

A DESIGN OF A PRIMARY TANK AND AN AEREATION TANK FOR A SEWAGE TREATMENT PLANT

> Thesis for the Degree of M.S. MICHIGAN STATE COLLEGE E. Ribeiro I. 1945





This is to certify that the

thesis entitled

A Design of a Primary Tank and an Aereation Tank for a Sewage Treatment Plant

presented by

Efrain Ribeiro-Ibanez

has been accepted towards fulfilment of the requirements for

M. S. degree in Civil Engineering

Chester L. Allen Major professor

Date\_June 8, 1945

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with: will the last end of the top by and  $\mathbb{R}$  = 0. with, then:

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where: M==ervinum rorent

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The properiod for tanks rives a minimum difference of 12 in., so, in our of  $\epsilon$ , we adopt a minimum trickness of  $1^{\circ}$  in. If the consider a recovery for the steel of 1.5 in. at each file, our net this mass is then  $12 - 2 \times 1.5$  with we must check this value for the shear, and have:

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$$\mathbf{v} = \frac{\mathbf{v}}{\mathbf{b} \cdot \mathbf{x} + \mathbf{b} \cdot \mathbf{x}} \mathbf{c}$$

seplacing the values, we have:

$$\mathbf{v} = \frac{1600}{18 \mathbf{x} \cdot 660 \mathbf{x} \cdot \mathbf{y}}$$
$$\mathbf{v} = 18.8 \text{ Hz} \cdot 6.5.1.$$

The allouble shere is:

and therefore is sets for the spear.

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in which:

To obtain the cushtity of steel necessary, we apply the formula:

$$s = \frac{1}{1_s \times j \times d}$$

$$h = reviewer economic t$$

$$f_s = 50,000 \dots s \cdot i \cdot i$$

$$j = 0.670$$

$$d = thickness: m ic.$$

Thrn we have:

$$h_{8} = \frac{-4}{100,000} \frac{800}{x} \frac{100}{x} \frac$$

Diven we area of the sq. in. and a total conductor of the in, we choose round steel 5/8 in. with a in. of reperation  $e^{-1}$  theorem werters. We suggist check this steel for tond, she have:

in which:

u = unit bond n<sub>o</sub>= total (enineter of bara i = 0.875 d = 0 in.

Then we have:

$$u = \frac{1,7c0}{c.5 - x - 0.c7.c - x - 9}$$
  
u = cc ltc. r.s.i.

The sllovelle tona is:

 $0.05 \times 2.001 = 100$  lbs. p.s.i. Thus our case is self.

Proben 46

the tars are going to continue into the base and bend down into the too of the base slat a distance of 40 dispeters of the bars giving a distance of 10 in.

#### Tem, ersture steel.

Semust put temperature steel in both sides for prevention of channes of temperature. This steel is moint to be cersendicular to the principal reinforcement and the minimum prescribed is 0.35 by of the sention of the sell.

> $A_{s} = 0.00125 \times b \times d$   $A_{s} = 0.00125 \times 12 \times 8$  $F_{s} = 0.12 + c. in.$

Thus we select for the temerature cleal round steel 5/5 in. with 10 in. scares between centers.

#### monther consideration.

The context of some of the tars of the principal reinformement because the pressure of the uster is less in the bich part of the wall. For that reason, the moment is coince to vary from its maximum value to zero at the separator level of the seware, and less steel can be used in those parts. However, in our case, we are not soing to do this because the height of our wall is small and we can continue all of the bars to the ter.

also, for the opterior calculus of the "one wells, we have more the assumption that the task was completely filled it the severe, not not we must consider the crotler of an easily tank. In such a case, we are not doing to have any interior pressure but we must consider the exterior pressure of the soil and monor vater. For our tank, we could assume that this exterior tree use is equal to our interior pressure (much less possible), and, with that assumption, we shall put the same re-informerant in toth sides of the task.

