Arr. | May | June | July |
|-----------------|-------|-------|-------|---------|-------|-------|-------|
| N | 118.1 | 137.1 | 138.6 | 130.6 | 118.0 | 103.8 | 96.9 |
| NE | 115.4 | 133.2 | 139.8 | 134.8 . | 114.9 | 103.1 | 96.3 |
| E | 107.7 | 118.5 | 183.2 | 138.0 | 105.3 | 87.5 | 79.0 |
| SE | 138.0 | 146.3 | 146.5 | 141.0 | 124.6 | 111.3 | 91.7 |
| C | 130.5 | 130.1 | 136.5 | 137.4 | 119.1 | 103.2 | 85.5 |
| S m | 159.6 | 156.3 | 158.7 | 157.7 | 137.7 | 113.4 | 103.2 |
| Ţ | 174.8 | 166.5 | 166.6 | 160.0 | 134.1 | 136.5 | 116.9 |
| N ^T | 155.7 | 156.8 | 158.3 | 164.0 | 138.8 | 133.6 | 131.0 |

This data covers the veriod from 1931-1945 inclusive.

| TAELE | #9 |
|-------|----|
|-------|----|

(cont.)

| Direct- ion. | Aug. | Sept. | Cct. | Nov. | Dec. | Total Velocity | Average hourly vel 0- city (MPH) |
|-----------------|-------|-------|-------|-------|-------|-------------------|---|
| N | 98.6 | 104.3 | 107.8 | 137.3 | 111.7 | 1,376.7 | 7.65 |
| NE | 91.8 | 96.0 | 98.5 | 111.4 | 103.6 | 1,336.7 | 7.37 |
| Ξ | 79.2 | 84.0 | 95.3 | 113.8 | 109.6 | 1,231.1 | 6.84 |
| SE | 103.1 | 112.8 | 118.5 | 143.7 | 134.3 | 1,509.7 | 8.39 |
| C | 94.3 | 109.0 | 134.3 | 150.4 | 139.8 | 1,453.4 | 8.07 |
| с ш | 110.5 | 123.9 | 133.1 | 162.9 | 149.9 | 1,666.0 | 9. 36 |
| ia. | 112.6 | 134.3 | 134.0 | 158.0 | 153.8 | 1,737.4 | 9.60 |
| NW | 117.0 | 127.1 | 139.5 | 151.0 | 152.5 | 1,698.2 | 9.43 |

This data covers the period from 1931-1945 inclusive.

POPULATION STUDY

FALL TERM REGISTRATION AT M.S.C.

| Year | No. | Year | No. | Year | No. |
|------|-------|---------------|-------|---------------------------|----------|
| 1653 | 1,611 | 1931 | 3,299 | 1940 | 6,766 |
| 1933 | 1,609 | 1932 | 3,139 | 1941 | 6,356 |
| 1924 | 1,873 | 1933 | 3,744 | 1942 | 6,331 |
| 1935 | 2,314 | 1934 | 3,323 | 1943 | 3,484 |
| 1936 | 3,534 | 1935 | 4,006 | 1944 | 3,831 |
| 1937 | 2,800 | 1936 | 4,627 | 1945 | 5,384 |
| 1638 | 2,813 | 1937 | 5,212 | 1946 | 8,200) |
| 1939 | 3,019 | 19 3 8 | 5,835 | 1946 (2 001000 | ഉ,റാറ്റ് |
| 1930 | 3,211 | 1939 | 6,650 | (Spring esti | mated \$ |

Uniform Percent Rate Of Growth

| 5839 -4384 | 1450-33.14 Change |
|-------------------------|-----------------------|
| 1450 Change | |
| 5039x.331=1933 | 5839+1933-7772=1950 |
| 7773x.3 2 1=2573 | 7772+3573=10,355=1960 |



SOIL STABILIZATION

The character of the soil profile, including such factors as ground water level and drainability, subgrade support for runways under all weather conditions, suitability of the soil for runway stabilization, and availability of construction materials, will be a dominant factor not only in the first cost, but also in the adequacy and permanence of many improvements. This is especially true in the case of paved runways and landing areas.

