

# THE PREPARATION AND SOME PROPERTIES OF NEW LANTHANIDE DIBORIDEDICARBIDES

Thesis for the Degree of M. S. MICHIGAN STATE UNIVERSITY NORMAN ALLEN FISHEL 1968



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#### ABSTRACT

#### THE PREPARATION AND SOME PROPERTIES OF NEW LANTHANIDE DIBORIDEDICARBIDES

by Norman Allen Fishel

The previously unreported diboridedicarbides of cerium, samarium and thulium have been prepared. These have been studied by X-ray diffraction techniques and have been shown to be members of the isostructural lanthanide diboridedicarbide series. Indications for the existence of an  $EuB_2C_2$  phase are reported.

An examination of  $LnB_2C_2$  stability with varying metal oxidation number has been conducted. A discussion of the diboridedicarbide structure and bonding is related to anomalous lattice parameters observed for  $YbB_2C_2$ . The failure to observe diboridedicarbides for calcium, strontium, barium, thorium and metal mixtures is considered.

## THE PREPARATION AND SOME PROPERTIES OF NEW LANTHANIDE DIBORIDEDICARBIDES

By

Norman Allen Fishel

A THESIS

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#### I. INTRODUCTION

#### A. Preface

The recent rapid advances in nuclear and space technologies have necessitated the development of materials for high temperature applications. Binary compounds of the lanthanides are of particular interest for their unusual electrical and thermal properties which are exhibited along with high temperature thermodynamic stability.

In particular, the lanthanide borides and carbides have been studied frequently, but for many of the phases the physical and thermochemical properties have been only partially characterized. Only the most basic information is available about ternary lanthanide-boron-carbon systems.

#### B. Incentives for this research

The search for an explanation of the two following observations provided the incentives for this research. First, while trying to study the equilibrium pressure of carbon monoxide for the reaction

 $Sm_2O_3(s) + 3B_4C(s) = 2SmB_6(s) + 3CO(g)$  [1] Butherus<sup>1</sup> observed a new pseudo-cubic phase which he thought was a borocarbide. Second, P. K. Smith and Gilles<sup>2</sup> in a study of the lanthanide diboridedicarbides,  $LnB_2C_2$ , were unable to prepare this phase for samarium.

The possibility that these two observations were related set the initial course of this research.

### C. Historical

Metal borides and carbides frequently are prepared by the carbo-thermal reduction of the metal oxides<sup>3</sup>. Because of the great reactivity of borides at high temperatures, carbon impurities are often present in the form of occlusions of binary or ternary compounds.

The first report of a ternary compound in a lanthanide-boron-carbon system was the observation by Brewer and Haraldsen<sup>4</sup> that  $CeB_4(s)$  was not stable in the presence of graphite. Post <u>et al</u>.<sup>5</sup> in attempting to prepare lanthanide borides by reaction of the sesquioxides with boron in a graphite crucible, observed tetragonal phases of composition  $MB_x$  ( x was reported as either three or four; M was La, Pr, Gd or Yb ). In preparations of samarium borides they reported some indications of this  $MB_x$  phase, but definite identification was not made. They believed that the phases may have been stabilized by small amounts of carbon.

Johnson and Daane<sup>6</sup> although unsuccessful in their attempts to prepare the  $MB_x$  phase reported by Post <u>et al</u>. observed that "a eutectic reaction" of carbon with lanthanum-boron alloys yielded a ternary compound of the estimated formula LaBC. Binder<sup>7,8</sup> obtained an yttrium phase similar to the  $MB_x$  one and described it as having

Ņ E b Ъ Ъ 0 CI Ca Dy ch gra dec hav Gd<sub>0</sub> eit fai LuB<sub>2</sub> mixt anal With

an approximate composition of  $YB_2C$ . Eick<sup>9</sup> reacted  $ErB_4$ with graphite in high vacuum at elevated temperatures (> 2200<sup>°</sup>) and obtained a hard brittle substance similar to the other MB<sub>x</sub> borides.

In the reaction of  $B_2O_3$  with either  $La_2O_3$  or  $CeO_2$ , Markovskii <u>et al.</u><sup>10,11</sup> noted that borocarbides similar in properties to alkaline-earth borocarbides were formed. Hoyt and Chorne<sup>12</sup> hot pressed lanthanide oxides with boron in graphite dies and determined that the resulting borides were boron deficient due to reaction between the borides and graphite. They also reported that the heating of lanthanide tetraborides and hexaborides in graphite crucibles yielded only boron carbide and lanthanide carbides.

P. K. Smith and Gilles<sup>2,13</sup> prepared the Nd, Gd, Tb, Dy, Ho, Er and Yb diboridedicarbides by arc-melting stoichiometric mixtures of the respective tetraborides and graphite. Four other phases in the Gd-B-C system were deduced from the ternary phase diagram and reported as having compositions of  $Gd_{0.40}B_{0.35}C_{0.25}$ ,  $Gd_{0.35}B_{0.19}C_{0.46}$ ,  $Gd_{0.35}B_{0.45}C_{0.20}$  and  $Gd_{0.30}B_{0.40}C_{0.30}$ . The reaction of either lanthanum or samarium hexaboride with graphite failed to yield the diboridedicarbide. The analagous  $LuB_2C_2$  was prepared by Nordine <u>et al</u>.<sup>14</sup> by arc-melting mixtures of the elements. X-ray powder diffraction analyses indicated that these  $LnB_2C_2$  phases were identical with the previously recorded MB<sub>x</sub> phases.

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The crystal structure for the homologous lanthanide diboridedicarbide series was determined by P. K. Smith <u>et al.</u><sup>15</sup> from X-ray diffraction data for a single crystal of  $\text{TbB}_2\text{C}_2$  and intensity data from powdered  $\text{HoB}_2\text{C}_2$ . G. S. Smith <u>et al.</u><sup>16</sup> reported the crystal structure of  $\text{ScB}_2\text{C}_2$  to be of orthorhombic symmetry and therefore to not be isostructural with the lanthanide diboridedicarbides which possess tetragonal symmetry.

A summary of investigations in the actinide-boroncarbon systems is given by  $\operatorname{Rudy}^{17}$ . In the uranium and thorium systems there is no evidence for the existence of any actinide diboridedicarbide phases.

Curtis<sup>18</sup> studied the precipitation of graphite from the lanthanide hexaborides for reaction mixtures which had been heated to temperatures in excess of  $2000^{\circ}$ . The products from mixtures of NdB<sub>6</sub>, PrB<sub>6</sub>, CeB<sub>6</sub> and LaB<sub>6</sub> and carbon were the respective hexaboride and recrystallized graphite. Both YbB<sub>6</sub> and YB<sub>6</sub> formed with carbon the diboridedicarbides and the hexaborides.

#### D. Thesis organization

This work involves primarily a) the preparation of samarium diboridedicarbide from a number of varied starting mixtures and a wide range of reaction conditions, and b) an examination of  $LnB_2C_2$  stability with varying metal oxidation number. The  $SmB_2C_2$  samples were characterized by several methods and the results are presented.

i Γı L The study included the attempted preparation of other isostructural  $MB_2C_2$  phases in which M was La, Ce, Eu, Gd, Tm, Yb, Lu, Y, Ca, Sr, Ba and Th and mixtures of the following: Sm-Ca, Sm-Th and Ca-Th.

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#### II. EXPERIMENTAL METHODS

#### A. Introduction

Materials which were used as reactants, crucibles and bombs are listed in Appendix I along with their sources and purity levels. Appendix II lists by record number and research notebook reference those phases identified by X-ray diffraction analysis.