# 2. Lecien of the short value.

bince these valls have then in the, we exact desire them like continevent alts. Therefore we shall consider them is continuous valls. Thus the crimely bureforeement is horizontal, not for the calculuation shall divide the beicht of the vall into three cards since the creasure of the censer is coire to very from a maximum value at the botton to zero at the tor.



Fovent third.

the length of the continuou wall is:

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we are going to enclose for the schent 0.7 w 12, tensure re non-iner the values contle since in both extremes. Then we are point to have:

$$h = \frac{x^2}{10}$$

the pressure win this third is ther:

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$$1 = \frac{2\pi e_{x} x \cdot 1!}{\pi e_{x}} \times 1e_{x}$$
  
$$1 = 1e_{x}, e_{y} + 1e_{x} \cdot \frac{1}{1}e_{y}$$

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$$C = \frac{1}{N \times N} \left( D \right)$$
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$$C = \frac{1}{N \times N} \left( \frac{1}{N \times N} \right)$$

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$$P_{S} = \frac{1}{\sum_{s} \frac{1}{s} \frac$$

Le select for this between out to will require the lot 2/4 in., agame but b in. Between our terms on living an area of 1.51 so. in. and a total perimeter of 5.4 in. a must not a cost for the sheer for the reation of have de-

ter inco.

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$$V = V$$

$$V = \frac{1070 \text{ y} \text{ } 7.5}{10 \text{ x} \text{ } 9.000 \text{ } 8.9}$$

$$V = \frac{1070 \text{ y} \text{ } 7.5}{10 \text{ } \text{ x} \text{ } 9.000 \text{ } 8.9}$$

$$V = 4.6 \text{ } 176 \dots 5.1$$

the allocable shelp is tailits. f.f.f., so one the jo safe. Then to check the took for the total

$$u = V$$

Replacing the values in the formula we get:

$$v = \frac{576 x7.5}{5.4 x0.875 x9}$$

u = 100 lbs p.s.i

the allowable bond is 100 lbs, so is safe.

Middle third.

For the middle third we have:

- $w = 62.4 \times 6.25$
- w = 390 lbs per sq. ft.

Then the maximun moment for this section is:

$$M = \frac{w \times 1^2}{10}$$
$$M = \frac{390 \times 15^2}{10} \times 12$$

Then the quantity of steel for this section is:

$$A_{g} = \frac{M}{f_{g} \times j \times d}$$

$$A_{g} = \frac{105,400}{20,000 \times .875 \times 9}$$

$$A_{g} = 0.745 \text{ sq. in.}$$

We select for this section of the wall: round steel  $\frac{3}{4}$  in spaced 8 in between centers.

Unper third.

For the upper third we have:

sten the maximum a construct is :

$$L = \frac{\sum \sum j}{\sum j} \frac{1}{2}$$

$$L = \frac{\sum j}{\sum j} \frac{1}{2} \sum j \frac{1}{2} \frac{1}{2} \frac{1}{2}$$

the constity of thel for this section is:

$$H_{\rm S} = \frac{1}{100} \frac{1}{3} \frac{1}{3}$$

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$$h_{s} = 0.001 \text{ as } \neq 0 \neq 0$$
  
$$h_{s} = 0.00126 \neq 0.0 \neq 0$$
  
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We are going to design the base of the tank like an slab supported in two sides and the principal reinforcement is going to be in the short direction.

Then the dimensions of the base slab is  $60 \times 14$  fts. and is going to support a pressure of the sewage at a heigth of 8.75 ft, then we have for the unitary pression in the base:

For the moment we are going to use 1/12 because we considered the slab like fixed in both extremes, then:

$$M = 1/12 \times \pi \times 1^2$$

Then we have:

if we take a

$$M = 1/12 \times 546 \times \overline{14}^2 \times 12$$
  
 $M = 4 107,000 in. lbs.$ 

To get the minimum thickness of the slab we know:

or

$$bxd^2 = \frac{M}{k}$$

from table NO 6 from the book " Design of Concrete Etructure" of O'Rourke we get for  $f_8 = 20,000$  and  $f_c = 900$  a value for k = 157, So we obtain:

$$bd^2 = \frac{107,000}{157}$$
  
 $bd^2 = 680 \text{ in}^3$   
value for b of 12 in we have:  
 $d^2 = 680 = 56.5 \text{ sq. in}$ 

d = 7.5 in.