The existence of Carlisle muck on part of this area for this airrort will result in more earthwork because it has to be removed and earth from other areas of the airport used to fill up to grade.

The rest of the area, which consists of Conover, Brookston and Miami loam, is very suitable to be used as subgrade support.

DRAINAGE

The purpose of the drainage system underlying the landing area is to maintain the soil in a stable condition in all kinds of weather. The drainage system also prevents the ponding of water on the landing area to such an extent that the runways become useless for landings or take-offs during or following heavy rainstorms.

25.

Drainage (cont.)

The drainage system should theoretically be able to carry off the water **af** the same rate as that at which it falls upon the area. This is not accomplished in practice. Some amount of ponding in the vicinity of the inlets to the drainage system is tolerated. The usual criterion in airport practice is to require the drains to carry off the water from a given storm in one to two hours after the end of the storm.

On the basis of the above conditions an equation has been written expressing the relationship of the quantity of water falling on the area and the pipe canacity of the under drains.

Ω-<u>AIR</u> T+t

The maximum precipitation for this locality was 2.06 inches for a duration of one hour which was used in these calculations.

The time interval following a storm during which the surface water is carried away by the intercepting drains will vary with the slopes which carry the surface water to the drains.

A. For average sloves of 0.5 per cent or less, the value of t most commonly used is two hours.
B. The value of t used for areas where the average slope lies between 0.5 and 1.0 per cent is 1.5 hours.
C. Where the average slopes are greater than 1.0 per cent, the time allowed after a storm has ceased is 1.5 hours.

Surface Runoff in Per Cent

| Surfaces that are assumed to be watertight | 70-95 |
|--|-------|
| Asphalt ravements | 85-80 |
| Gravel roadways and walks | 15-25 |
| Parks, lawns, meadows | 15-25 |

AIRPORT TURF

The purpose of grass and other plants on airports is the surfacing of plane traffic areas.for control of dust and drifting sands, prevention of erosion, and beautification of limited areas.

It should be dense, low growing, wear resisting, and must be established in the shortest time rossible. Maximum

AIRPORT TURF (cont.)

 coverage is desired with a minimum of yield, which if distinct from the agricultural viewpoint.

AIRPORT PAVEMENT

The design of standard highway paving takes into consideration the number of vehicles per day, or the frequency to which the paving is subjected to loads, as well as the maximum load at any one time. The repetition of the load upon a runway is much less frequent than upon even a secondary highway, and the factor of fatigue is not so important in runway design. Therefore, the paving types which require the kneeding and compaction of traffic to maintain their density and life are obviously not so suitable for runways. To compensate for the absence of the compaction furnighed by frequent traffic, softer aschalts and somewhat richer mixtures, combined with dense graded aggregates, are necessary to insure the density of the pavement and provide characteristics which resist the deteriorating effects of weather and climate. In this regard a tight, well bonded, and sealed surface is of essential importance.

The preferable finishes for concrete surfaces are those approaching a smooth troweled finish. Rough non-skid wearing surfaces are to be avoided because of the excessive tire

AIRPORT PAVENENT (cont.)

wear which such surfaces impose upon landing aircraft.

Crowns and transverse gradients should be sufficient in pitch to expedite surface water run-off where freezing occurs because of possible ice damage to the surfaces.

Recommended Runway Crowns

| Runway Width | Crown |
|--------------|-------|
| 100' | 6" |
| 150' | 6 u |
| 2001 | 12" |

Design Data

| Recommended Standards | Class l | Class 2 | Class 3 | Class 4 |
|--|---|--|---|---|
| Static design loads for runways, taxiway, and abron paving based on present day aircraft | no çaving recom- men d ed | 30,000 | 74,000 | 120,010 |
| Probable future (10 yrs.) maximum static gross loads to be considered in the design of runway, taxiway and apron paving and drainage structures | 30,000 | 60,000 | 150,000 | 300,000 |
| Probable range of static airplane tire pressures | lC to 25 lbs. rer sq. in. | 15 to 50 1bs. per. sq. in. | 30 to 75 lbs. ger sq. in. | 50 to 85 lbs. per sg. in. |

AIPPOPT PAVEMENT (cont.)