#### B. Sample preparation

#### 1. Starting mixtures

A variety of starting mixtures was used to prepare the diboridedicarbides. Equations [2] through [9] are intended to represent approximate starting stoichiometries and not necessarily simple reactions.

$$LnB_{6}(s) + 3C(s)^{2} = LnB_{2}C_{2}(s) + B_{4}C(s)$$
 [2]

$$2LnB_4(s) + 5C(s) = 2LnB_2C_2(s) + B_4C(s)$$
 [3]

$$Ln_2O_3(s) + B_4C(s) + 6C(s) = 2LnB_2C_2(s) + 3CO(g)$$
 [4]

$$Ln_2O_3(s) + 4B(s) + 7C(s) = 2LnB_2C_2(s) + 3CO(g)$$
 [5]

$$Ln_2O_3(s) + 2B_2O_3(s) + 13C(s) = 2LnB_2C_2(s) + 9CO(g)$$
 [6]

$$2Ln(s) + B_4C(s) + 3C(s) = 2LnB_2C_2(s)$$
 [7]

$$Ln(s) + 2B(s) + 2C(s) = 2LnB_2C_2(s)$$
 [8]

$$LnB_{6}(s) + 2Ln(s) + 6C(s) = 3LnB_{2}C_{2}(s)$$
 [9]

The synthetic starting mixtures were usually chosen

## \* C(s) represents the graphitic form of carbon in these equations.

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to approach one of the ratios listed above. In selected cases a large excess of one of the components was used.

2. Reactant preparation

All of the reactants except samarium and europium metals, SmB<sub>4</sub> and SmB<sub>6</sub> were available in the form of powders. Samarium metal powder obtained by filing an ingot of the metal was sometimes used after iron contamination had been removed magnetically. Although Sm metal can be oxidized by air, the reaction is slow enough so that oxide contamination was minimal since exposure to air was brief. All handling of Eu metal was performed in a helium filled glove box.

Metal borides were prepared either by direct reaction of the elements or by reduction of metal oxides<sup>19</sup> in the arc-melter. The reacted pellets were crushed in a diamond steel mortar and then ground finely with an agate mortar and pestle. The boride samples were washed successively with 50% HCl and distilled water and allowed to air dry at room temperature. Alkaline-earth oxides were prepared by calcining the metal carbonate or hydroxide at 850° for two days.

The weighed starting compositions were mixed thoroughly either by grinding with an agate mortar and pestle or by shaking in a plastic container mounted on a Wig-L-Bug amalgamator (Crescent Dental Co., Chicago, Illinois). If the sample was to be heated by arc-melting, the mixed powder was compacted into a one-quarter inch diameter

П t u е a С i CI s tł tł Th or Wh sai on€ pellet using a hardened steel die under a hydraulic press (Carver Laboratory Press, Fred S. Carver, Inc., Summit, New Jersey) employing a press pressure of about 3000 psi. Solid metal chips when used were placed together with the powdered reactants in the reaction vessel.

3. Arc-melter

The majority of the samples were fused in an arcmelter equipped with both a water-cooled electrode and a water-cooled copper hearth. A detailed description of this equipment has been given by Butherus<sup>20</sup>.

A one-quarter inch diameter tungsten electrode was used for all preparations except one in which a graphite electrode was used. Arc currents varied from 20 to 200 amperes direct current with 75 to 100 amperes being most common. If currents lower than 75 amperes were used, incomplete melting of the sample was often observed, while currents of greater than 100 amperes frequently caused sputtering.

An electric arc was struck by momentarily touching the electrode to the hearth. The arc was then played upon the sample pellet which heated rapidly and then melted. The temperature could be controlled coarsely by raising or lowering the electrode or by operating a foot treadle which controlled the welding generator output. After the sample was fused, heating was continued for approximately one minute after which the sample solidified almost

immediately. It was then turned over and remelted to promote homogenity. There was some evidence of pitting of the copper hearth but copper contamination was assumed to be minimal.

The arc-melter was filled with helium which was purged of active gases by arcing a zirconium button before the melting of each pellet. A few reactions were conducted with a carbon monoxide atmosphere.

#### 4. Tantalum bombs

An alternative to arc-melting for sample preparation was to confine the reactants in a tantalum tube which was sealed by welding prior to heating. Before its use as a bomb the tubing was outgassed by inductively heating it at temperatures up to 2100° in high vacuum for periods of up to eight hours. One end of the tube was sealed by heliarc welding, the reactants were placed in the tube which was then placed in a welding chamber. The chamber was alternately evacuated and then flushed with helium several times and finally the open end of the bomb was welded. The bomb was heated by induction. Temperatures were measured using a disappearing filament optical pyrometer (Leeds and Northrup Co., Philadelphia, Pennsylvania) by sighting onto the outer wall of the bomb. No correction was made for window or prism transmittance or for the emissivity of the tantalum surface.

#### 5. Crucibles

In one preparation the reactants were placed in a tungsten crucible which was heated inductively. Although a product composition based upon starting stoichiometry was not obtained because of the interaction of tungsten with boron and boride samples at high temperatures<sup>21</sup>, the diboridedicarbide was the major product. Several attempts to prepare samarium diboridedicarbide in a graphite crucible were unsuccessful - samarium dicarbide was the major product.

#### 6. Quartz ampoules

Quartz was found unsatisfactory for  $\text{SmB}_2\text{C}_2$  preparation because of its degradation by the boron. Attempts to use a platinum foil liner to shield the quartz were equally unsatisfactory because of formation of a platinumsamarium alloy<sup>22</sup>.

#### C. Sample characterization

#### 1. X-ray analysis

All reaction products were subjected to X-ray diffraction analysis. This technique normally detects phases present to the extent of ten per cent or more in a mixture of phases. In the majority of preparations more than one phase was present and it was not always possible to identify all the phases. Quantitative elemental analyses were not performed because of the inability to prepare a pure diboridedicarbide phase.

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Debye-Scherrer powder X-ray diffraction analysis with copper K radiation ( $\lambda \alpha = 1.5418$ Å) was used for most of the samples. The mass absorption coefficient for copper K radiation reaches a maximum near samarium<sup>23</sup> so that long exposure times were required for the X-ray films. Film backgrounds were greatly darkened by the fluorescence radiation from samarium. This condition was partially alleviated by masking the film with a layer of aluminum foil which acted as a screen. Alternately, exposures were made with iron K radiation ( $\lambda \alpha = 1.9373$ Å) for which the mass absorption coefficient for samarium is low.

Some preparations were examined using a Guinier foward focusing<sup>24</sup> X-ray powder diffraction camera (Ingeniörsfirman Instrumenttjänst, Sundbyberg 1, Sweden) employing copper K& radiation. Focusing and separation of the K& radiation of the unfiltered primary beam are achieved by isolating the (1011) reflection from a curved single crystal quartz plate. The sample was mounted by adhering a thin layer of the powdered sample on Scotch transparent tape covering the hole in the sample disc.

Intensity data using copper K radiation were taken with a Siemens Kristalloflex IV X-ray generator, diffractometer and scaling equipment (Siemens America Inc., New York, New York). Powdered samples were mounted on 40x40x1 mm glass slides using Canada Balsam (Fisher Scientific Co., Pittsburgh, Pennsylvania). Platinum powder (Englehard Industries Inc., Newark, New Jersey) was mixed

with the samples to provide an internal standard. The Siemens equipment was also used in the fluorescence mode of operation with a LiF analyzing crystal and tungsten white radiation to determine if tantalum was present as a contaminant in those samples prepared by the bomb technique.

Precise lattice parameters were obtained by a Nelson-Riley extrapolation for Debye-Scherrer data and by a ( $\cos \Theta \cot \phi$ ) extrapolation for diffractometer data<sup>25</sup>. A CDC 3600 computer was used for these computations.

#### 2. Micrographic analysis

Some of the arc-melted pellets were examined micrographically with magnifications up to 800x with a Bausch and Lomb model DMZ-D3 Dyna-Zoom Metallograph (Bausch and Lomb, Inc., Rochester, New York). The samples were prepared for examination by encapsulating them using Meta-Test Cold Mount (Precision Scientific Co., Chicago, Illinois) and then polishing with silicon carbide papers of successively finer grits. Samples were observed under a variety of viewing conditions (dark field, polarized light, green field) and after having been treated with a variety of etchant solutions (HC1, HNO<sub>3</sub>, HNO<sub>2</sub>). Distinguishable domains were never seen even with a sample which was later shown by X-ray analysis to contain more than one phase.