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Then the minimum thickness for the slab is 7.5 in, if we put 1.5 in to each side for covering the steel we get 10.5 in of thickness, but we are going to use 12 in for the total thickness of the base, so considering the 15 in at each side we have 12 - 3 equal to 9 in for the net thickness.

The steel required for the base slab is then:

 $A_{g} = \frac{M}{f_{g} \times j \times d}$   $A_{g} = \frac{107,000}{20,000 \times .875 \times 9}$   $A_{g} = 0.67 \text{ sq in.}$ 

Te select for the reinforcement in the base slab, round steel of 5/8 in of diameter and spaced 5.5 in between centers. This seel is in the short direction and the temperature steel is going to be in the other direction.

We check now the shear for our section :

$$v = \frac{v}{b \times j \times d}$$
  
 $v = \frac{546x7}{12x \cdot 875x9}$   
 $v = 61$  lbs p.s.i.

if the allowable shear is 240 lbs p.s.i. we are safe. Now we check the bond for the steel:

$$u = \frac{546 \times 7}{4.3 \times .875 \times 9}$$
  
u = 113 lbs. psi.

# DESIGN OF THE AEREATION TANK

#### Dimensions and prescriptions.

This tank is going to be designed for the next dimensions: Interior length: 83 ft Interior width: 28 ft ( two divisions) Total heigth: 14.5 ft Sewage level: 13 ft Meximum thickness of walls: 16 in. Three beams which are going to support each one a motor of 1200 lbs. plus 500 lbs, and a load of 100 lbs per linear foot for the people which is going to walk by the beams. Allowable stress of concrete: 900 lbs psi. Allowable stress of the steel: 20,000 lbs psi. Value of "n" : 15

Then an sketch of the tank whit it dimensions and the tentat/five thickness of the walls and beams is the following:



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1. Design of the walls.

In this case all the walls of the acration tank are of long spans and must be desingned then like a contilevers walls, for this reason we are going to consider the four walls of our tank like a contilevers and design it in that way.

If we assume athickness of 1 ft 3 in for the walls, we have:

h v v wh

The maximum pressing of the water is in the bottom of the wall and is equal then to:

p = w x h
p = 62.4 x 13
p = 811.2 lbs

Now we know the resultant of the pressure of the water is going to be applied at the 1/3 of the wall, and its value is then:

> $P = \frac{1}{2} \times W \times h^2$   $P = \frac{1}{2} \times 811.2 \times 13$ P = 5,272.8 lbs.

The maximum moment of this force is at the bottom of the wall and is equal to:

M = P x h/3 x 12 M = 5272.8 x 13/3 x 12 M = 274,185 in 1be The minimum thickness for the wall is then:

$$d = \frac{M}{k \times b}$$

we have:

M = 274,185 in 1bs.
b = 12 in
k = 157 ( From O'Rourke )

Then we have:

$$d = \frac{274,185}{157x12}$$
  
$$d = 12. \ o6 \ in$$

Practically we can considered 12 in for the minimum thickness, and if we assume 1.5 in for covering at each side we have a net thicness of 12 plus 2 x 1.5 equal to 15 in. for the thickness. Now we must check this value for the shear:

then:

$$\mathbf{v} = \frac{\mathbf{v}}{\mathbf{b}\mathbf{x} \ \mathbf{j}\mathbf{x} \ \mathbf{d}}$$
$$\mathbf{v} = \frac{5272}{12\mathbf{x}7/8\mathbf{x}12}$$
$$\mathbf{v} = 42.5 \ \mathbf{lbs} \ \mathbf{psi}.$$

The allowable shear is:

v = 0.12 x f<sub>c</sub> v = 0.12 x 900 v = 240 lbs psi.