Concrete Mix

Aggregate should be sound and durable and stored so that it will drain out for uniform moisture content. The coarse aggregate should be supplied in 1 inch size and 1 to 2 inch size. About 50% of each size is used. The fine aggregate should be well graded with 10 per cent minimum passing a 50 mesh sieve and 2 per cent passing a 100 mesh sieve.

A 5,000 lb. per sq. in. concrete is to be desired. Using a cement factor of 6.25 secks per cubic yd. and a water-cement ratio of 5^{1} gals. per sack of cement, the absolute volumes are computed.

> Cement: <u>6.35x94</u>= 3.03 Cu. Ft. 3.1 x62.5

6.35=Cement factor in sacks
94=Weight in pounds of one sack of cement
3.1=Specific gravity of cement
63.5 = pounds per 1 cu. ft. of water
Water; 6.35x5.25=4.37 cu. ft.
7.5
5.35=number of gallons per sack
7.5=Gallons of water in 1 cu. ft.

For usual aggregates, 34 to 38 per cent of sand is recommended.

Volume of aggregate 37-7.40=19.6 cu. ft.

Volume of sand= .34x19.6=6.66 cu. ft.

Volume of coarse aggregate=19.60-6.86=13.94

Concrete Mix (cont.)

Weight of sand=2.65x62.5x6.66=1103# Weight of stone=3.65x62.5x12.94=314-#

Yield for above volumes is: Cement= 3.03 cu.ft. Water = 4.37 cu. ft. Sand = 6.66 cu. ft. Stone =12.94 cu. ft.

Amount of water=5.25x6.25=33.8 gallons of water.

The consistency as indicated by the slump test is usually l_2^1 to $2\frac{1}{2}$ inches.

COST ESTIMATE

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| Excavation | |
|---|---------------------------------|
| 439,450 cu. yds. 2 1.40 | \$175,780. 00 |
| Runways and Apron | |
| Crading - 378,788 cu. yds. 3 8.09 | 25,090.92 |
| Construction and Material- 27,898 cu. yds. 3 88.88 | 347,734.34 |
| Trenching | |
| 28,450 lineral feet 🤋 🖑.15 | 4,367.50 |
| Gravel or Crushed Stone- 4,395 cu. yds. @ \$2.00 | 8,790.00 |
| Drain Tile | |
| Perforated Steel | |
| 8"14,850 ft. @ ‡ .56 | 8,316.00 |
| 10" 4,300 ft. 2 .63 | 2,604.00 |
| 12", 4,650 ft. 0 .74 | 3,441.00 |
| 15" 1,950 ft. 🤋 .94 | 1,833.00 |
| 18" 175 ft. 3 1.13 | 197.75 |
| 21" 450 ft. @ 1.28 | 576.00 |
| 24" 75 ft. 2 1.84 | 138.00 |
| 37" 475 ft. @ 2.14 | 1,016.50 |
| 30" 535 ft. @ 3.33 | 1,223.25 |
| 36" 900 ft. 8 3.86 | 3,474.00 533,819. 5 0 |

COST ESTIMATE (cont.)

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| Catch Easirs | |
|--|------------------------------|
| 6 @ 035.CC | \$ 210.00 |
| Manholes | |
| Prop type 5 @ \$100.00 | 500.00 |
| 80 9 60.00 | 4,800.00 |
| Hangar | |
| 100'x75' @ \$3.50/sq. ft. | 18,750.00 |
| Administration Building | |
| 50'x40' two story @ \$.30/cu. ft. | 12,000.00 |
| Lighting | |
| Beacon Light | 144.00 |
| Wind Indicator | 64.40 |
| Flood Lights 2 @ \$300.00 | 600.00 |
| Obstruction Lights 3 @ \$14.40 | 43.20 |
| Boundary Lights and Cone 29 3 8179.00 | 5,191.00 |
| Approach Lights and Cone 84 @ #170.00 | <u>4,080.00</u> 10,122.60 |

33.

COST ESTIMATE (cont.)