#### III. RESULTS

A. Synthesis experiments

#### 1. Lanthanum diboridedicarbide

Two samples which were prepared by arc-melting nearly stoichiometric mixtures of the sesquioxide, boron and graphite in accordance with equation [5], contained  $LaB_2C_2$  as the major product with  $LaB_6$  and other unidentified phases as minor constituents. The calculated lattice parameters are  $a_0 = 3.816 \pm 0.002^*$  and  $c_0 = 3.975 \pm 0.003$  Å.

#### 2. Cerium diboridedicarbide

The preparation of  $CeB_2C_2$  was conducted in a manner similar to that used for the  $LaB_2C_2$  preparation. X-ray powder diffraction data for a typical preparation, a cerium(IV) oxide-boron-graphite reaction product, are given in Table I. The extrapolated lattice parameters are  $a_0 = 3.817 \pm 0.001$  and  $c_0 = 3.852 \pm 0.001$  Å.

#### 3. Samarium diboridedicarbide

The first two syntheses were conducted with a carbon monoxide atmosphere in the arc-melter in the belief that the reaction was represented by equation [1]. Subsequent arc-melter syntheses were conducted with a helium atmosphere. The phase which was identified later as  $\text{SmB}_2\text{C}_2$ 

\* Errors reported are standard deviations.

| No.                  | d (A) <sub>4</sub><br>calc. | C <sub>2</sub><br>(hk1) | Ce<br>d (Å)*<br>calc. | <sup>B</sup> 6<br>(hk1) | sin <sup>2</sup> 0 <sub>obs.</sub>   | d (Å) obs.                       |
|----------------------|-----------------------------|-------------------------|-----------------------|-------------------------|--------------------------------------|----------------------------------|
| 1<br>2<br>3<br>4     | 3.832<br>3.781<br>graphit   | 001<br>100<br>e (002)   | 4.103                 | 100                     | 0.0353<br>0.0405<br>0.0416<br>0.0536 | 4.103<br>3.832<br>3.781<br>3.331 |
| 5<br>6<br>7<br>8     | 2.712                       | 101                     | 2.901<br>2.369        | 110<br>111              | 0.0617<br>0.0702<br>0.0818<br>0.1051 | 3.102<br>2.909<br>2.697<br>2.378 |
| 9<br>10<br>11<br>12  | 1.928<br>1.908              | 002<br>200              | 1.835                 | 200                     | 0.1228<br>0.1605<br>0.1641<br>0.1742 | 2.200<br>1.924<br>1.903<br>1.847 |
| 13<br>14<br>15       | 1.710                       | 201<br>210              | 1.625                 | 211                     | 0.2052                               | 1.712<br>1.626                   |
| 16<br>17<br>18<br>19 | 1.568<br>1.560<br>1.356     | 112<br>211<br>202       | 1.368                 | 300                     | 0.2427<br>0.2448<br>0.3134<br>0.3242 | 1.567<br>1.558<br>1.377<br>1.354 |
| 20<br>21<br>22<br>23 | 1.349<br>1.278<br>1.273     | 220<br>212<br>221       | 1.297                 | 310                     | 0.3255<br>0.3482<br>0.3650           | 1.351<br>1.306<br>1.276          |
| 24<br>25<br>26       | 1.270                       | 300                     | 1.237<br>1.237        | 311<br>311              | 0.3671<br>0.3840<br>0.3867<br>0.3998 | 1.272<br>1.242<br>1.240          |
| 20<br>27<br>28       | 1.207<br>1.206<br>1.160     | 301<br>310<br>113       |                       |                         | 0.4082                               | 1.207<br>1.160                   |
| 30                   | 1.151                       | 311                     |                       |                         | 0.4705                               | 1.148                            |

**Table I.** X-ray diffraction data for a cerium(IV) oxide-boron-graphite reaction product Copper K radiation

 $# a_0 = 3.781 \text{Å}, c_0 = 3.832 \text{Å}$ \*  $a_0 = 4.103 \text{Å}$ 

was found to be a reaction product whenever graphite or a carbon containing compound was present as a reactant.

The purest samples of  $\text{SmB}_2\text{C}_2$  were obtained when either the sesquioxide or metal was arc-melted with boron and graphite.  $\text{SmB}_2\text{C}_2$  was a product when any of the mixtures represented by equations [4] through [9] was arcmelted. Samarium tetraboride was never prepared free of the hexaboride, so the stoichiometry given in equation [3] could not be tested. Attempts to prepare  $\text{SmB}_2\text{C}_2$  from the hexaboride and graphite [2] were unsuccessful.

 $SmB_2C_2$  was the major product in bomb preparations from metal, boron and graphite. Contamination by tantalum borides was often evident. Differences in product composition were not noted for preparations at temperatures from  $1100^\circ$  to  $1640^\circ$ .

X-ray diffraction data for  $\text{SmB}_2\text{C}_2$  are presented in Table II. The extrapolated lattice parameters are  $a_0 = 3.796 \pm 0.001$  and  $c_0 = 3.696 \pm 0.001\text{Å}$ . A comparison among the diffraction patterns for  $\text{GdB}_2\text{C}_2$  and  $\text{SmB}_2\text{C}_2$  and other diboridedicarbides is presented in Figure I.

Although additional phases were frequently present in the  $\text{SmB}_2\text{C}_2$  preparations it was not possible to index the diffraction data on cubic or tetragonal symmetries. None of these phases was identified as being similar to the four other borocarbides reported by P. K. Smith in the Gd-B-C ternary system.