Then our section is safe.

This shear is in the bottom of the wall but all the other sections ere also safe because the value of "d" varies with the value of "h"



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and in this way the value for the shear is each time smallest when the value for "d" is smallest.

Quantity of steel.

For the steel we have:

$$A_{g} \simeq \underline{M}$$

$$f_{g} \times j \times d$$

in which:

M: 274,185 in lbs.
fs: 20,000 lbs psi.
j: 7/8
d: 12 in.

then:

$$A_{5} = \frac{274,185}{20,000x.875x12} \times 12$$

As =- 1.14 sq in.

We select round steel of 7/8 in and 6 in of space between centers with a total area of 1.20 sq in and a perimeter of 5.5 in.

We have to check the bond for this steel:

$$u = \frac{v}{E_0 \times j \times d}$$

$$u = \frac{5,273}{5.5 \times .875 \times 12}$$

$$u = 91.5 \text{ lbs psi.}$$

The allowable bond is:

then in our case is safe.

#### Cut-Off Bars.

We are going to have at the middle of the wall a moment which is going to be half of the maximum moment at the bottom, so them steel required in that section is only the half of the steel used in the lower third of the wall, for this meason at a height of  $\frac{1}{2}$  of 13 or 6.5 ft. we cut every other bar.

### Anchorage.

The steel wil be bent down in the toe of the footing at a distance beyond the top of the footing or base slab suficient to dvelop their strength in bond or:

distance = 
$$\frac{20,000}{6 \times 100} \times 7/8$$
  
distance = 30 in.

#### Temperature Steel.

The outside of the wall is exposed to the full temperature variation while the inside somewhat insulated, but we are going to place the same quantity of steel in both sides, so we have:

> $A_{B} = p x b x d$   $A_{B} = 0.00125 x 12. x 12$  $A_{B} = 0.18 \text{ sq in.}$

We blace round steel of  $\frac{1}{2}$  in, and spaced 12 in between centers given a total area of 0.20 sq in.

#### Considerations.

We had designed the walls considering only the interior side of it supporting the pressure of the sewage, but also the exterior side is going to support the pressume of the soil and for the ground water, so providing we are going to have the tank sometimes empty, and in that case we are going to have areversal of efforts with the exterior side supporting all the pressume, so we are going to put the same reinforcement in both sides of the wall.

Also the length of our four walls is very close, so we adopt the same dimensions and reinforcements for all of them are going the same providong the efforts which are going to support are very close and is unnecessary to repeat the same calculus.

#### 2. Design of the Beams.

These beams are going to support the motors employed in the aeration of the sewage, this motors has a weigth of 1,200 lbs each one, also the beams are going to be used to walk so we are ging to assume 100 lbs per linear foot for the weigth of the people, the weight in the center of the beam is 1,200 lbs plus 500 more conssidering accessries and impact of the motor. Then for our design we have a uniform load of 100 lbs per linear foot, and a concentrated load of 1,700 lbs at the center of the beam. We adopt for a preliminary calculus the following dimensions, for our design we are going to consider each beam composed by two Tee beams, so our tentative section and dimensions is the following: "Too Wa.



Then the weigth of each Tee beam is:

$$w = \frac{18 \times 4}{144} \neq \frac{10 \times 12}{144} \times 150$$

w = 199.50 lbs ner linear foott

this is considering each linear foot of the beam, and 150 lbs per each cubic foot of reinforced concrete. We have a uniform load of 100 lbs per linear foot, so the total uniform load is :

 $W = 200 \neq 100$   $\nabla = 300 \text{ lbs p.l.f.}$ The shear caused by this uniform load is then:  $V = 300 \times \frac{1}{2} \times 29.33$  V = 4.400 lbs.