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| Fire Equipment | | 2,500.00 |
|--------------------------------|--------------|--------------|
| Fencing | | |
| 588 rods @ #2.35 | | 1,381.80 |
| | | · |
| Seeding | | 669.60 |
| | Total | \$535,416.16 |
| Engineers Fee 57. | | 28,710.87 |
| | | 4562,186.97 |
| The calculated costs represent | ; the condit | ions that |
| existed in 1939 | | |

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34.

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| CONCRETE | | | |
|----------|---|--------|--|
| 15" | | 1,275' | |
| 21" | | 200' | |
| 24" | - | 75' | |
| 27" | - | 475' | |
| 30" | - | 525' | |
| 36 " | | 900' | |
| | | | |

DRAINAGE & CROSS-SECTION OF

| DRAWN | BY: | Alenn a. Rushman |
|---------|------|------------------|
| CHECKED | BY : | |
| SCALE | : | 1" = 200' |
| DATE | | 8-7-46 |



HIGH PRESSURE GAS LINE is low NOT X BMIC NOTE: B.M.- MAPLE TREE 17INS. IN DIAMETER. LOCATED ON WEST SIDE OF ABBOTT RD. 338FT. SOUTH OF LAKE LANSING DR. ASSUMED ELEV. OF 100FT. ON NOTCH CUT ON WEST SIDE OF TREE 1.2 FT. ABOVE GROUND. CONTOUR INTERVAL - IFT. 131 85-0.6.60.60.60 MICHIGAN STATE COLLEGE DEPARTMENT OF 15.0 (3) (4) CIVIL ENGINEERING SENIOR THESIS (3) TOPOGRAPHIC MAP OF EAST LANSING & M.S.C. AIRPORT DRAWN BY : Llena a. Ruchman CHECKED BY: DITCH : / " = 150' SCALE : 6-27-46 DATE