| No.  | I/I <sub>o</sub><br>ob <b>s</b> .  | d (Å)<br>calc.#   | d (Å)<br>obs.  | sin <sup>2</sup> $\Theta_{calc}$  | (hk1)  |
|--|--|---|--|---|--|
| $1 \\ 2 \\ 3 \\ 4 \\ 5 \\ 6 \\ 7 \\ 8 \\ 9 \\ 10 \\ 11 \\ 12 \\ 13 \\ 14 \\ 15 \\ 16 \\ 17 \\ 18 \\ 19 \\ 20 \\ 21 \\ 22 \\ 23 \\ 24 \\ 25 \\ 26 \\ 27 \\ 28 \\ 9 \\ 30 \\ 31 \\ 32 \\ 31 \\ 31$ | obs.         64         36         48         100         25         32         28         40         36         36         36         36         36         36         36         36         36         36         36         37         16         5         16         5         16         5         16         5         16         5         11         5         1         5         1         5         1         5         1         5         1         5         1         5         1         5         1         5         1         5         1         5         1         5         1 <td>calc#<br/>3.796<br/>3.696<br/>3.684<br/>2.648<br/>2.172<br/>1.898<br/>1.848<br/>1.698<br/>1.662<br/>1.543<br/>1.522<br/>1.342<br/>1.324<br/>1.265<br/>1.262<br/>1.250<br/>1.232<br/>1.200<br/>1.197<br/>1.172<br/>1.142<br/>1.142<br/>1.197<br/>1.172<br/>1.142<br/>1.086<br/>1.053<br/>1.044<br/>1.033<br/>1.013<br/>1.007<br/>1.000<br/>0.949<br/>0.924</td> <td>obs.<br/>3.761<br/>3.657<br/>3.667<br/>2.630<br/>2.160<br/>1.889<br/>1.840<br/>1.692<br/>1.683<br/>1.655<br/>1.537<br/>1.517<br/>1.339<br/>1.321<br/>1.264<br/>1.259<br/>1.248<br/>1.196<br/>1.170<br/>1.140<br/>1.118<br/>1.086<br/>1.050<br/>1.043<br/>1.032<br/>1.012<br/>1.006<br/>0.997</td> <td>0.04123<br/>0.04351<br/>0.08247<br/>0.08474<br/>0.12598<br/>0.16494<br/>0.17403<br/>0.20617<br/>0.20844<br/>0.21526<br/>0.24968<br/>0.25650<br/>0.32987<br/>0.33896<br/>0.37110<br/>0.37338<br/>0.38020<br/>0.39156<br/>0.41234<br/>0.41234<br/>0.41461<br/>0.43279<br/>0.45585<br/>0.47403<br/>0.50390<br/>0.53604<br/>0.54513<br/>0.55650<br/>0.57957<br/>0.58637<br/>0.59770<br/>0.65974<br/>0.69611</td> <td><math display="block"> \begin{array}{c} 100\\001\\110\\101\\111\\200\\002\\210\\201\\102\\211\\112\\220\\202\\300\\221\\212\\212\\202\\300\\221\\212\\203\\300\\221\\212\\300\\301\\103\\311\\113\\222\\320\\302\\203\\321\\312\\213\\400\\004\end{array} </math></td> | calc#<br>3.796<br>3.696<br>3.684<br>2.648<br>2.172<br>1.898<br>1.848<br>1.698<br>1.662<br>1.543<br>1.522<br>1.342<br>1.324<br>1.265<br>1.262<br>1.250<br>1.232<br>1.200<br>1.197<br>1.172<br>1.142<br>1.142<br>1.197<br>1.172<br>1.142<br>1.086<br>1.053<br>1.044<br>1.033<br>1.013<br>1.007<br>1.000<br>0.949<br>0.924 | obs.<br>3.761<br>3.657<br>3.667<br>2.630<br>2.160<br>1.889<br>1.840<br>1.692<br>1.683<br>1.655<br>1.537<br>1.517<br>1.339<br>1.321<br>1.264<br>1.259<br>1.248<br>1.196<br>1.170<br>1.140<br>1.118<br>1.086<br>1.050<br>1.043<br>1.032<br>1.012<br>1.006<br>0.997 | 0.04123<br>0.04351<br>0.08247<br>0.08474<br>0.12598<br>0.16494<br>0.17403<br>0.20617<br>0.20844<br>0.21526<br>0.24968<br>0.25650<br>0.32987<br>0.33896<br>0.37110<br>0.37338<br>0.38020<br>0.39156<br>0.41234<br>0.41234<br>0.41461<br>0.43279<br>0.45585<br>0.47403<br>0.50390<br>0.53604<br>0.54513<br>0.55650<br>0.57957<br>0.58637<br>0.59770<br>0.65974<br>0.69611 | $ \begin{array}{c} 100\\001\\110\\101\\111\\200\\002\\210\\201\\102\\211\\112\\220\\202\\300\\221\\212\\212\\202\\300\\221\\212\\203\\300\\221\\212\\300\\301\\103\\311\\113\\222\\320\\302\\203\\321\\312\\213\\400\\004\end{array} $ |
| 33<br>34<br>35   | 5  | 0.920<br>0.919<br>0.915   | 0.915  | 0.70098<br>0.70325<br>0.71007   | 410<br>401<br>322  |

Table II. X-ray diffraction data for  $\text{SmB}_2^C_2$ Copper K  $\gtrless$  radiation

 $# a_0 = 3.696 \text{Å}, c_0 = 3.796 \text{\AA}$ 





\* Relative intensities were not determined.

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#### 4. Europium-boron-carbon

Tantalum bomb preparations from the metal, boron and graphite yielded europium hexaboride, europium dicarbide and graphite. When  $Eu_2O_3$ -B-C mixtures were arc-melted, the products were  $EuB_6$ , graphite and an unknown phase or phases. Table III lists the Guinier X-ray powder diffraction record for the products from the arc-melter. A partial indexing of the unknown lines was achieved on tetragonal symmetry with lattice parameters of  $a_0 = 3.771$ and  $c_0 = 4.028$ . The diffraction pattern of the unknown phase was always of poor quality so that relative intensities of the lines could not be compared with the relative intensities of the diboridedicarbide lines.

#### 5. Thulium diboridedicarbide

The products of arc-melted mixtures of  $\text{Tm}_2\text{O}_3\text{-B-C}$ were  $\text{TmB}_2\text{C}_2$  and a mixture of thulium borides. Table IV lists the diffraction lines for a typical arc-melted sample. The extrapolated lattice parameters for  $\text{TmB}_2\text{C}_2$  are  $a_0 = 3.776 \pm 0.011$  and  $c_0 = 3.477 \pm 0.008\text{\AA}$ .

#### 6. Other diboridedicarbides

The diboridedicarbides for gadolinium, ytterbium, lutetium and yttrium were prepared by arc-melting mixtures of the respective sesquioxides, boron and graphite. Calculated lattice parameters for all the diboridedicarbides are compared with the values previously reported in Table V. Figure II is a graphical display of the varia-

Table III. X-ray diffraction data for an  $Eu_2O_3$ -B-C reaction product Copper K $\infty_1$  radiation

|                 |               |                                     | EuBe            |       | Unknown         | phase |
|-----------------|---------------|-------------------------------------|-----------------|-------|-----------------|-------|
| No.             | d (Å)<br>obs. | sin <sup>2</sup> Ə<br>ob <b>s</b> . | d (Å),<br>calc. | (hk1) | d (Å),<br>calc. | (hk1) |
| 1               | 4.276         | 0.0325                              |                 |       |                 |       |
| 2               | 4.178         | 0.0340                              | 4.178           | 100   |                 |       |
| 3               | 4.075         | 0.0358                              |                 |       |                 |       |
| 4               | 4.028         | 0.0369                              |                 |       | 4.028           | 001   |
| )<br>4          | 3.939         | 0.0383                              |                 |       | 2 771           | 100   |
| 07              | 3 676         | 0.0417                              |                 |       | 5.//1           | 100   |
| 8               | 3 570         | 0 0466                              |                 |       |                 |       |
| 9               | 3,457         | 0.0497                              |                 |       |                 |       |
| 10              | 3.336         | 0.0532                              | graphite        | (002) |                 |       |
| 11              | 3.046         | 0.0604                              | 0.              | • •   |                 |       |
| 12              | 2.926         | 0.0692                              | 2.955           | 110   |                 |       |
| 13              | 2.795         | 0.0760                              |                 |       |                 |       |
| 14              | 2.783         | 0.0767                              |                 |       | 2.753           | 101   |
| 15              | 2.664         | 0.0837                              |                 |       | 2.667           | 110   |
| 10              | 2.608         | 0.0873                              | 2 410           | 111   |                 |       |
| 19              | 2.402         | 0.1028                              | 2.410           | 111   |                 |       |
| 19              | 2.310         | 0 1216                              |                 |       | 2 223           | 111   |
| 20              | 2.073         | 0.1382                              | 2.087           | 200   |                 | 111   |
| 21              | 2:073         | 0.1002                              | 2.007           | 200   | 2,014           | 002   |
| $\overline{22}$ | 1.915         | 0.1620                              |                 |       |                 |       |
| 23              |               |                                     |                 |       | 1.886           | 200   |
| 24              | 1.854         | 0.1727                              | 1.867           | 210   |                 |       |
| 25              | 1.789         | 0.1857                              |                 |       |                 |       |
| 26              | 1.761         | 0.1916                              |                 |       | 1.776           | 102   |
| 27              | 1.6/5         | 0.2118                              |                 |       |                 |       |
| # 0             | - / 1798      |                                     |                 |       |                 |       |