For the moment cause by this uniform load we are going to consider the beams like partially continuos beams and for this reason we assume a moment of  $1/10 \text{ wl}^2$ , so we have:

> $M = 1/10 \times \times 1^{2}$ M = 1/10x300x2 $\overline{9.33}^{2}$ M = 309,600 in. lbs.

Concentrated load.

We know the concentrated load is:  $P = 1200 \neq 500$ P = 1700 lbs.

of this concentrated load, half of this is for each of the tee beams so the concentrated load is:

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P = \frac{1}{2} \times 1700 = 850 lbs.
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The shear due to the concentrated load is:

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V = \frac{1}{2} x 850
V = 425 lbs
```

For the maximum moment due to the concentrated load, if we con sidered the beam like a partially continuos, we have to make a reduction in the moment which is **‡** Pl, and this reduction mus be in the same proportion like the uniform load, so our moment is going to be:

> $M = 8/10 x \frac{1}{2} x P x 1$ M = 8/10x $\frac{1}{2}x850x29.33x12$ M = 59,832 in-1bs.

Total moment and total shear.

Making the sume of the values we got before we have:

Total =hear: V = 4,400 / 425 = 4825 lbs

Total moment: M = 309,600 / 59,832 = 369,432 in-lbs.

With this total moment we can check our first tentative section. Assuming that web reinforcement is to be provided, the allowable unit shearing stress is :

> v = 0.06%x f<sup>\*</sup><sub>c</sub> v = 0.006 x 2,500 = 120 lbs p.s.i.

So we have:

b'd =  $\frac{V}{J \times 120}$ b'd =  $\frac{4,824}{0.875 \times 120}$ b'd = 46 sq in.

But we have a tentative section  $dB = 16 \times 10$  or 160 sq in, this section is to big for the value we obtained before, so we must reduce our section and check again.

For this pur posse we are going to adopt another dimensions and proceed to the calculus.

### New Section For The Tee Beams .-

We adopt the following dimensions for our new tentative section for the tee beams:

Then the weigth of the beam is in this case:

 $w = \frac{18x4}{144} \neq \frac{8x10}{x} = 150$ 

w = 158 lbs per linear ft.

then the total uniform load is:

₩ = 158 / 100 = 258 lbs p.1.ft.

The shear for this load is then:

V = 258x x2933 V = 3,780 lbs.

The maximum moment for the uniform load is considering like before the beams partially continuos:

> $M = 1/10 \times W \times 1^{2}$ M = 0.1 x 258 x 29.33<sup>2</sup> x 12 M = 266,000 in-lbs

Concentrated Load. The concentrated load is the same like in the other case or: P = 850 lbs Then the shear for the concentrated load is:  $V = \frac{1}{2} \times 850 = 425$  lbs The maximum moment for the concentrated load is then:  $M = 8/10x \pm xPx1$ M = 8/10x1/4x850x29.33x12M = 59,772 in-1bs Then the total moment and the total shear are: Total Shear: V = 3780 / 425 V = 4,205 lbs Total moment: M = 266,000 / 59,772 M = 325,772 in-lbs.

So we can check our new mection with the values we got, assuming like in our first section that web reinforcement is to be provided the allowable unit shearing stress is 120 lbs p.s.i., and the minimun mection is then:

b'd = 
$$\frac{V}{j \times 120}$$
  
b'd =  $\frac{4,205}{0.875 \times 120}$   
bSd = 40 sq in.

Our new tentative section is 8 x 14 in. or 112 sq. in, and like in

the first case we have a biggest section than that required, but we are going to adopt this second section for our definite section, be-

## Steel for the Tee Beam.

To get the steel for the beams we must compute first in which portion of the beam is the neutral axis.

First we must get the value of "k", we know:

$$k = \frac{n}{n \neq f_g}$$

in which:

n = 15 fg= 20,000 lbs psi. fc= 900 lbs psi.

so we have:

$$k = \frac{15}{15 \neq \frac{20,000}{900}}$$

k = 0.55

The value of "kd" isthen:

kd = 0.55(14 - 1.5) kd = 6.875 in.

We but 14 - 1.5 for the value of "d" considering 1.5 in for covering the steel, and also we are considering one row of bars. The value obtained for "kd" of 6.875 in indicates that the neutral exists is on the stem of the beam and then the Tee-beams formulas can be annly to obtain the steel necessary for our case. To obtain the quantity of steel required we must get first the values of "z" and "j": The value of "z" is :

 $z = \frac{3kd - 2t}{2kd - t} x \frac{6}{3}$  $z = \frac{(3x6.875 - 2x4)x 4}{(2x6.875 - 1x4)x 3}$ 

2 - 1.72

To obtain the value of "j" we know:

jd = d - z

then:

j x 12.5 = 12.50 - 1.72

 $j = \frac{10.78}{12.50}$ j = 0.862

Then with this value for "j" and the maximum moment we got before. we can get the value of the quantity of steel required:

$$A_g = \frac{M}{f_{gx} jx d}$$

And replacing with the values we have:

 $A_{B} = \frac{352,772}{20,000 \times .862 \times 12.5}$   $A_{B} = 1.63 \text{ sq in.}$ 

We select round steel, 4 bars, of  $\frac{2}{3}$  in of diameter given a total area of 1.76 sq in. and a perimeter of 9.424 in.

Now we must check if all this steel can be put in one row like we assume before. if the separation of the cars between centers is 2.5 times the diameter of the bars, and if we considered for the exter or covering of the steel 1 in at each side we have:

 $3 \times \frac{3}{4} \times 2.5 \neq 2 \times 1 = 7.6 \text{ in}$ 

Then we obtain a value of 7.7 in, and we have a width of 8 in son in this case is right and we can put all of our bars in only one row.

We check for the bond:

$$u = \frac{V}{E_0 \times j \times d}$$
  

$$u = \frac{4,205}{9.424 \times .862 \times 12.5}$$
  

$$u = 43 \text{ lbs p.s.1.}$$

The allowable bond is:

u = 0.05 x 2,000 = 100 lbs psi.

then we are safe.

# Tidth of flange of the tee beam.

To check the width of flange of the beam we use the nexte formula:

$$M_{c} = f_{c} \times \left(\frac{1 - \frac{t}{d}}{2k}\right) \times \frac{t}{d} \times b \times j \times d^{2}$$

in which:

Mc : 352,772 in-lbs
fc : 900 lbs psi.
t : 4 in
d : 12.5 in
j : 8.62
b : width of flange.

Then replacing this values in the formula we obtain:

$$b = \frac{352,772}{23,895}$$
  
b = 10.5 in.

So the munimun width of flange we can use is 10.5 in but we have assumed a value of 18 in, son our case is safe.

## Bent of bars.

The number of the bars in the beams is four, and we can bent two of them. To know the distance at which we must do it, we drew the parabola of moments of the beam, and then divided the vertical maximum distance( corresponding to the maximum moment), in four parts and we assume each of this parts are absorbed for each of the bars. In this way we know we can bent two of the bars at 4.25 ft of the extreme, the others two bars are prolongued until the end of the beams.



#### Stirruns.

Making the investigacion for stirrups we noticed that the shear is very small for the section of the beams and so theoretically we do no need to put stirrups. But considering we need some supoort for the horizontal bars and for prevention of any extra stress we are going to place vertical stirrups of  $\frac{1}{2}$  in and spaced one ft. all along the beams.

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#### Anchorage and extensions of bars.

For end anchorage we are going to use a hook in the end of the bars, then the bars are bent in a full semicircle with a radius of four diameters, then  $4 \times \frac{3}{4} = 3$  in, and a free end of eight diameters or  $8 \times \frac{3}{4} = 6$  in.

The extension of the bars in the beams in the middle support is prescribed by a minimum of 12 diameters or  $12 \times \frac{3}{4} = 9$  in, but we are going to give an extension of 18 in.

## BIBLI OGRAFY

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