2

| | +1,025 | +420 | | | | | | | | | | | | | | | | | | | | | | | | |
|--------------|-------------|--|----------|-----------------------|---|-----------------------|--------------|----------------|------------------|---------|----------|-----------|--------|---------------|--------------|------------------|--------|-----------------|---|--------|----------------|---------------|----------------|---------------|-----------------|---|
| 91.1 | 91.2 | 92.4 | 93.01 | | | | | | | | | | | | | | | | | | | | | | | |
| | +1,525 | -1,830 +2,145 +1,810 LAKE LANSING DRIVE | | | | | | | | | | | | | | | | | | | | | | | | |
| 007 | 007 | 0.23 | 94.9 | 036 | | atel | A Z 0 | 020 | 077 | o a el | 075 | ~ ~ ~ ~ ~ | 030 | 2/1/1 | | 0.00 | 0.17 | | 0.2.0 | 047 | 10071 | 1002 | 055 | 0.00 | 063 | 25.1 |
| 90.7 | +1,865 | +2,155 | 2,550 | +2,415 | +2,130 | 92.8 | 99.0 | 92.8 | 93.5 | 92.0 | 92.3 | 92.2 | 93.0 | 97.0 | +1,240 | 94.9 + 1, 135 | +780 | +715 | 92.0 + 830 | +1,055 | +3,115 | 13,410 | 95.5 +3,005 | 4 3,020 | 95.1 + 2,510 | 95,1 +2.285 |
| | | | | and the second | 1. S. 1. | | | | | | | | | | | | | 100 S. 30 | | | | | | | | |
| <i>30.</i> 3 | 92.8 | 94.3 | 93.4 | 93./ | 93.0 | 92.7 | 92.7 | 92.5 | 92.8 | 92.1 | 91.8 | 91.5 | 91.7 | 94.2 | 94.2 | 93.5 | 92.3 | 92.2 | 93.5 | 94.3 | 100.5 | 100.8 | 101.0 | 99.0 | 98.8 | 99.2 |
| | +1,615 | • Z Z 85 | 2,160 | +2,040 | +1,975 | +1,645 | +1,720 + | 1,435 | +1,220 | +1,135 | +1,015 | +1,030 | +1,055 | +1,340 | +1,415 | +1,015 | +985 | +945 | +1,485 | +1,830 | +2,890 | 15,635 | +3,585 | +3,435 | +3,330 | +3,010 |
| 947 | 027 | 027 | 075 | 9/9 | 0/7 | 014 | 010 | 0/8 | 015 | 9/ 2 | 9/ 0 | 94.9 | 903 | 941 | 043 | 075 | 077 | 93.0 | 0.9.0 | 963 | 1002 | 1005 | 1008 | 1045 | 0.07 | 0.07 |
| 30.2 | + 1,515 | +1,530 | +1,565 | +1,425 | +1.355 | +1,265 | +1,520 | +1,315 | 37.5 | 51.2 | 37.0 | 90.9 | 30.5 | 37.1 | +1,060 | +1,150 | +1,235 | +1,365 | + Z,6Z0 | +2,625 | + 3,435 | +3,645 | +3,690 | +3,640 | 43,515 | 73,005 |
| | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 91.5 | 91.7 | 91.6 | 92.5 | 91.7 | 90.7 | 90.6 | 92.7 | 92.7 | 92.5 | 93.0 | 91.6 | 90.2 | 89.8 | 94.5 | 91.4 | 94.5 | 94.8 | 95.7 | 98.0 | 99./ | 101.1 | 100.3 | 101.3 | 100,3 | 99.4 | 99.0 |
| | | +1,465 | +1,385 | +1,440 | +1,260 | +1,335 | +1, 425 + | 1,415 | +1,510 | +1,680 | | | | | +855 | +1,310 | +1,940 | +1,995 | + 2,535 | +3,005 | +3,125 | +3,635 | +3,695 | +3,580 | +3,385 | +2,995 |
| 91.7 | 92/ | 927 | 91.6 | 9/3 | 90.8 | 91.0 | 9/7 | 91.6 | 9/3 | 9/.5 | . 91.0 | 90.3 | 90.5 | 93.9 | 95.0 | 94.2 | 97.2 | 96.2 | 94.4 | 93.3 | 100.5 | 1003 | 101 1 | 100.3 | 996 | 9.92 |