#  $a_0 = 4.178$ \*  $a_0 = 3.771$ ,  $c_0 = 4.028$ 

| No.                  | TmB<br>d (A) <sub>#</sub><br>calc | 2 <sup>C</sup> 2<br>(hk1) | TmB<br>d (A),<br>calc.  | 4<br>(hkl)        | TmB<br>d (A) | 2<br>(hkl) | d (Å)                                  |
|----------------------|-----------------------------------|---------------------------|-------------------------|-------------------|--------------|------------|--|
| 1<br>2<br>3<br>4     |                                   |                           | 3,976                   | 001               |              |            | 6.622<br>5.448<br>4.368/(111)<br>3.995 |
| 5                    | 3.775                             | 100                       | 3 510                   | 200               | 3.731        | 001        | 3.771/(200)                            |
| 7<br>8<br>9          |                                   |                           | 3 147                   | 200               |              |            | 3.458<br>3.363<br>3.229<br>3.146       |
| 11<br>12<br>13<br>14 |                                   |                           | 3.177                   | 210               |              |            | 3.026<br>2.946<br>2.833<br>2.736       |
| 15<br>16<br>17       | 2.669                             | 110                       | 2.635                   | 201               |              |            | 2.666<br>2.628<br>2.602/(220)          |
| 18<br>19<br>20       | 2.557                             | 101                       | 2.468                   | 211               |              |            | 2.555<br>2.470<br>2.374                |
| 21<br>22             |                                   |                           | 2.226                   | 310               | 2.249        | 101        | 2.249/(311)<br>2.227                   |
| 23<br>24<br>25       | 2.117                             | 111                       | 1.988<br>1.942          | 002<br>311        |              |            | 2.115<br>1.992<br>1.942                |
| 26<br>27             | 1.888                             | 200                       | 1.846                   | 112               | 1.886        | 002        | 1.884<br>1.849                         |
| 28<br>29<br>30       |                                   |                           | 1.731                   | 321               |              |            | 1.812<br>1.737<br>1.7194(331)          |
| 31<br>32<br>33       | 1.688<br>1.660                    | 210<br>201                | 1.707<br>1.681<br>1.659 | 410<br>212<br>330 |              |            | 1.706<br>1.684<br>1.656                |
| 34<br>35             | 1.518                             | 211                       |                         |                   | 1.565        | 102        | 1.578<br>1.516                         |
| 36<br>37             | 1.335                             | 220                       | 1.483                   | 312               | 1 210        | 001        | 1.456<br>1.333                         |
| 38<br>39<br>40       | 1 970                             | 202                       | 1.295                   | 412<br>222        | 1.318        | 201        | 1.297                                  |
| 40<br>41<br>42       | 1.278                             | 300                       | 1.240                   | 202               |              |            | 1.257                                  |
| 42<br>43<br>44       | 1.240                             | <u> </u>                  | 1,229                   | 203               | 1,226        | 112        | 1.231<br>1.226                         |

Table IV. X-ray diffraction data for a Tm<sub>2</sub>O<sub>3</sub>-B-C reaction product

|                  | TmB2           | C2         | Tm             | B4    | Т             | mB <sub>2</sub> |               |
|------------------|----------------|------------|----------------|-------|---------------|-----------------|---------------|
| No.              | d (Å)<br>calc. | (hk1)      | d (Å)<br>calc. | (hk1) | d (Å)<br>calc | (hk1)           | d (Å)<br>obs. |
| 45               | 1.211          | 212        |                | -     |               |                 | 1.210         |
| 40               | 1,183          | 301        |                |       |               |                 | 1,192         |
| 48               | 1.100          |            | 1.156          | 531   |               |                 | 1.157         |
| 49               | 1.129          | 311        |                |       |               |                 | 1.129         |
| 50               | 1 050          | 000        |                |       |               |                 | 1.108         |
| 51<br>52         | 1.058          | 222        |                |       |               |                 | 1.062         |
| J2<br>53         | 1 019          | 302        |                |       |               |                 | 1.045         |
| 54               | 1.002          | 321        |                |       |               |                 | 1.002         |
| 55               |                |            |                |       |               |                 | 0.983         |
| 56               |                |            |                |       |               |                 | 0.955         |
| 57               | 0.944          | 400        |                |       |               |                 | 0.942         |
| 58               | 0.916          | 410        |                |       |               |                 | 0.915         |
| 59<br>60         | 0.897          | 322        |                |       |               |                 | 0.890         |
| 00               | 0.885          | 411        |                |       |               |                 | 0.889         |
| 61               |                |            |                |       |               |                 | 0.875         |
| 62               | 0.862          | 331        |                |       |               |                 | 0.861         |
| 63               | 0.852          | 303        |                |       |               |                 | 0.852         |
| 64               | 0.844          | 420        |                |       |               |                 | 0.84/         |
| 66               | 0 829          | 402        |                |       |               |                 | 0.832         |
| 67               | 0.820          | 421        |                |       |               |                 | 0.820         |
| 68               | 0.810          | 412        |                |       |               |                 | 0.810         |
| 69               | 0.792          | 332        |                |       |               |                 | 0.792         |
| 70               |                |            |                |       |               |                 | 0.789         |
| # a <sub>0</sub> | = 3.775        | $A, c_0 =$ | : 3.476Å       |       |               |                 |               |
| * a <sub>o</sub> | = 7.071        | $A, c_0 =$ | : 3.997Å       |       |               |                 |               |

Table IV. Continued

 $\neq$  These lines can be assigned to TmB<sub>12</sub> a<sub>0</sub> = 7.476Å

-

= 3./31A

 $\# a_0 = 3.250 \text{Å}, c_0 = 3.731 \text{Å}$ 

tion of the diboridedicarbide lattice parameters with ionic radii. Both  $a_0$  and  $c_0$  are plotted on the same scale to emphasize the difference.

#### 7. Other preparations

Attempts to prepare isostructural tetragonal diboridedicarbides for calcium, strontium, barium, thorium and mixtures of samarium with calcium or thorium and calcium with thorium were all unsuccessful. The method of preparation was arc-melting a mixture of the respective oxides, boron and graphite.

For the mixed metal preparations, the samarium content was varied from 90 to 10 atom per cent. There was no variation of the lattice parameters when  $\text{SmB}_2\text{C}_2$  was observed as one of the products. In the samarium-thorium preparations containing about 50 atom per cent or more of thorium, the diffraction pattern of the products was complex. It was not possible to determine if any of the actinide borocarbides reported by  $\text{Rudy}^{17}$  was present since he gave no diffraction data.

#### B. Diboridedicarbide characterization

#### 1. Appearance

All samples containing LnB<sub>2</sub>C<sub>2</sub> were hard, brittle substances colored black or dark grey. The samples had no characteristic appearance even when viewed with low power magnification.

| This work          |   | Other work  |  |   |
|--------------------|---|---|--|---|
| а <sub>о</sub> (Å) | c <sub>o</sub> (Å)  | a <sub>o</sub> (Å)  | c <sub>o</sub> (Å)   |   |
| 3.816              | 3.975   | 3.82  | 3.96   | (a)   |
| 3.817              | 3.852   |   |  |   |
|                    |   | 3.81  | 3.81   | (a)   |
|                    |   | 3.803   | 3.794  | (Ъ)   |
| 3.796              | 3.696   |   |  |   |
| (3.771)            | (4.028)   |   |  |   |
| 3.793              | 3.635   | 3.792   | 3.640  | (Ъ)   |
|                    |   | 3.784   | 3.591  | (b)   |
|                    |   | 3.782   | 3.560  | (Ъ)   |
|                    |   | 3.780   | 3.537  | (b)   |
|                    |   | 3.778   | 3.508  | (Ъ)   |
| 3.776              | 3.477   |   |  |   |
| 3.775              | 3.552   | 3.775   | 3.560  | (Ъ)   |
| 3.762              | 3.453   | 3.763   | 3.447  | (ç)   |
| 3.788              | 3.551   | 3.78  | 3.55   | (d)   |
|                    | This<br>a <sub>0</sub> (Å)<br>3.816<br>3.817<br>3.796<br>(3.771)<br>3.793<br>3.775<br>3.775<br>3.762<br>3.788 | This work $a_0$ (Å) $c_0$ (Å)3.8163.9753.8173.8523.7963.696(3.771)(4.028)3.7933.6353.7753.5523.7623.4533.7883.551 | This workOther $a_0$ ( $\hat{R}$ ) $c_0$ ( $\hat{R}$ ) $a_0$ ( $\hat{R}$ )3.8163.9753.823.8173.8523.8173.8523.813.8033.7963.696(3.771)(4.028)3.7933.6353.7843.7823.7803.7763.4773.7753.5523.7623.4533.7883.5513.7883.551 | This workOther work $a_0$ (Å) $c_0$ (Å) $a_0$ (Å) $c_0$ (Å)3.8163.9753.823.963.8173.8523.813.813.8033.7943.7963.696(3.771)(4.028)3.7843.5913.7933.6353.7923.6403.7843.5913.7823.5603.7763.4773.7783.5083.7753.5523.7753.5603.7623.4533.7633.4473.7883.5513.783.55 |

Table V. Lattice parameters for tetragonal LnB<sub>2</sub>C<sub>2</sub>

Reference5Reference13Reference14Reference7 (a)

(́b)

(c) (d)



Figure II.  $LnB_2C_2$  lattice parameter variation

2. Hydrolysis

Most of the samples were unstable in air at room temperature. Partial decomposition took place in periods ranging from a few hours to a few days. Powdered samples vigorously reacted with 50% HCl solution evolving acetylene and frequently another gas with an obnoxious odor. No further characterization of these gases was undertaken.

P. K. Smith<sup>13</sup> reported that the lanthanide diboridedicarbides were stable in air and stable to hydrochloric acid. The explanation for this apparent difference is that the observed hydrolysis is not a reaction of the diboridedicarbide but rather a reaction of a carbon rich impurity.  $LnB_2C_2$  was observed in the X-ray diffraction patterns of samples which had been exposed to air for several months. The source of the obnoxious odor is not readily explained.

#### 3. Vaporization

The high temperature vaporization behavior of one sample of  $\text{SmB}_2\text{C}_2$  was observed in the Bendix time-of-flight mass spectrometer model 12-107. The sample was confined in a tungsten crucible which was heated by electron bombardment. As the temperature was increased above  $1500^\circ$ , Sm(g) was identified in the mass spectrum. This was the only species observed up to  $1700^\circ$  at which temperature the experiment was terminated.

The X-ray powder diffraction pattern of the residue contained only three diffuse lines, one of which had a  $\underline{d}$  value of approximately 13.1Å.

#### 4. Annealing

Samples of  $\text{SmB}_2\text{C}_2$  were annealed by heating in a graphite container. The diffraction lines were sharper for those samples which had been heated for about an hour at  $1000^{\circ}$  under an atmosphere of helium. No change in lattice parameters was observed for annealed <u>vs</u>. non-annealed samples.

The density of  $\text{SmB}_2\text{C}_2$  based upon one formula unit per unit cell and lattice parameters of  $a_0 = 3.796$  and  $c_0 = 3.696\text{Å}$  is 6.11 g cm<sup>-3</sup>. This value is in agreement with the pycnometric density of  $\text{GdB}_2\text{C}_2$  in nitrobenzene of 6.1 g cm<sup>-3</sup> as determined by Smith<sup>13</sup>.

#### IV. DISCUSSION

A. Lattice parameter variations

1. Correct unit cell

The structure of the lanthanide diboridedicarbides as determined by P. K. Smith<sup>13,15</sup> consists of planar light atom sheets at  $z = \frac{1}{2}$ , with sheets of metal atoms sandwiched between them at z = 0. The non-metal sheets contain fused, regular, equilateral eight- and four-membered light atom rings with each atom bonded to three others in the sheet. The metal atoms are situated above and below the centers of the eight-membered rings. The length of the a-axis of the unit cell is thus dependent upon the dimension of the boron-carbon rings. The size of the metal atoms determines the interlayer spacing which is equal to the length of the c-axis.

Since the X-ray data did not permit a distinction between the boron and carbon atoms in the structure, the resulting space group is  $\underline{P4/mmm}$  (No. 123)<sup>26</sup> with one  $\operatorname{LnB_2C_2}$  unit per cell. P. K. Smith assumed that the most probable light atom ordering scheme consisted of alternating boron and carbon atoms distributed according to space group  $\underline{P4/mbm}$  (No. 127) and a cell twice as large, a' = 1.414a. This structure maintains the four-fold axis required for tetragonal symmetry. The two possible unit cells are indicated in Figure III.

Kernen and and a second se



a) Projection of four unit cells along the z-axis. The metal atoms are at z = 0 and the light atoms are at  $z = \frac{1}{2}$ . The dashed lines show the outline of the larger unit cell.



b) Projection showing alternating metal and light atom layers. Some light atoms are omitted for clarity.

(Anters)

A neutron diffraction investigation would allow the boron positions to be distinguished and the ordering scheme established firmly.

#### 2. Chemical bonding

The bonding scheme invoked by P. K. Smith<sup>13</sup> requires the lanthanides to be trivalent. If both lanthanide atoms in the larger unit cell each contribute three valence electrons to each eight-membered ring of light atoms, a total of 34 electrons are available for light atom bonding. This scheme permits each atom in the ring to satisfy the octet rule and the overall ring to have aromatic resonance stabilization (4n + 2 electrons where n is an integer).

The nearly linear relationship between the ionic radius and the interlayer spacing-c is shown in Figure II. Ytterbium shows the greatest deviation from this relationship and perhaps is more properly situated at point A (Figure II) which represents the Yb<sup>+2</sup> radius. An ytterbium valence between two and three provides the best fit.

The exact valence of the metal is questionable for several lanthanide compounds. Westrum<sup>27</sup> has studied the metal valence in the lanthanide hexaborides. Low temperature heat capacity measurements indicate a Schottkey anomaly that cannot be explained on the basis of excitation of the metal in the +3 state. Investigations of the fine structure of the main L absorption edges of the hexaborides and oxides show a shift indicative of the divalent state for Sm, Eu and Yb. Magnetic susceptibility measurements for  $CeB_6$  are consistent with the behavior expected for  $Ce^{+2}$ . For most of the metals the proportion of  $Ln^{+2}$  increases as the temperature is decreased. In view of this information, it is necessary to consider the possibility that the metals are not +3 in the dibor-idedicarbides.

If the two metal atoms in the larger unit cell of  $LnB_2C_2$  are divalent, the total number of electrons available for light atom bonding would be 32 (two from each of two metals, three from each of four borons and four from each of four carbons). On this basis, 24 electrons would participate in sigma bonding in the eight-membered ring and only eight in pi bonding. Eight electrons are not sufficient to provide aromatic stabilization for the ring. However, if the rings are not aromatic, their planarity is not easily explained.

An alternative to the planar structure would be a puckered light atom ring. A regular octagon has interior angles of  $135^{\circ}$ . This bond angle would produce large angular strain in the light atom structure for either  $sp^2$  or  $sp^3$  hybridization. The carbon analog of the eightmembered B-C rings with alternating single and double bonds is cyclooctatetraene which has been shown to be in a "tub" conformation<sup>28</sup>. Resonance energy gained in the planar structure is not sufficient to overcome the unfav-

orable angular strain. The energy of interconversion between conformers is estimated to be 10 kcal mole<sup>-1</sup> at room temperature. The aromatic anion of cyclooctatetraene  $(C_8H_8)^{-2}$  has 10 pi electrons and appears to exist in a planar configuration.

Another factor which casts doubt on P. K. Smith's structure is the large metal-carbon distance. In  $HoB_2C_2$  the Ho-C distance is 2.70% which is about 0.2% larger than the Ho-C distance in  $Ho_3C$ ,  $Ho_2C_3$  or  $HoC_2$ . The metal-boron and boron-carbon bond lengths in  $HoB_2C_2$  are similar to those observed in other compounds.

For a puckered ring structure the metal atoms need not be centered between the light atom layers. This situation would permit Ln-C and Ln-B distances to be in better agreement with the bond lengths observed in related compounds. There are many possible orientations of the light atoms (e.g. AAAA, ABAB, etc.) with respect to superposition along the c-axis. Until the light atom positions can be determined better one cannot distinguish between the orientations.