| | | | + 1,460 | +1,420 | + 1,345 | +1,355 | +1.340 | +1,365 | +1,435 | +1,405 | +1,320 | | | | +930 | +975 | +1,120 | +1,250 | +945 | + 895 | +820 | +1,515 | +1,585 | +2,680 | +3,070 | +2,640 . |
| | | 1 124 M | | | | | | | | | 115 | | | 7 - Ba | | | | | 1 - 107 B. 1 - 108 - 108 - 108 - 108 - 108 - 108 - 108 - 108 - 108 - 108 - 108 - 108 - 108 - 108 - 108 - 108 - 108 - 108 - | | | | | | | |
| 9/.8 | 92.1 | 92.0 | 9/.7 | 91.6 | 91.1 | 90.8 | 9/.4 | 91.1 | 90.9 | 90.3 | 90.4 | 90.7 | 91.1 | 93.5 | 92.6 | 90.0 | 90.1 | 90.5 | 90.4 | 90.3 | 91.3 | 89.7 | 100.5 | 100.2 | 99.9 | 99.8 |
| | a ca | | | | +1.320 | \$1,245 | +1,225 | +1,215 | 205 | 230 | 71,200 | +1,295 | | | +840 | +120 | 603 | +070 | + 125 | +/05 | +1,110 | F760 | +1,219 | \$ 1, 393 | +1.800 | +1,715 |
| 921 | 9/.R | 920 | 91.8 | 91.5 | 91.2 | 90.8 | 91.0 | 9/1 | 90.8 | 90.1 | 90.2 | 90.3 | 89.7 | 97.6 | 89 R | 89.6 | 90.0 | 89.6 | 88.8 | 887 | 90.8 | AR.R | 9.69 | 949 | 904 | 996 |
| | | | | | | + 805 | +730 | +795 | +790 | + 835 | +915 | +825 | + 965 | | +115 | +145 | +180 | +210 | +285 | +325 | + 350 | +325 | + 935 | +1,065 | +1,335 | +1,5.60 |
| | | , Ale | | | | 380 | 345 | 265 | 185 | 225 | 245 | 330 | 220 | | | | | | | | | | | | | |
| 85.4 | 85.3 | 85.1 | 84.3 | 83.0 | 82.3 | 83.8 | 83.5 | 83.0 | 84.3 | 84.3 | 84.7 | 84.1 | 84.3 | 85.3 | 88.9 | 87.3 | 87.5 | 87.6 | 87.4 | 87.3 | 88.2 | 87.9 | 88.6 | 89.9 | 98,9 | 99.0 |
| | | | | | | | 410 | - 8 95 3 85 | - 3 <u>3 9</u> 0 | 330 | 295 | 265 | 235 | 145 | +113 | +210 | 7103 | 7 95 | 7313 | + 9 50 | +300 | ++10 | +325 | +415 | + 870 | +1,640 |
| 85.0 | 85. | 86./ | 86.6 | 85.6 | 83.3 | 83.8 | 80.9 | 82.1 | 82.3 | 82.3 | 79.8 | 7 9.7 | 84.5 | 87.8 | 87.6 | 86.6 | 86.7 | 87.0 | 87.3 | 87.5 | 87.6 | 87.8 | 88.5 | 893 | 98.5 | 983 |
| | | | | | | Sec. | | -1,030 | -1,055 | -965 | -1,135 | - 995 | - 680 | + 395 | + 725 | +515 | +290 | +310 | +535 | + 605 | + 425 | +360 | +290 | +655 | +1.560 | +2,050 |
| | | | | | | | | 830 | 785 | 815 | 935 | 680 | 455 | 210 | | | | | | | | | | | | |
| 84. | 9 85.3 | 2 84.9 | 84.2 | 82.7 | 83.0 | 82.5 | 80.4 | 82.4 | 82.1 | 82.3 | 79.3 | 79.5 | 84.7 | 88.8 | 88.5 | 87.8 | 87.4 | 87.3 | 87.6 | 87.8 | 88.2 | 87.3 | 87.7 | 90./ | 93.5 | 95.7 |
| | | A. A. | | | 1958 | | | No. | 870 | 930 | 845 | 765 | 385 | 7035 | F1,005 | 7333 | 1000 | 1100 | + 3 3 3 | 71,003 | 1103 | ++03 | 7780 | 19 69 | F 1, 200 | +1,630 |
| 84. | 7 84. | 8 84.7 | 84.1 | 84.0 | 0 83.4 | 79.9 | 80.1 | 82.3 | 82.7 | 82.6 | 7 9.6 | 79.7 | 84.3 | 85.9 | 88 .0 | 86.4 | 86.1 | 87.3 | 87.2 | 87.4 | 87.8 | 85.2 | 87.4 | 90.4 | 92.8 | 95.5 |