If the rings are planar, and thereby most probably aromatic, the substitution of two carbon atoms for two boron atoms per larger unit cell would permit a +2 metal valence. For those compounds with +3 metal ions, the samples would be expected to show metallic conduction with about one conduction electron per metal atom. The formula for this system is then  $\text{Ln}_2\text{B}_x\text{C}_{8-x}$ . It should be



ſ  noted that P. K. Smith's elemental analysis for  $GdB_2C_2$  was  $Gd_{1.00\pm0.20}B_{2.03\pm0.01}C_{2.66}$ . The above discussion indicates there may be a composition range for various boron-carbon ratios for which the structure is stable. The loss of the four-fold symmetry by the substitution of a boron for a carbon must be so small that it would be unobservable by X-ray diffraction.

B. The problem of europium diboridedicarbide

The preparation of borides (other than  $EuB_6$ ) and carbides of europium has continued to be a problem. Similarly, it appears that the conditions necessary to prepare  $EuB_2C_2$  are elusive.

The agreement between the ionic sizes of the heavier lanthanides and the length of the c-axis of  $\text{LnB}_2\text{C}_2$  is excellent with the exception of ytterbium as noted. For the lighter lanthanides, the c parameter exceeds the ionic size and the rate of increase is greater with increasing size.

The tetragonal phase observed in the europium system (Table III) may be the analogous diboridedicarbide but the X-ray data are not conclusive. Point B (Figure II) correlates the observed parameters with the  $Eu^{+2}$  radius. It is possible that the  $Eu^{+2}$  ion is at the upper size limit for the diboridedicarbide structure. It has already been shown that there is a small size limit since  $ScB_2C_2$  is not a member of the isostructural series.

#### C. Suggestions for future research

Perhaps more than anything else, conductivity measurements would establish the valency of the metals. Magnetic susceptibility measurements would be difficult for the samarium and europium compounds since the excited states are so low-lying that they are populated at room temperature.

If the ytterbium anomaly does indicate that less than three electrons per metal are necessary to stabilize the structure, the failure to observe the analogous alkaline-earth diboridedicarbides may be due to a problem of structure. The non-existence of the calcium compound may be explained by the lack of d and f type orbitals and therefore may not possess the proper electron radial distribution to bond to the eight-membered rings. The need for f type orbitals may be discounted by the existence of the yttrium compound. The failure to observe the diboridedicarbide for strontium and barium may indicate that more than two electrons per metal are necessary. The large size of strontium and barium may also be a restricting factor.

It should be possible to prepare a diboridedicarbide from an alkaline-earth-thorium mixture. By varying the ratio of the metals, the number of electrons necessary to stabilize the structure may be determined. Further, diboridedicarbides may exist for some of the metals of

group VIII.

Definite composition limits as well as possible solid solution ranges need to be established for the diboridedicarbide. A preparative technique other than arc-melting will have to be developed; the arc-melter cannot possibly produce equilibrium conditions. المالياتين والمستعدية والمستعدية والمستعدية والمستعدية والمستعدين والمستعدين والمستعدين والمستعدين والمستعد والمستعدين والم

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## APPENDIX I

## Sources and purities of materials employed

| Source  | <u>Material</u>                | Purity               |
|---|--------------------------------|----------------------|
| Michigan Chemical Corp.                           | Eu                             | 99 %                 |
| St. Louis, Michigan                               | Sm203                          | 99.9                 |
|   | Gd <sub>2</sub> 0 <sub>3</sub> | 99.9                 |
|   | $Tm_2O_3$                      | 99.9                 |
|   | Yb203                          | 99.9                 |
|   | Lu <sub>2</sub> 0 <sub>3</sub> | 99                   |
|   | Y <sub>2</sub> O <sub>3</sub>  | 99.9                 |
| Lunex Co.<br>Davenport, Iowa                      | Sm                             | 99.9+                |
| American Potash Corp.                             | CeO <sub>2</sub>               | unknown              |
| West Chicago, Illinois                            | Eu203                          | unknown              |
| Matheson Coleman & Bell                           | CaCO3                          | unknown              |
| East Rutherford, N. J.                            | B <sub>2</sub> O <sub>3</sub>  | 99                   |
| J. T. Baker Chemical Co.                          | Sr(OH) <sub>2</sub>            | 99.49                |
| Phillipsburg, N. J.                               | BaCO3                          | 99.2                 |
| Research Chemicals<br>Phoenix 19, Arizona         | La203                          | 99.9                 |
| Norton Chemical                                   | B <sub>/</sub> C               | unknown              |
| Worcester, Mass 01606                             | ThO <sub>2</sub>               | unknown              |
| Fisher Scientific Co.<br>Fairlawn, N. J.          | Graphite                       | Acheson<br>grade #38 |
| Fairmount Chemical Co.<br>Newark 5, N. J.         | В                              | 99                   |
| United Carbon Products<br>Bay City, Michigan      | Graphite<br>rod                | Spectro-<br>scopic   |
| Fansteel Metallurgical<br>North Chicago, Illinois | Ta tube                        | unknown              |

## APPENDIX II

## Index to X-ray records

## Debye-Scherrer

| Filn | n number | Noteba | ok reference    | Phases identified                                  |
|------|----------|--------|-----------------|--|
| Α    | 1940     | NAF    | 203-1           | Sm <sub>2</sub> O <sub>3</sub>                     |
| Α    | 1941     | NAF    | 202-2A          | SmB <sub>6</sub>                                   |
| Α    | 1943     | read   | ctant           | B <sub>4</sub> C                                   |
| Α    | 1944     | NAF    | 203-3A          | SmB <sub>6</sub>                                   |
| Α    | 1945     | NAF    | 203-4A          | SmB <sub>6</sub>                                   |
| Α    | 1946     | NAF    | 204-2A          | $SmB_6 + ?$  |
| Α    | 1946R    | NAF    | 204-2A          | $SmB_6 + ?$  |
| Α    | 1947     | NAF    | 204 <b>-</b> 1A | ?  |
| Α    | 1950     | NAF    | 205 <b>-1</b> A | SmB <sub>2</sub> C <sub>2</sub> , SmB <sub>6</sub> |
| A    | 1951     | NAF    | 205-6A          | SmB <sub>6</sub>                                   |
| Α    | 1952     | NAF    | 205-3A          | SmB <sub>6</sub>                                   |
| A    | 1953     | NAF    | 205-4A          | ?  |
| A    | 1965     | NAF    | 207-2A          | SmB <sub>2</sub> C <sub>2</sub>                    |
| Α    | 1967     | NAF    | 206-1AB         | $\operatorname{SmB}_{2}^{-}C_{2}^{-}$              |
| A    | 1970     | NAF    | 20 <b>7-</b> 1A | SmB <sub>2</sub> C <sub>2</sub> ,C,?               |
| Α    | 1971     | NAF    | 206-1ABC        | SmB <sub>2</sub> C <sub>2</sub>                    |
| Α    | 1972     | NAF    | 206-1D          | SmB <sub>2</sub> C <sub>2</sub>                    |
| A    | 1973     | NAF    | 206-1E          | ?  |
| A    | 1973R    | NAF    | 206-1E          | ?  |
| A    | 1974     | NAF    | 20 <b>5-6</b> B | SmB <sub>6</sub>                                   |
| A    | 1975     | came   | era background  | -  |
| Α    | 1977     | came   | era background  |  |
| A    | 1978     | read   | ctant           | Gd203  |
| A    | 1983     | read   | ctant           | В  |
| A    | 1985     | NAF    | 211 <b>-1</b> A | GdB <sub>2</sub> C <sub>2</sub> , ?                |
| A    | 1985R    | NAF    | 211–1A          | $GdB_2C_2,?$                                       |
| A    | 1986     | read   | ctant           | Gd203  |
| A    | 1991     | NAF    | 213-7           | ?  |
| A    | 2010     | NAF    | 213-1A          | SmB <sub>2</sub> C <sub>2</sub>                    |
|      |          |        |                 |  |