| | | | | | | | | | -1,695 | - 2.005 | -2,285 | -2,085 | -785 | + 735 | +1,105 | +1,280 | +1,010 | +1,035 | +1,085 | +1,040 | + 915 | + 270 | + 295 | + 820 | +1,360 | +1,830 |
| | | | | | | | 005 | | 835 | 995 | 630 | 490 | 390 | | S. States | 235 | 170 | | | | | | | | <u>.</u> | |
| 84 | 2 84. | 0 83.3 | 82.6 | 82.4 | 82.7 | 79.9 | 805 | 84.8 | 82.3 | 82.4 | -1.875 | 80.2 | 83.7 | 86.9 + 965 | \$7.0 | 87.6 | +1,135 | 88.6 +1.1.95 | \$7.8 | 87.7 | 87.6 +860 | 85.3 | 86.5 + 215 | 89.5 | 92.7 | 95.1 |
| | | | | | | | | 885 | 7 75 | 645 | 475 | 355 | 225 | | | 375 | 270 | 2.55 | 70 | | | | | | | .,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, |
| 84. | 5 84 | 5 84.1 | 84. | / 83.9 | 9 83.1 | 80.8 | 79.9 | 82.2 | 82.1 | 82.3 | 79.4 | 79.5 | 83.9 | 87.8 | 88.2 | 88.1 | 88.9 | 87.3 | 88.6 | 87.4 | 86.7 | 85.2 | 85.8 | 89.7 | 93.9 | 94.5 |
| | a starting | | | | | | -1,245 | -1.165 | -955 | -1,205 | -1,955 | -2,030 | -960 | +920 | +940 | + 1,195 | +1,295 | +1,460 | 1 870 | + 730 | +510 | +165 | +205 | +630 | +1,535 | +1,765 |
| Ra | 2 80 | 2 03 | Da | DA | 2 022 | 708 | 130 | 235 | 383 | 203 | 570 | +25 | 205 | RPA | PRC | BRA | RP2 | ATA | 979 | PE 9 | 730 | 963 | DE 2 | DO A | 0.27 | |
| | | 63.7 | 07.1 | 07. | | +305 | -435 | -580 | -685 | - 875 | - 970 | -1,055 | - 840 | + 915 | + 9.95 | + 545 | + 330 | - 830 | - 945 | - 970 | -1,065 | -535 | -475 | 03.4 | +970 | 92.8 |
| | | | | | | | | | 155 | 2.45 | 335 | 360 | 280 | | | 360 | 735 | 1,870 | 1,920 | 1,895 | 1,825 | 720 | 555 | | | |
| 85. | 6 85. | 8 87.0 | 86. | 8 86. | 9 87.0 | 0 87.1 | 82.1 | 82.2 | 82.1 | ei.8 | 82.0 | 82.7 | 82.5 | 5 83.9 | 84.2 | 84.5 | 83.9 | 83.4 | 83.3 | 84.2 | 86.9 | 85.5 | 85.0 | 86.1 | 86.9 | 85.2 |
| | | | | | +1,585 | +1,235 | +255 | -380 | -# #5 | -555 | -635 | -785 | -760 | | -370 | 245 | 865 | 1.620 | 2,075 | -1,385 | -1,295 | -1,095 | -935 | - 5 15 765 | | |
| 87 | 6 88. | 7 88. | 9 88. | 8 88, | 3 86.9 | 5 85.7 | 82.8 | 82.7 | 83.0 | 83.2 | 82.8 | 82.7 | 82.9 | 83.9 | 84.5 | 84.4 | 82.8 | 82.8 | 82.6 | 85.1 | 86.7 | 86.8 | 86.3 | 86.2 | 84.6 | 84.9 |
| | | | | +1,69 | 5 + 1,520 | 0 +1,020 | +730 | -215 | - 390 | -560 | - 730 | -780 | | | -320 | -765 | -1,335 | -2,065 | -2,385 | -2,205 | -2,110 | -2.040 | -1, 835 | -920 | - 570 | 07.5 |
| | | | | | | | | | | | 140 | 345 | | | | 380 | 1,025 | 1,920 | 2,355 | 2,365 | 2,245 | 2,1 35 | 1,980 | 1,325 | 955 | |
| 8: | 81 | .7 85. | 2 85. | 7 85. | 0 84.9 + / 0.0/ | 5 84.9 | 82.3 | + 70 | 82.7 | 83.1 | 83.0 | 82.8 | 8 82.7 | 83.5 | - 590 | 84.2 -RZO | -1.375 | 82.5 | 82.7 | 83.5 | 83.1 -2.155 | 83.4 | 83.8 | 83.7 | 84.2 | 81.6 |
| | and service | | 1.200 | , ,,,20 | 1,080 | 1,010 | FJEC | | 105 | 503 | 200 | | | | 225 | 605 | 930 | 1,410 | 1,830 | 2,035 | 1.855 | 1,970 | 1,850 | 1,825 | 1,240 | 820 |
| 89 | .3 85 | 2 84 | 9 84. | 8 84 | .6 83. | 7 80. | 9 81.9 | 81.7 | 81.4 | 81.3 | 81.8 | 82.0 | 82.4 | 4 83.6 | 83.9 | 84.3 | 82.3 | 82.5 | 82.5 | 83.3 | 83.2 | 83.4 | 83.7 | 83.9 | 84.2 | 84.4 |
| | | 11,295 | +1,21 | 5 +1,09 | 5 +1,005 | +320 | +220 | -60 | -130 | -285 | | | | | -775 | -945 | -1,155 | -1,380 | -1.430 | -1.865 | -1,830 | -1,855 | -1,480 | -1,495 | -1.635 | -1,385 |
| 0 | | | | 5 01 | | | 0.027 | 82: | | | 00 | | 057 | 037 | JTU | 130 | - 82 0 | 1,123 | /308 | 1,000 | 1,073 | 7,000 | 1,723 | 1,333 | 1,170 | 965 |
| ľ | +1,3 | 50 +1,73 | 11,82 | 0 +1,60 | 5 + 755 | + 35 | + 55 | +120 | + 85 | 82.9 | 82.0 | 8 82.0 | 83.1 | 03.1 | -785 | - 825 | -1,025 | -1.045 | -1,260 | -1,440 | -1,580 | -1,530 | -1,630 | -1,555 | 83.3 | 84.2 |
| | | L. Star | | | | | | | | | 1 design | | | | 425 | 670 | 965 | 985 | 1,035 | 1,235 | 1,255 | 1,280 | 1,235 | 1,135 | 1,210 | 845 |
| 83 | 7 89 | .7 86 | 4 86. | 9 87. | 2 79 | .1 79. | 5 82.3 | 8 82. | 81.9 | 81.8 | 82.0 | 82. | 8 82.4 | 4 83.5 | 83.7 | 84:0 | 82.0 | 81.9 | 82.3 | 82.4 | 81.9 | 81.7 | 81.8 | 82.0 | 83.4 | 83.8 |
| | +2,0 | 20 +2,07 | 5 +1,99 | 5 +1,53 | 0 + 495 | 5 + 325 | + + 10 | +115 | +220 | +235 | +220 | - 70 | -335 | - 285 | -220 | -/35 | -805 | 780 | -1,040 | -1,155 | -1,230 | 1,165 | 1,525 | -1,460 | -1,290 | - 925 |
| R | 5.7 8 | 6.7 87 | 0 8 | 7.1 83 | 5.7 83 | 0 84 | 3 R2 | 2 81.6 | S RIA | R21 | 826 | R2 | 2 823 | 3 R3 | 0 834 | 83.8 | 81.9 | 82.0 | 82.2 | 81.2 | 81.5 | 81.3 | 81.9 | 82.0 | 83.2 | 030 |
| | + 2,1 | 25 + 2,24 | 5 +2,110 | 1 +1,58 | 25 + 995 | 5 +1,039 | + 765 | | | | | 1 | | | - 285 | -255 | -510 | -430 | -840 | -745 | -1,025 | -1,280 | -1, 255 | -1,020 | -1.010 | -985 |
| | | | | | | | | | | | | | | | 355 | 330 | 535 | 460 | 655 | 520 | 785 | 935 | 945 | 865 | 985 | 845 |
| 8. | 4 8 | 6.3 86 90 + 1,210 | +1,20 | 55 8 5 + 990 | #1 81 | 9.1 83 7 + 5 9 5 | .2 82. | 81. | 5 82. | 2 82. | 5 83. | 2 82. | 82. | o 8 2. | -245 | -240 | -270 | -255 | -280 | -330 | 81.8 | - 4 65 | -480 | 81.4 535 | 82.0 -530 | 82.3 |
| 30 | | | | and the second second | ALL AND A | and the second second | | | | | | | | | 270 | 235 | 333 | 215 | 230 | 250 | 350 | 225 | 245 | 220 | 320 | 285 |

91.5

85.1 745 535

ROAD

ABBO.

OLD ELEVATION CUT OR FILL (CU. YDS.) MUCK REMOVAL (CU. YDS.)

321,855 CU. YDS. CUT 306,370 CU. YDS. FILL 117,695 CU. YDS. MUCK

MICHIGAN STATE COLLEGE

DEPARTMENT OF CIVIL ENGINEERING SENIOR THESIS

EARTHWORK MAP OF EAST LANSING & M.S.C. AIRPORT

> DRAWN BY: Aluna A. Gushman CHECKED BY: SCALE : 1"= 150' DATE : 7-30-46

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