| APPE | NDIX II - Continu | led               |  |
|------|-------------------|-------------------|--|
| Film | number Not        | cebook reference  | Phases identified                                    |
| Α    | 2011              | NAF 213-6A        | SmB <sub>2</sub> C <sub>2</sub>                      |
| Α    | 2072              | NAF 217-6         | SmC <sub>2</sub> , C                                 |
| Α    | 2086              | NAF 222-1         | SmB <sub>6</sub> , SmB <sub>4</sub>                  |
| A    | 2090              | NAF 224-1         | <sup>BaB</sup> 6, C                                  |
| Α    | 2091              | camera background |  |
| A    | 2094              | NAF 224-2         | SrB <sub>6</sub> , C                                 |
| A    | 2095              | reactants         | B, C   |
| Α    | 2096              | NAF 224-4         | SrB <sub>6</sub>                                     |
| Α    | 2097              | NAF 224-4         | SrB6   |
| A    | 2103              | NAF 226-1A        | ?  |
| A    | 2138              | NAF 227-1         | EuC <sub>2</sub> , C,+?                              |
| A    | 2139              | NAF 227-3         | GdB2C2,+?  |
| Α    | 2140              | NAF 227-4         | $SmB_2C_2 + ?$                                       |
| A    | 2142              | NAF 228-2         | EuB <sub>6</sub> , C, +?                             |
| Α    | 2143              | NAF 228-6         | EuB <sub>6</sub> , + ?                               |
| Α    | 21 53             | NAF 228-3         | ?  |
| A    | 2154              | NAF 228-4         | <sup>EuB</sup> 6                                     |
| Α    | 2157              | NAF 228-5         | EuB <sub>6</sub> , +?                                |
| Α    | 2158              | NAF 228-5A        | ?  |
| Α    | 2159              | NAF 228-1         | ?  |
| A    | 2160              | NAF 228-5         | <sup>EuB</sup> 6, +?                                 |
| A    | 2167              | NAF 231-1         | EuB <sub>6</sub> , TaB <sub>x</sub>                  |
| Α    | 2168              | NAF 231-1A        | EuB <sub>6</sub> , TaB <sub>x</sub>                  |
| Α    | 2169              | NAF 231-1         | EuB <sub>6</sub> , TaB <sub>x</sub>                  |
| A    | 2171              | NAF 231-2         | EuQ•OH   |
| A    | 2174              | NAF 236-1         | EuO•OH   |
| A    | 2186              | NAF 237-1         | <sup>EuB</sup> 6, +?                                 |
| A    | 2186R             | NAF 237-1         | <sup>EuB</sup> 6, +?                                 |
| A    | 2190              | camera background |  |
| A    | 2191              | NAF 239-1         | ?  |
| A    | 2192              | NAF 240-1         | TmB <sub>2</sub> C <sub>2</sub> , TmB <sub>2</sub> , |
|      |                   |                   | TmB <sub>4</sub> , TmB <sub>12</sub>                 |
| Α    | 2195              | NAF 242-1         | SmB <sub>2</sub> C <sub>2</sub>                      |
| Α    | 2198              | NAF 243-1         | SmB <sub>2</sub> C <sub>2</sub> , +?                 |

| Film | number N | oteboo | ok reference | Phases identified                    |
|------|----------|--------|--------------|--------------------------------------|
| Α    | 2199     | NAF    | 243-1A       | SmB <sub>2</sub> C <sub>2</sub> , +? |
| Α    | 2202     | NAF    | 243-2        | $SmB_2C_2$                           |
| Α    | 2203     | NAF    | 243-4        | ?                                    |
| Α    | 2205     | NAF    | 244-1        | SmB <sub>6</sub>                     |
| Α    | 2207     | NAF    | 244-2        | CaB                                  |
| Α    | 2208     | NAF    | 244-3        | blank                                |
| Α    | 2216     | NAF    | 247-1        | YB <sub>2</sub> C <sub>2</sub> , +?  |
| Α    | 2217     | NAF    | 247-4        | $CeB_2C_2$ , $CeB_6$ , C             |
| Α    | 2218     | NAF    | 247-5        | $LuB_2C_2$ , +?                      |
| Α    | 2219     | NAF    | 244-5        | CaO,+?                               |
| Α    | 2220     | NAF    | 248-1        | LaB <sub>2</sub> C <sub>2</sub> , +? |
| Α    | 2221     | NAF    | 247-3        | $YbB_{2}C_{2}, +?$                   |
| Α    | 2222     | NAF    | 248-2        | $LuB_2C_2, +?$                       |
| A    | 2223     | NAF    | 248-3        | $CeB_2C_2, +?$                       |
| Α    | 2224     | NAF    | 249-1        | $\operatorname{SmB}_2^{-C}_2^{-C}$   |
| Α    | 2225     | NAF    | 249-3        | ?                                    |
| Α    | 2226     | NAF    | 248-3        | CeB <sub>2</sub> C <sub>2</sub> , +? |
| Α    | 2227     | NAF    | 249-1        | ?                                    |
| Α    | 2231     | NAF    | 250-1        | EuC <sub>2</sub> ,+?                 |
| Α    | 2233     | NAF    | 250-1        | EuC <sub>2</sub> ,+?                 |
| Α    | 2234     | NAF    | 250-2        | EuC <sub>2</sub> ?                   |
| Α    | 2237     | read   | etant        | W                                    |
| Α    | 2249     | read   | etant        | W                                    |
| Α    | 2250     | NAF    | 250-2        | EuC <sub>2</sub> , +?                |
| Α    | 2260     | NAF    | 247-3        | YbB <sub>2</sub> C <sub>2</sub> , +? |
|      |          |        |              |                                      |
| Guin | ier      |        |              |                                      |
| G    | 0080     | NAF    | 250-2        | EuC <sub>2</sub> , +?                |
| G    | 0109     | NAF    | 228-6        | <sup>EuB</sup> 6, +?                 |
| G    | 0100     | NAF    | 228-6        | EuB <sub>6</sub> , +?                |
| G    | 0126     | NAF    | 248-1        | LaB <sub>2</sub> C <sub>2</sub> , +? |
| G    | 0134     | NAF    | 247-1        | <sup>YB</sup> 2 <sup>C</sup> 2, +?   |

APPENDIX II - Continued

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## Diffractometer

| Record number | Notebook reference | Phases identified                                       |
|---------------|--------------------|---|
| D 0001        | NAF 217-2          | SmB6  |
| D 0002        | standard           | Pt  |
| D 0003        | NAF 216-4          | SmC <sub>2</sub> , +?                                   |
| D 0004        | NAF 217-3          | SmB <sub>2</sub> C <sub>2</sub> , SmB <sub>6</sub>      |
| D 0005        | NAF 217-6          | SmC <sub>2</sub> , C                                    |
| D 0006        | NAF 216-3          | $\operatorname{SmB}_{2}^{-}C_{2}$                       |
| D 0007        | NAF 217-4          | $SmB_{2}C_{2}$ , $SmB_{6}$                              |
| D 0008        | NAF 224-4          | SrB <sub>6</sub> , C                                    |
| D 0009        | reactant           | Sm <sub>2</sub> O <sub>3</sub>                          |
| D 0010        | NAF 217-5          | SmB <sub>6</sub> , SmB <sub>2</sub> C <sub>2</sub>      |
| D 0011        | NAF 216-2          | $SmB_{2}C_{2}, +?$                                      |
| D 0012        | standard           | Au  |
| D 0013        | NAF 248-1          | LaB <sub>2</sub> C <sub>2</sub> , +?                    |
| D 0014        | NAF 217-1          | $\operatorname{SmB}_{2}^{C}C_{2}^{C}$                   |
| D 0015        | NAF 216-1          | SmB <sub>6</sub>  |
| D 0016        | NAF 248-3          | CeB <sub>2</sub> C <sub>2</sub> , CeB <sub>6</sub> , +? |
| D 0017        | NAF 227-4          | $SmB_2C_2, +?$  |
|               |                    |   |





